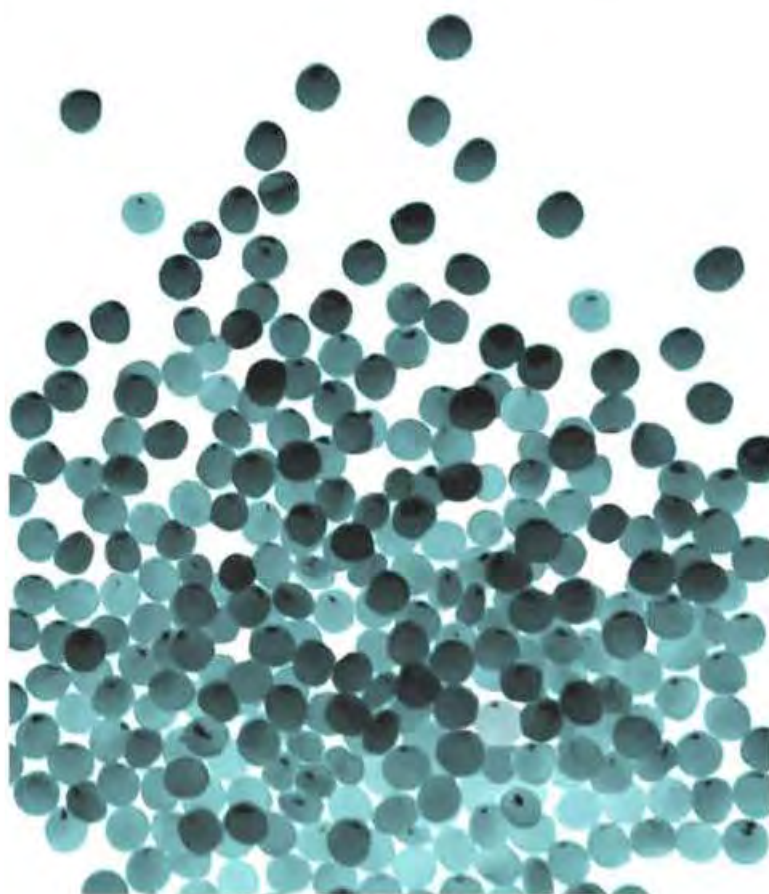


SUBLITEX
The Innovative Printing

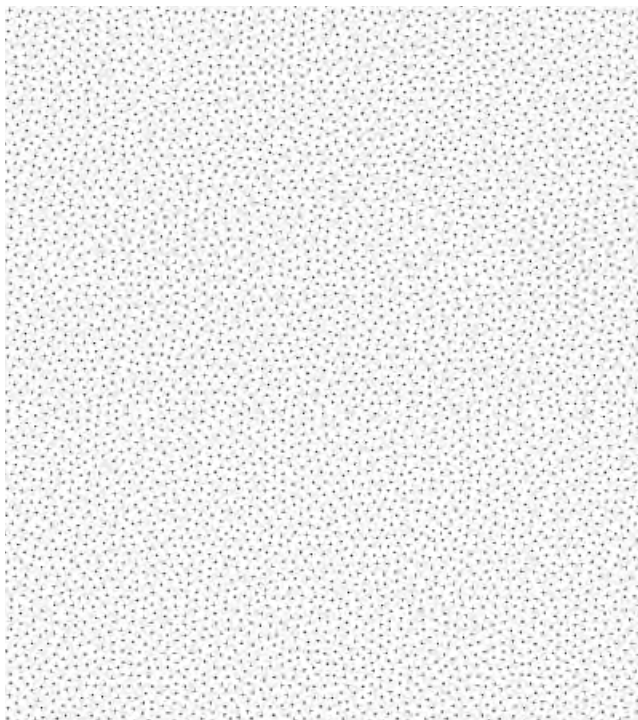


FOILS

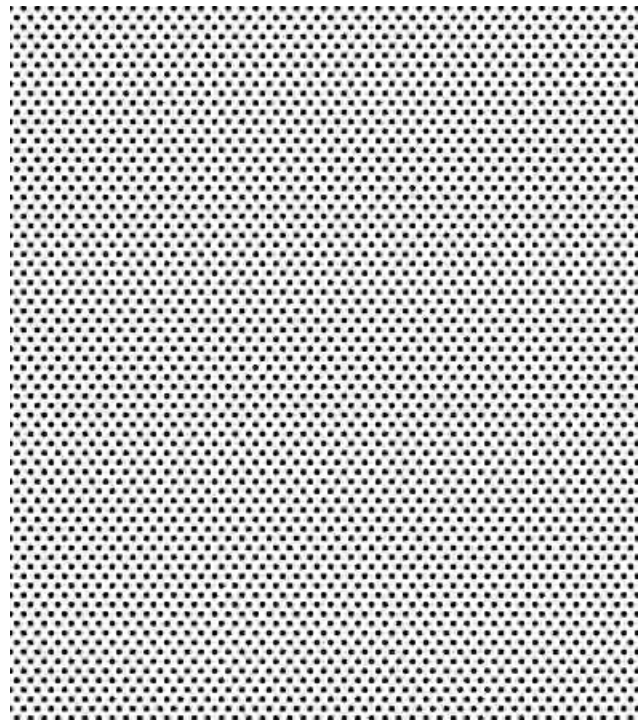
GOCCE

FOILS
GOCCE

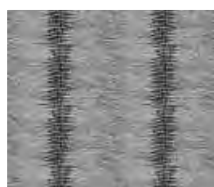
January 2025



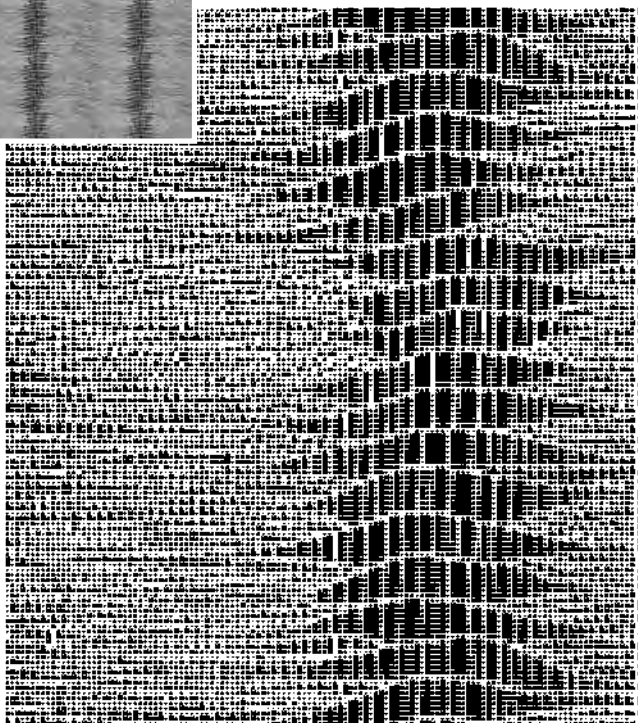
000 Diamantino S ★



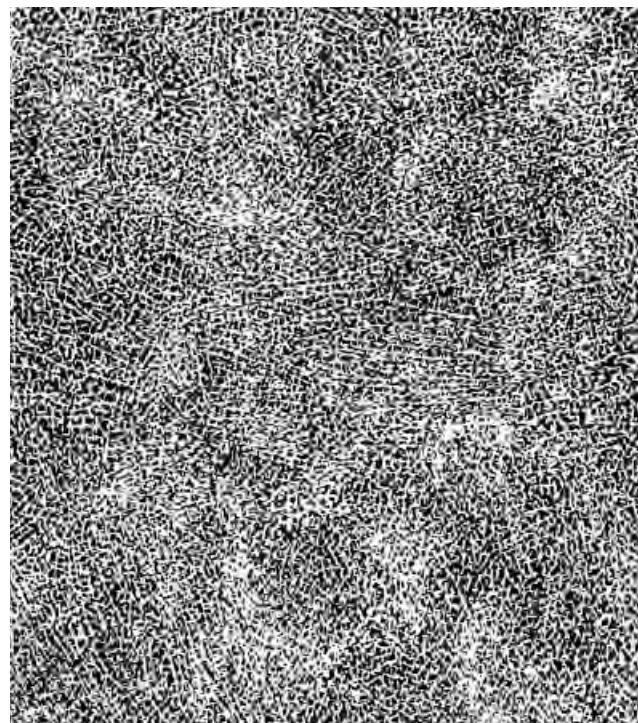
005 Fish M ★



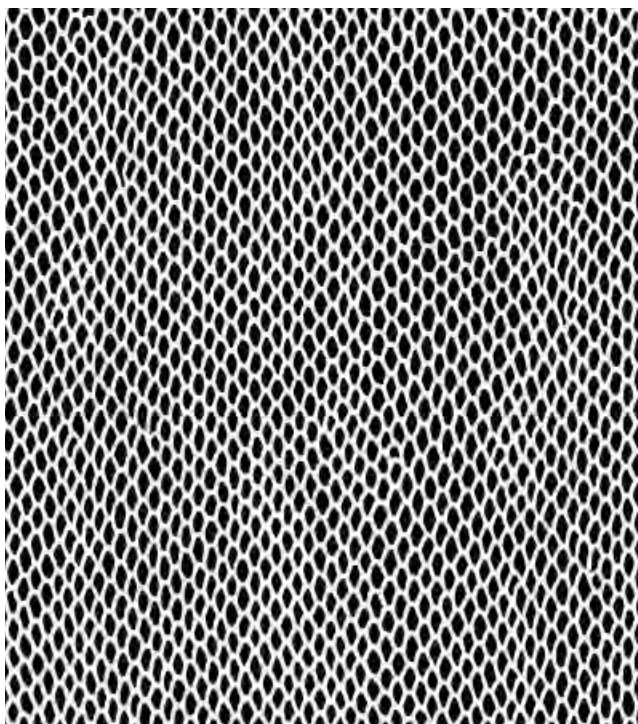
h 8 cm, w 13,8 cm



008 Tejus L



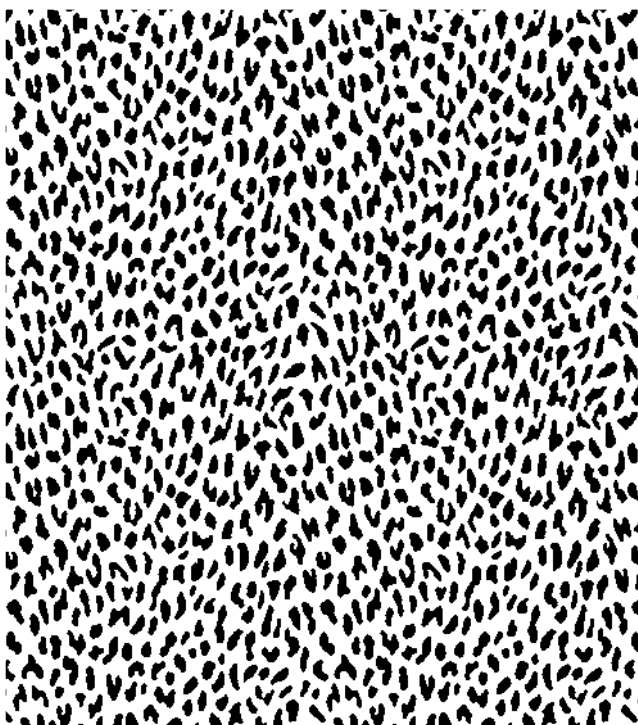
011 Invecchiato 1 S ★



012 Whips L

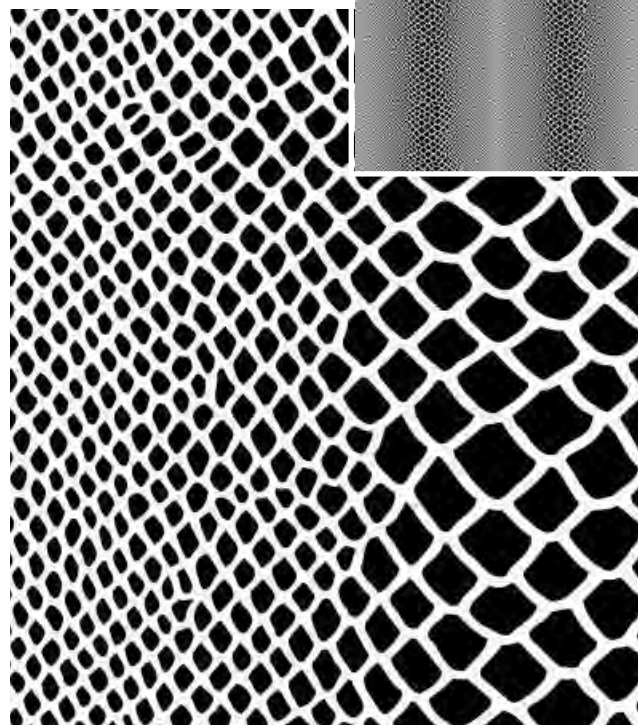


032 Ferrobattuto M ★



033 Pecari M

h 8 cm, w 19 cm



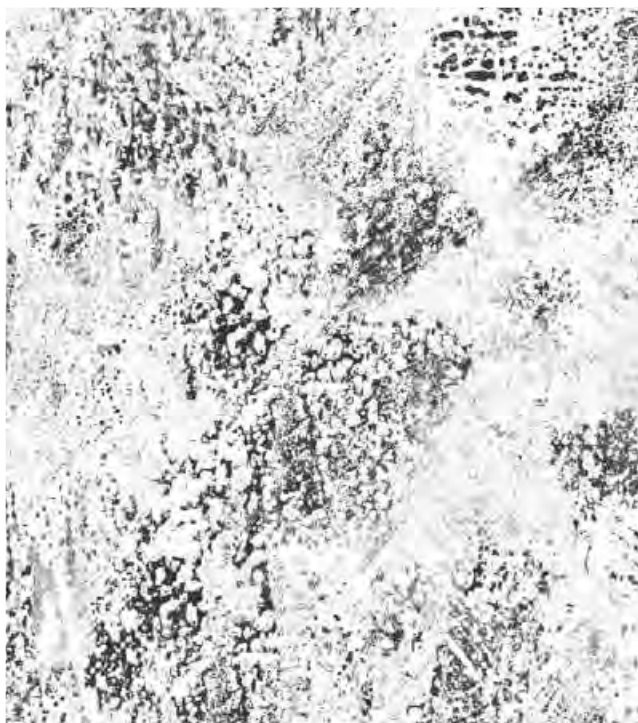
034 Rettile L



038 Splash S ★



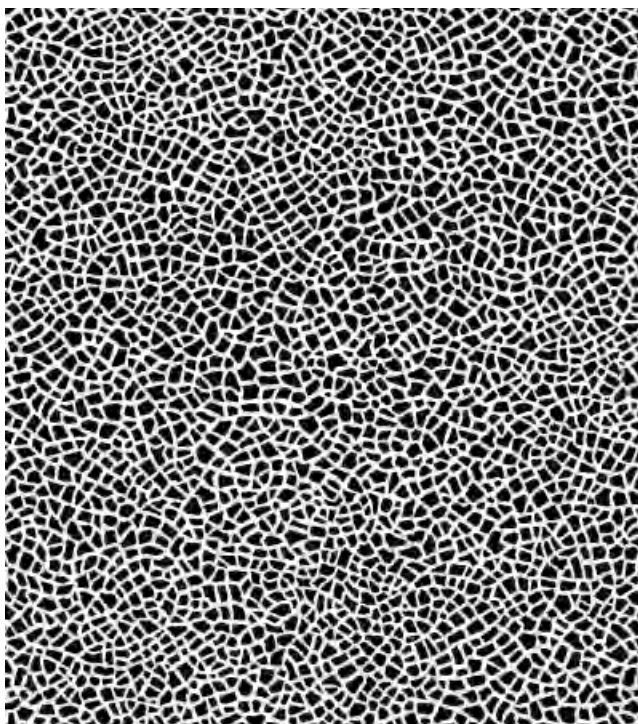
041 Pelle Afgana S ★



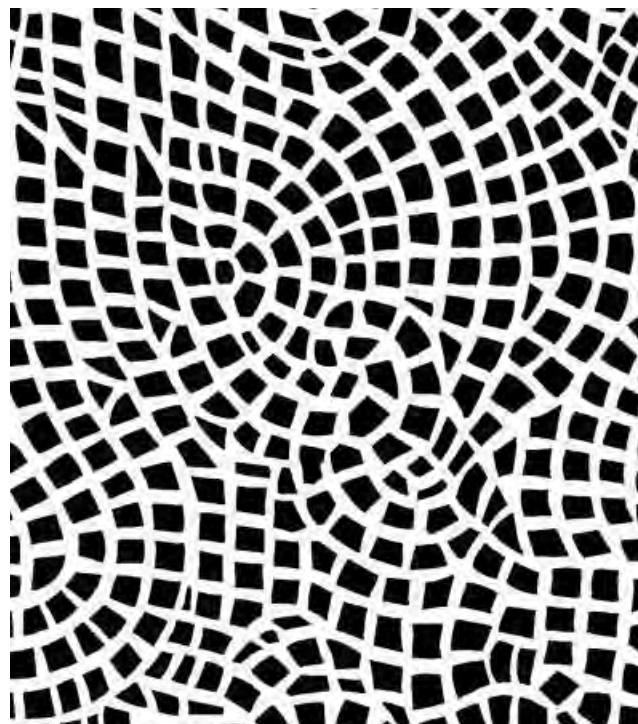
043 Stucco S ★



048 Blob S ★



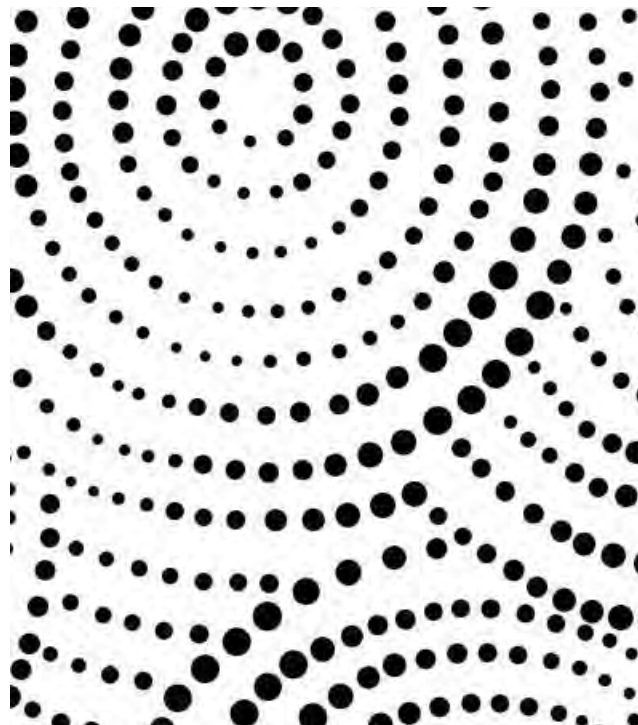
050 Anticato M



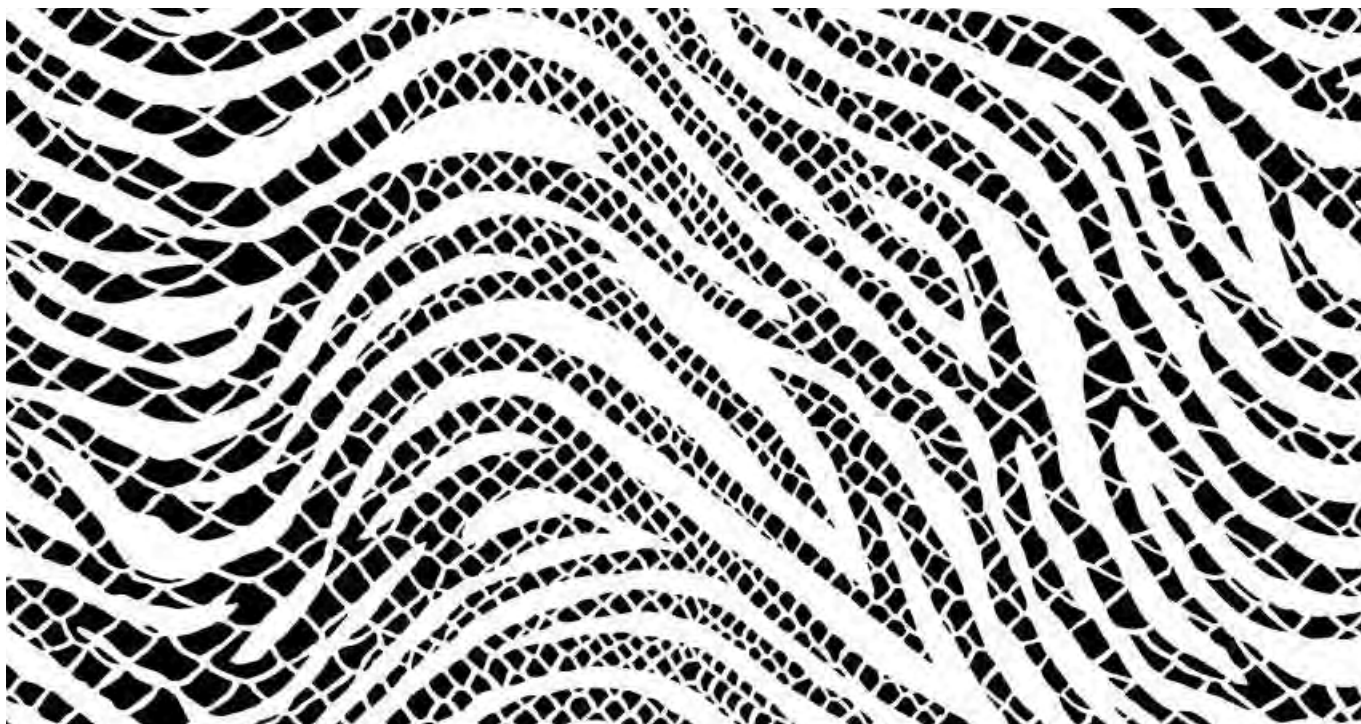
061 Porfido M



063 Full S ★



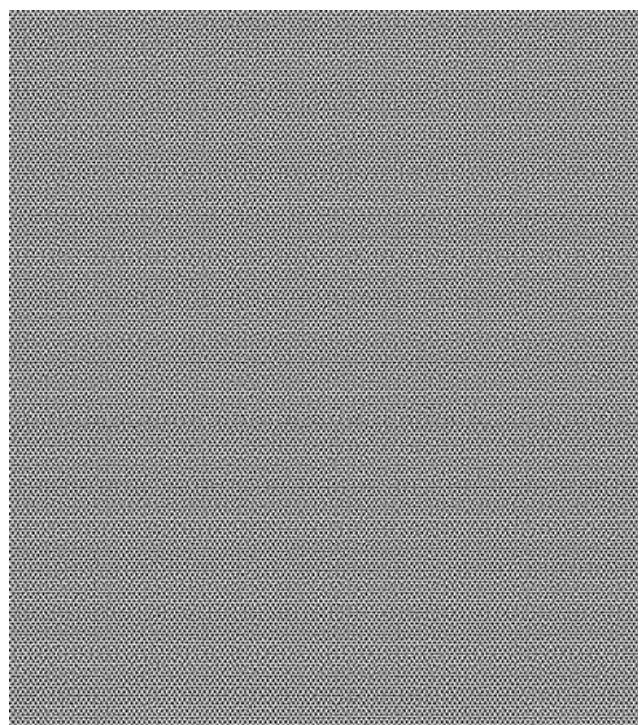
065 Caracoles S ★



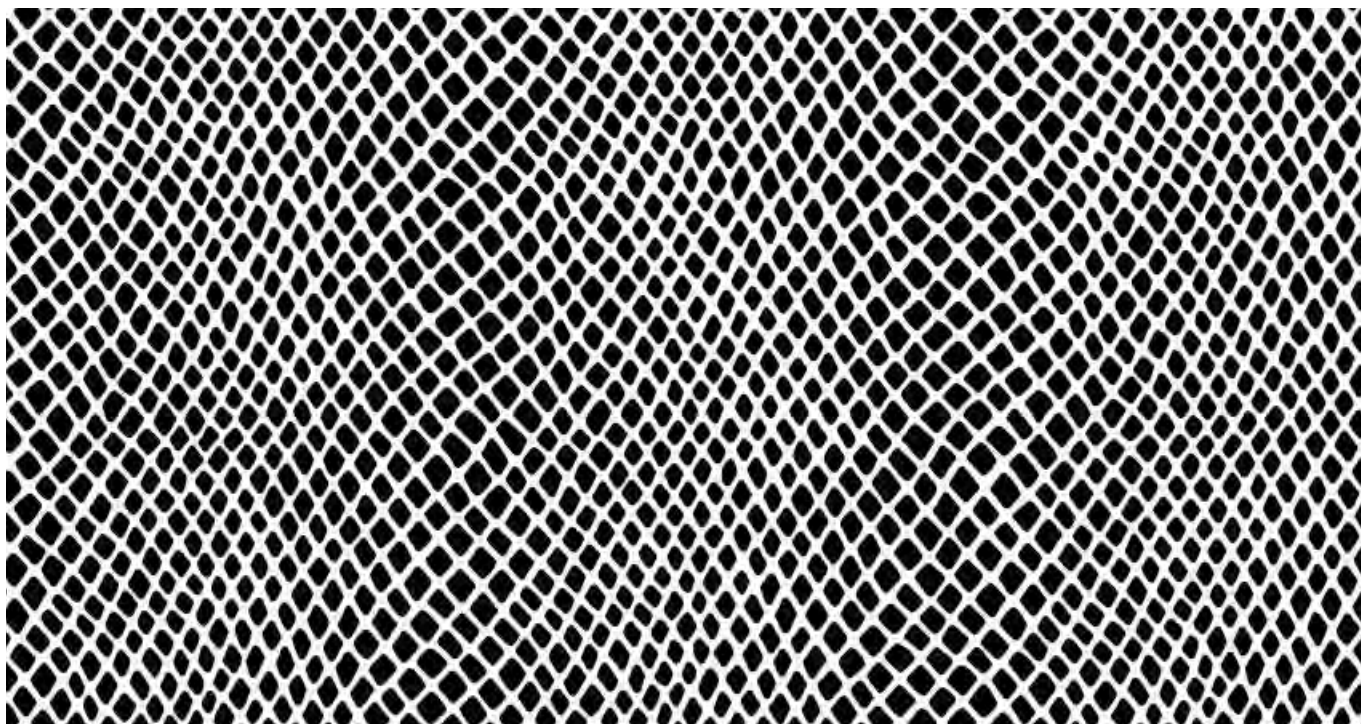
067 Fiamme S ★



066 Valentino S ★



071 Effetto Bagnato S ★

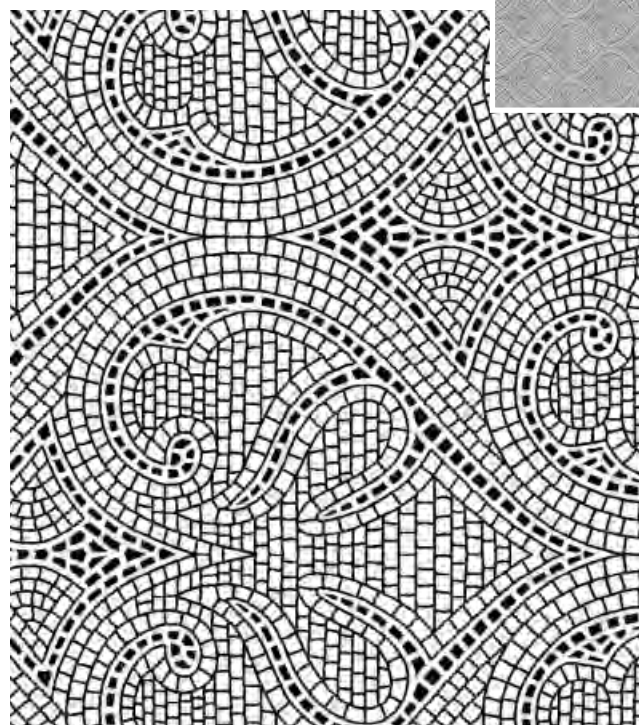


074 Cobra L



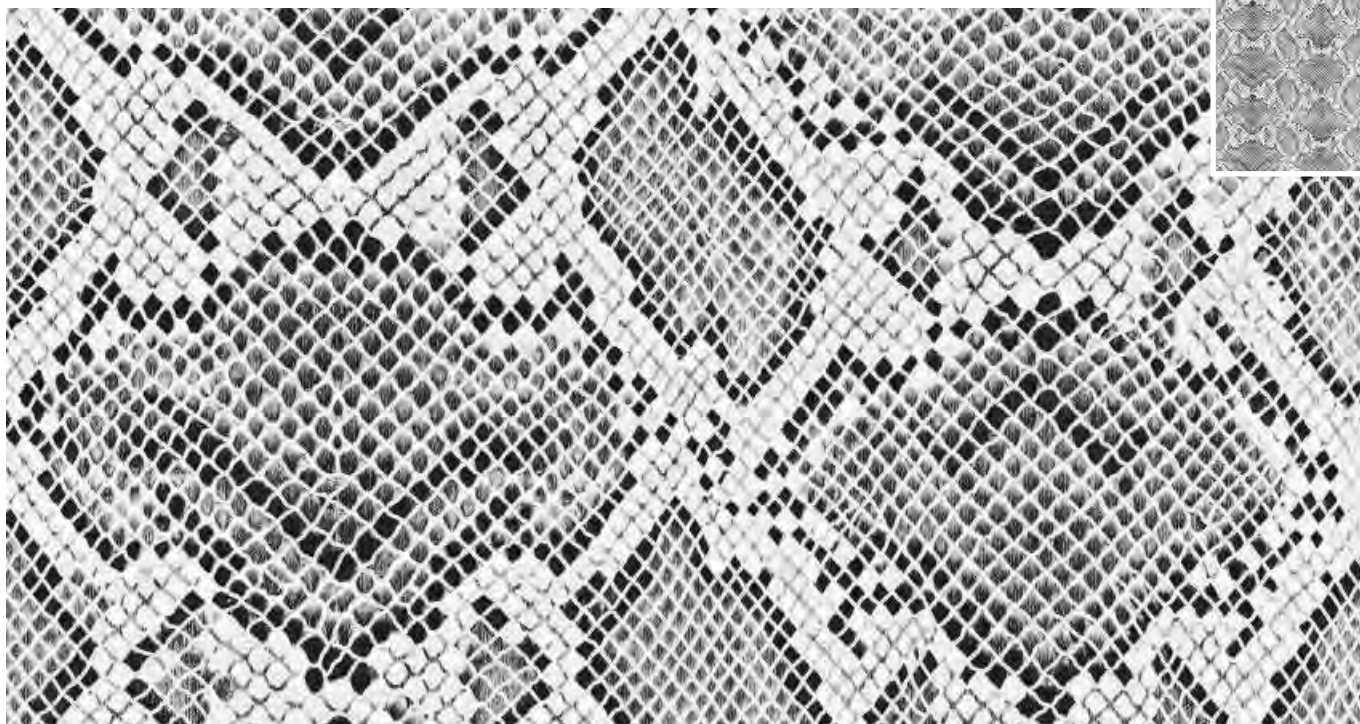
080 Pixar S ★

h 8 cm, w 10,66 cm

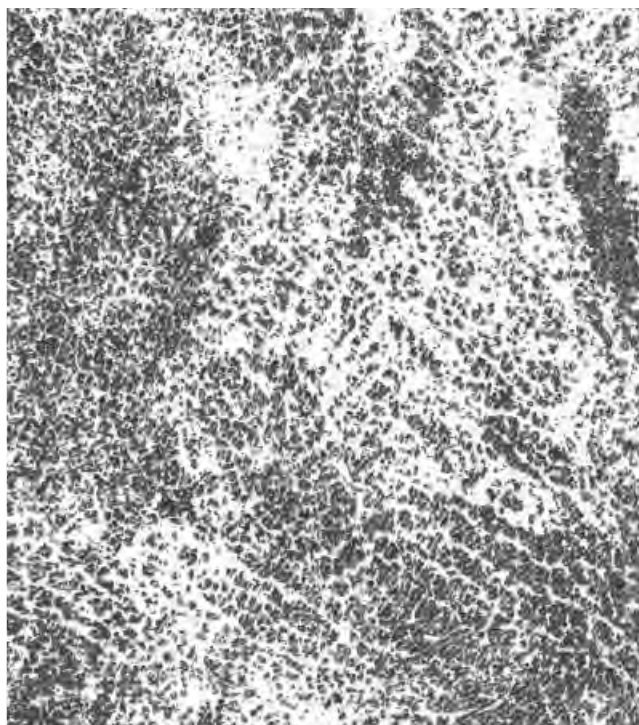


087 Mosaico S ★

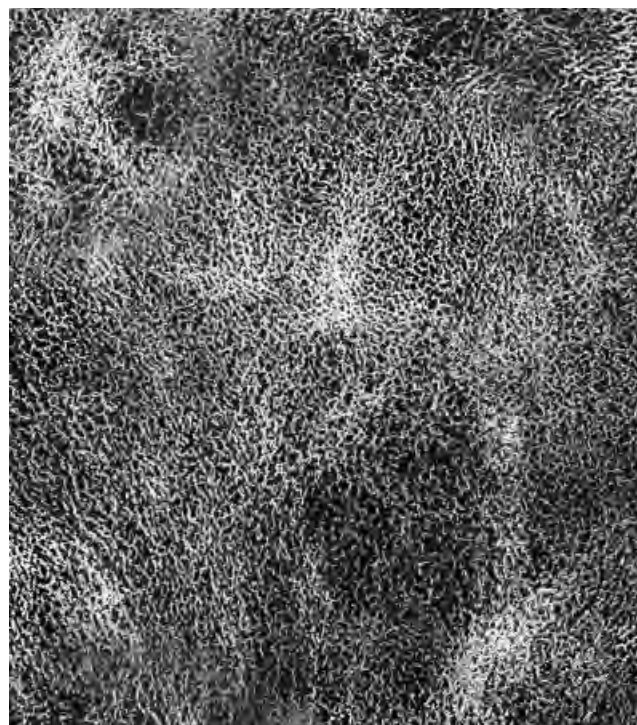
h 12,8 cm, w 18,9 cm



083 Pelè S ★



105 Cuoio Vecchio S ★



114 Rabaja S ★

h 64cm, w 32 cm

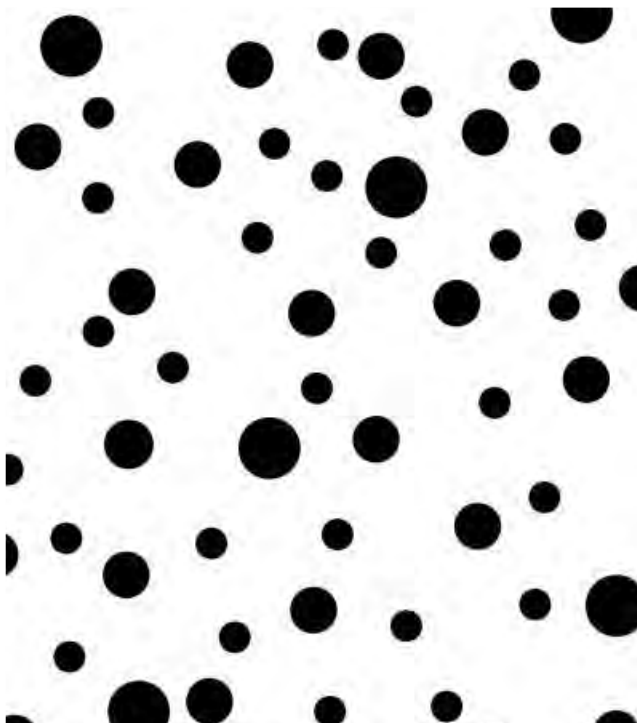




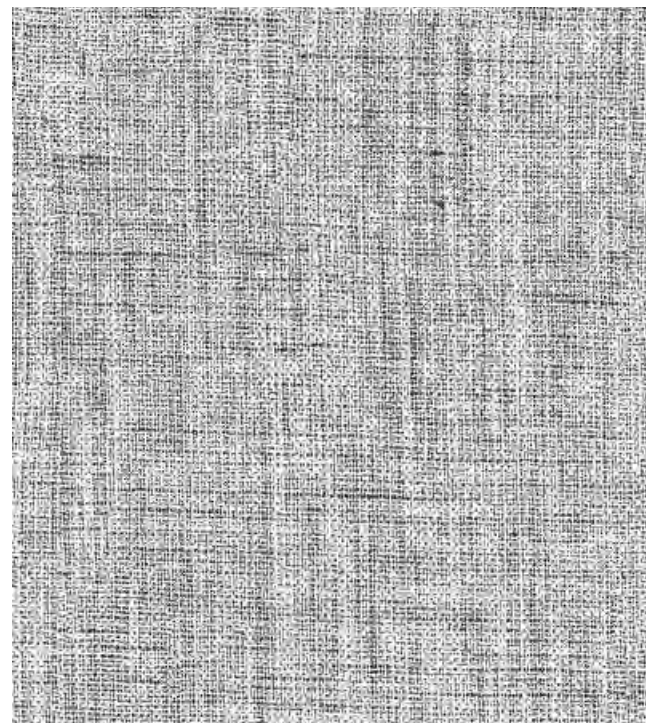
133 Dumbo S ★



134 Leo M ★



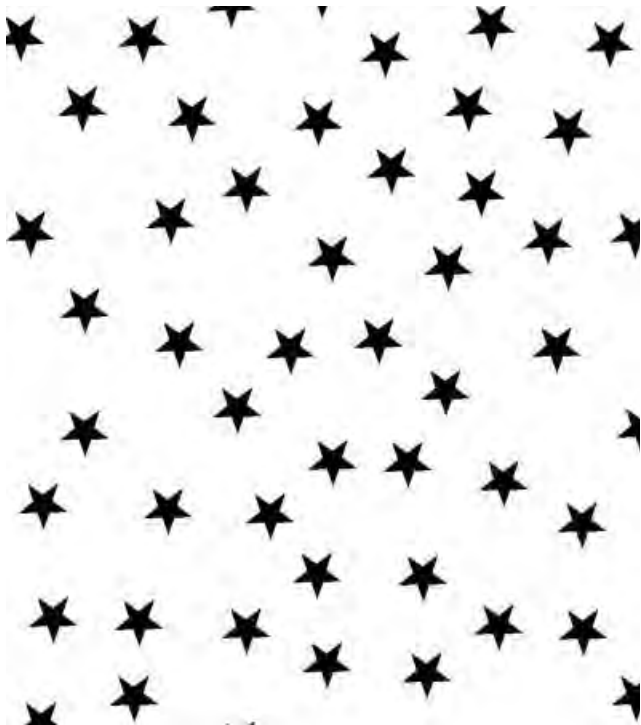
135 Bollicine S ★



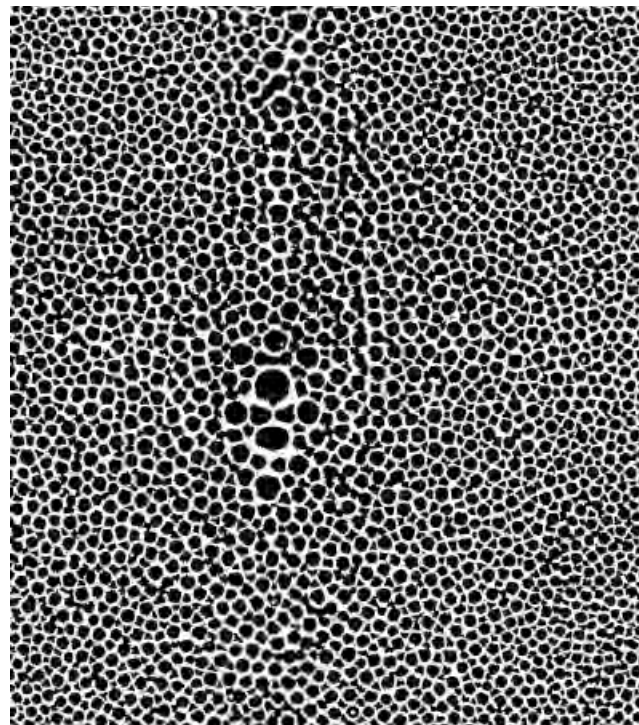
141 Garza Leather S ★

h 64cm, w 34,5 cm

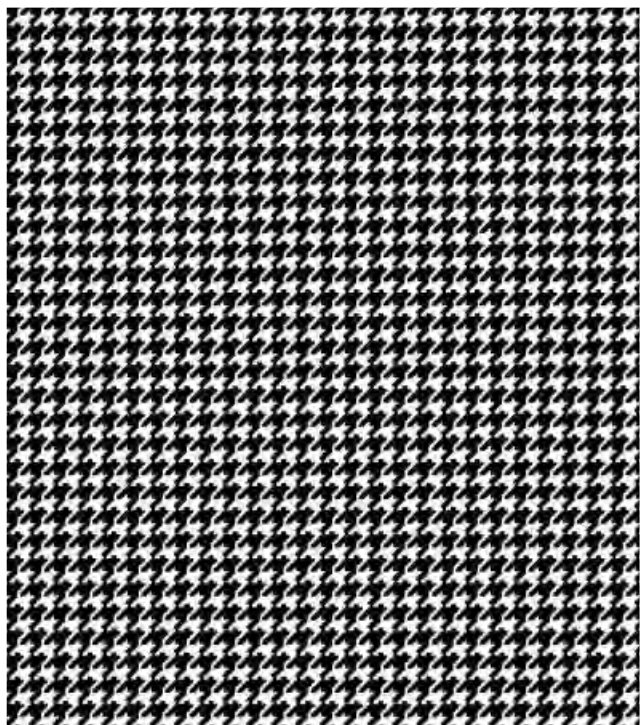




153 Stelline S ★



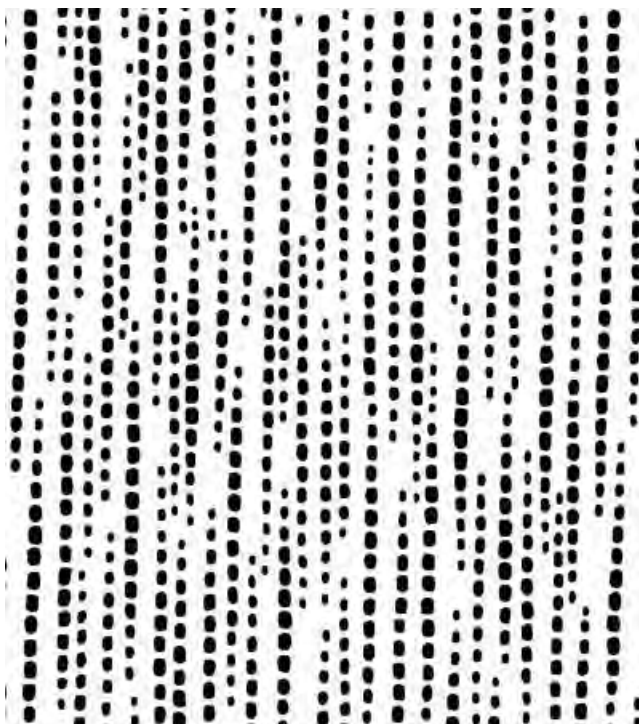
164 Razza 2 M



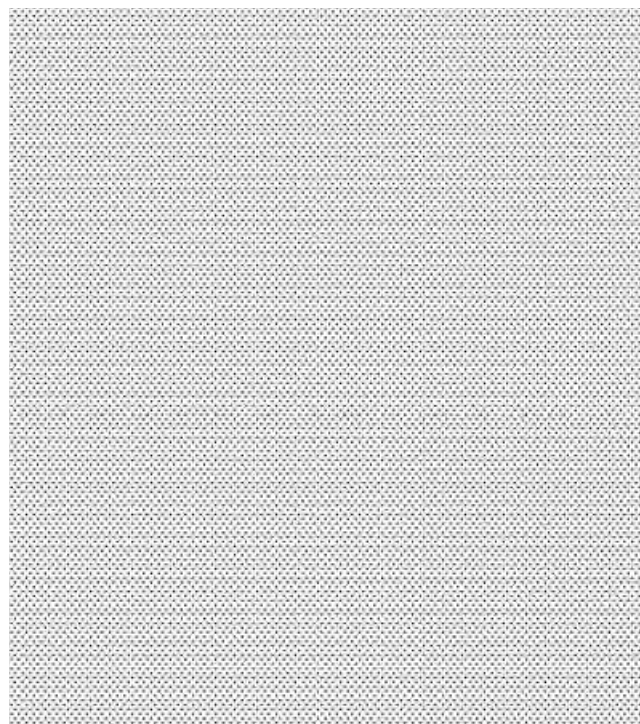
168 Pied de Poule S ★



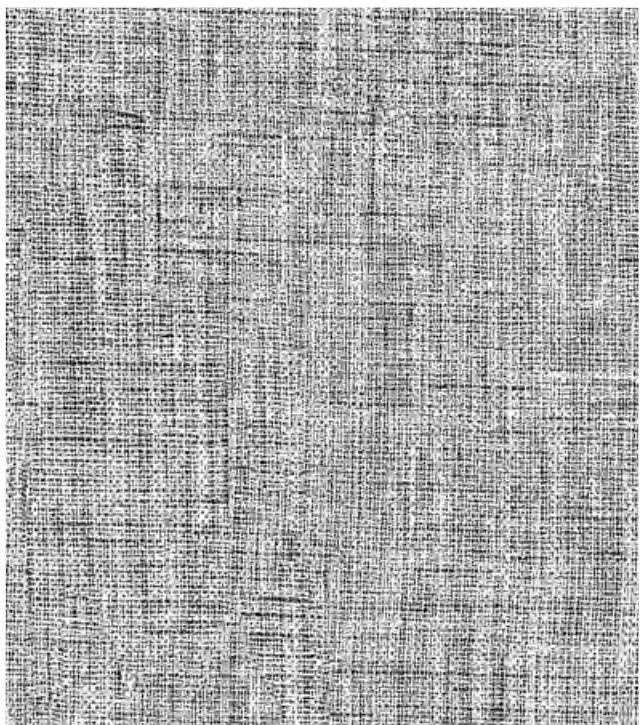
169 Oriente 2 S ★



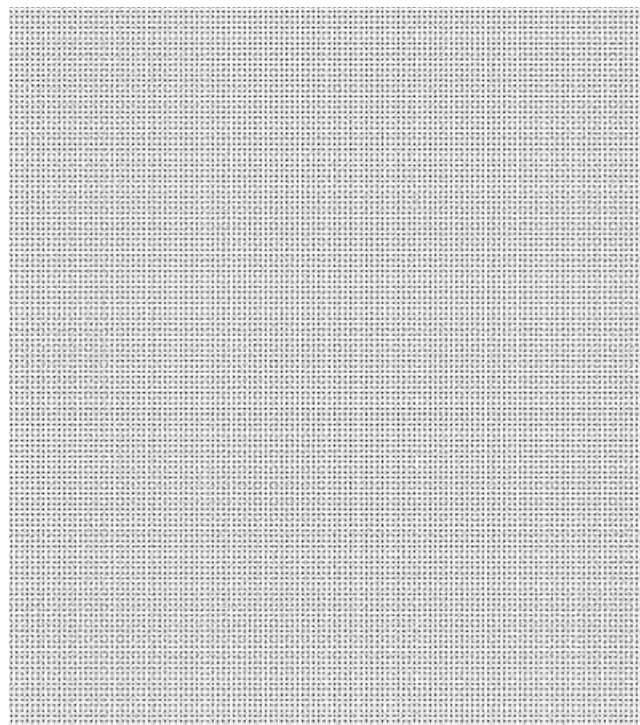
174 Tratteggio S ★



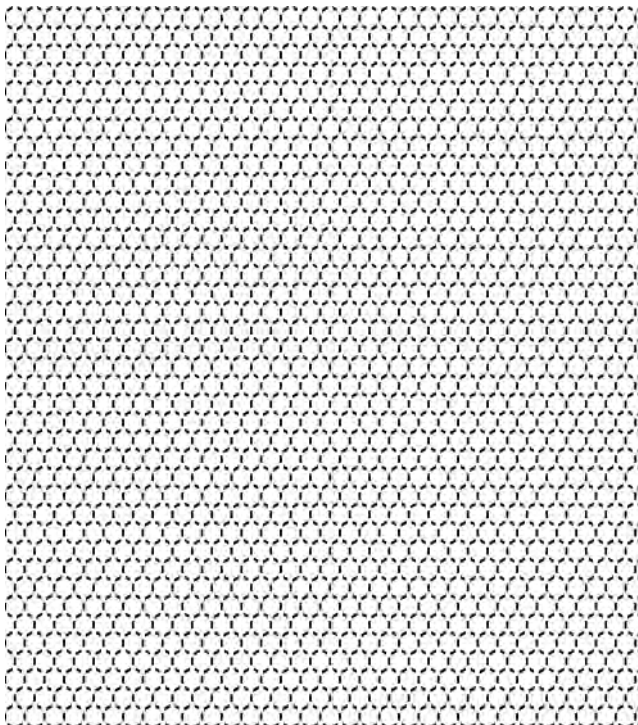
227 Microlight S ★ NO REAL SIZE
200%



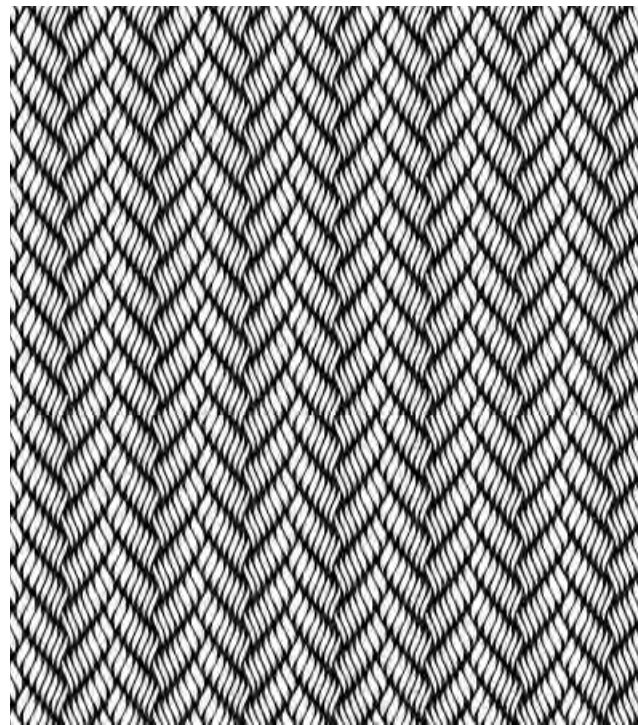
233 Garza 2 S ★



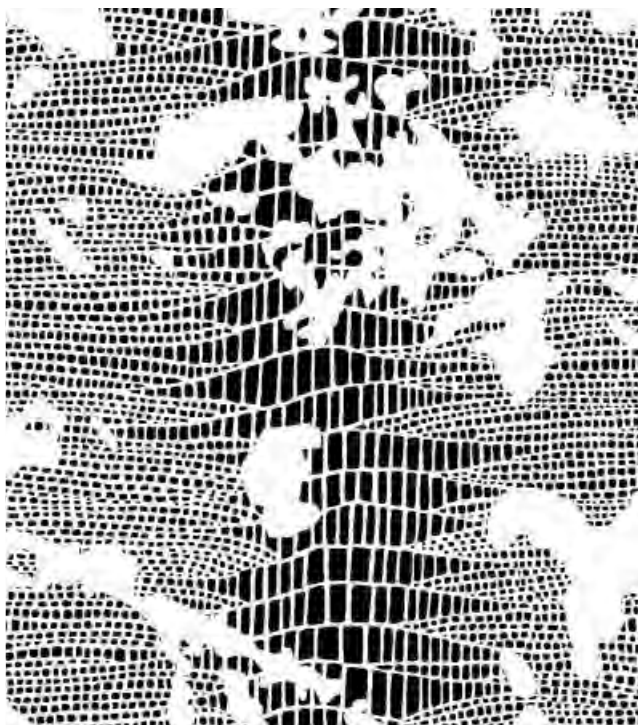
253 Minimicro S ★



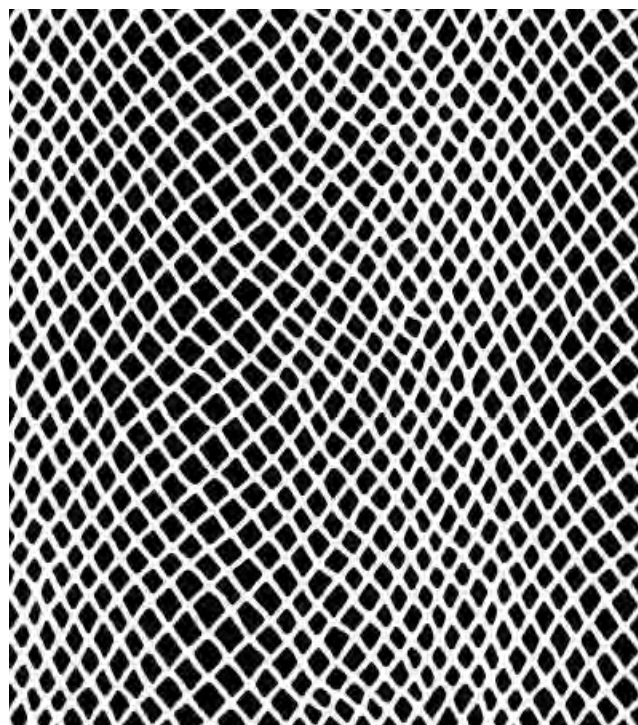
254 Alveare S ★



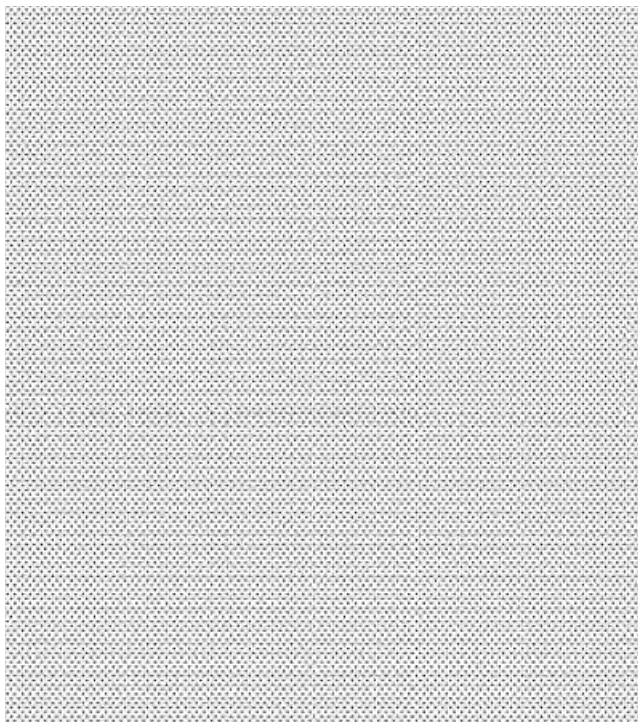
266 Corda S ★



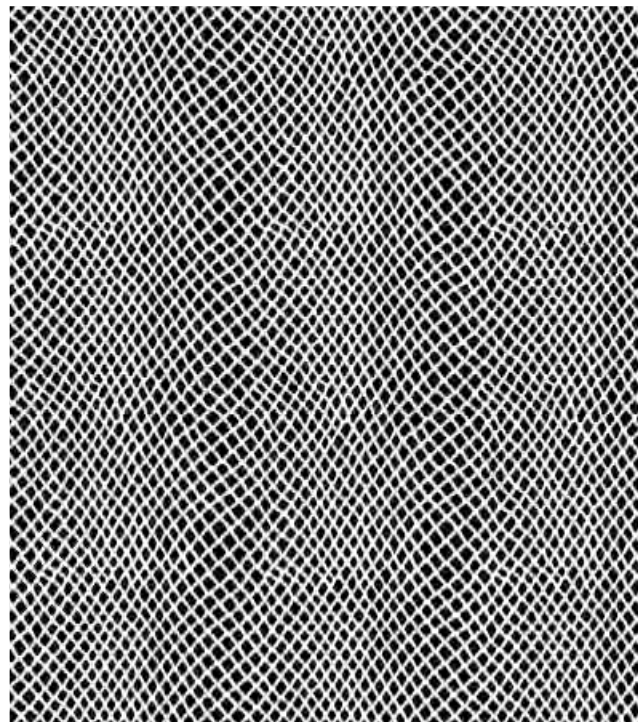
271 Tejus Pezzato S ★



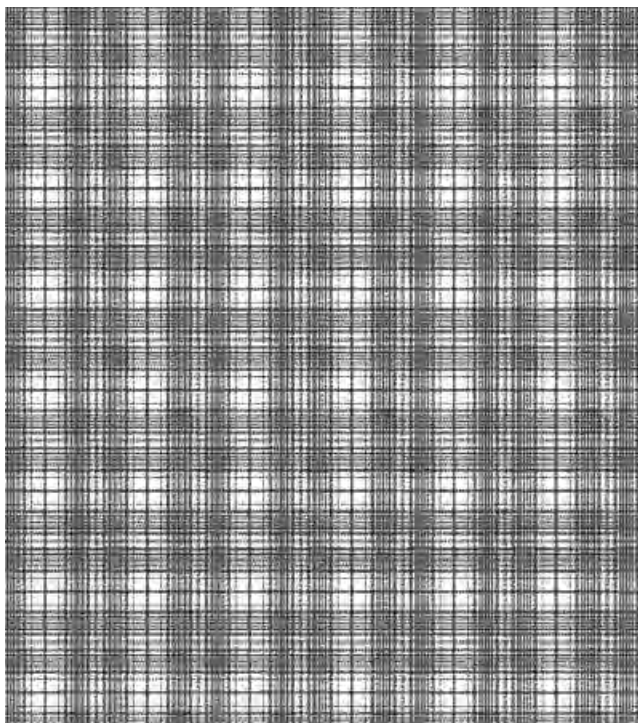
272 Cobra 2 L



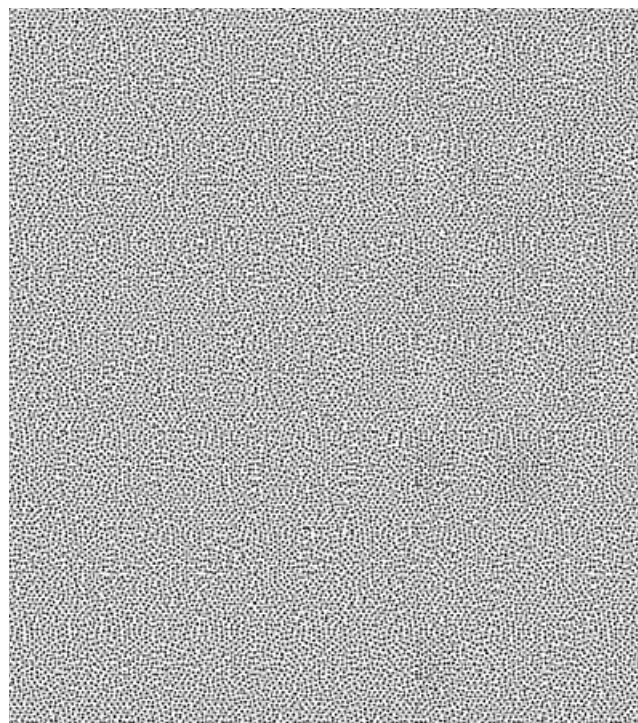
275 Light Point S ★ NO REAL SIZE
200%



277 Minicobra M



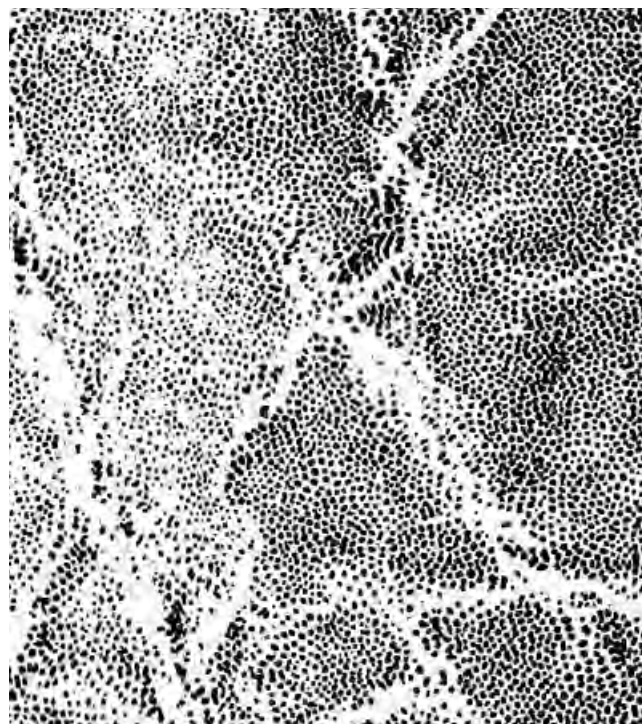
292 Scottish S ★



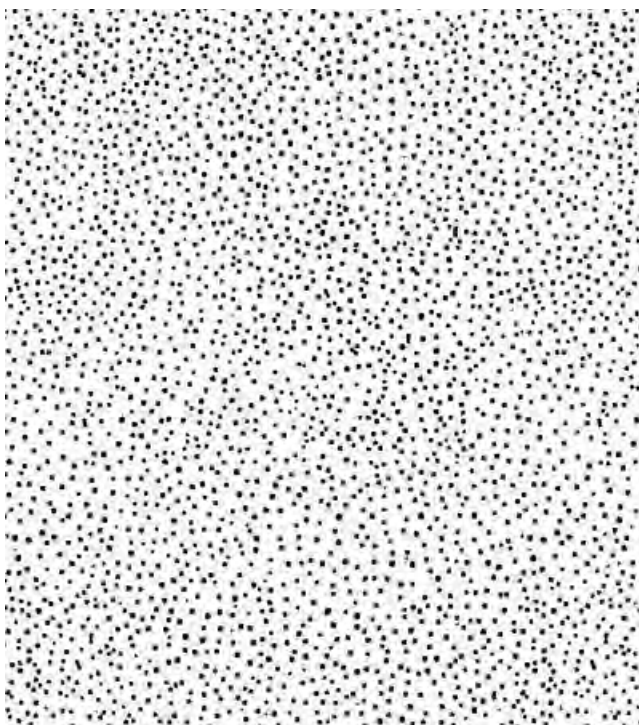
295 Micropunto v.p. S ★



296 Leopardino M ★

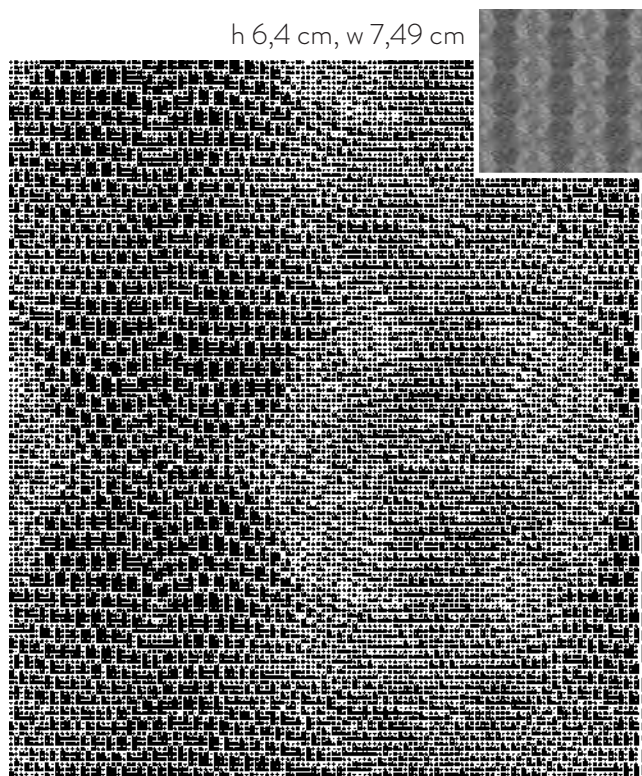


312 Orecchio di Elefante S ★



314 Galassia S ★

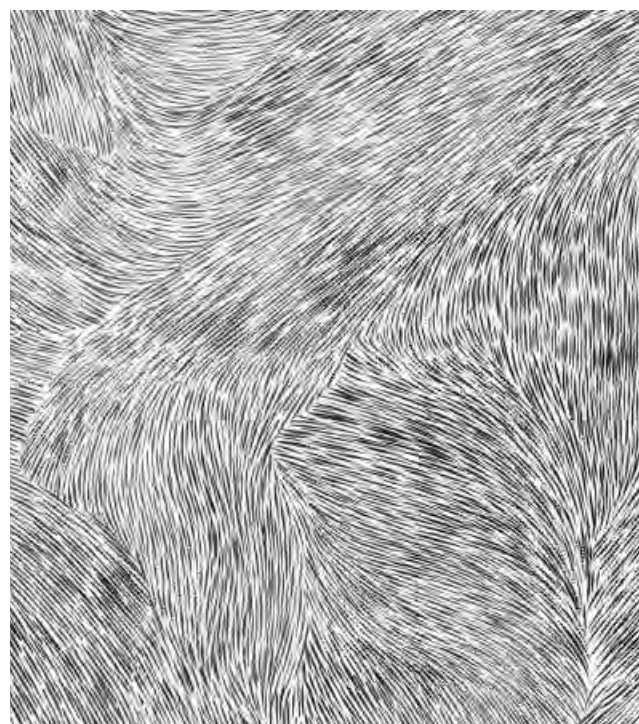
h 6,4 cm, w 7,49 cm



317 Iguana M



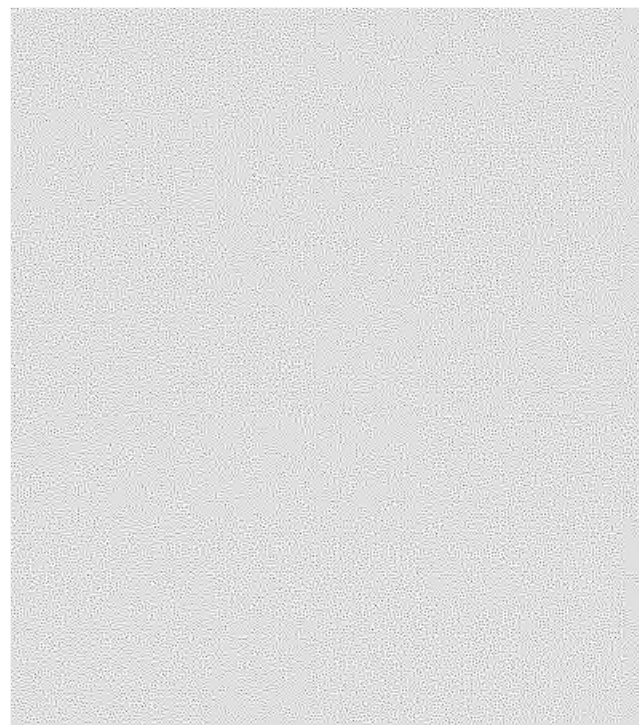
324 Fiorellino S ★



325 Pelo S ★



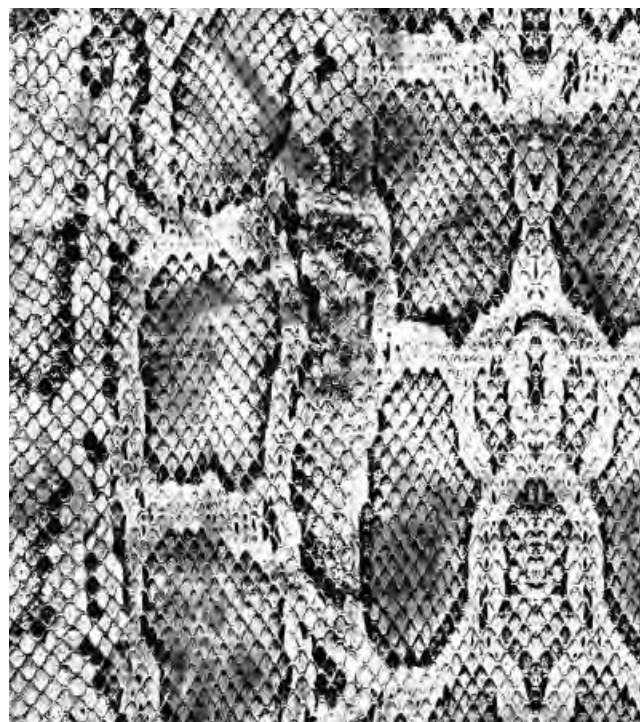
334 Polvere S ★



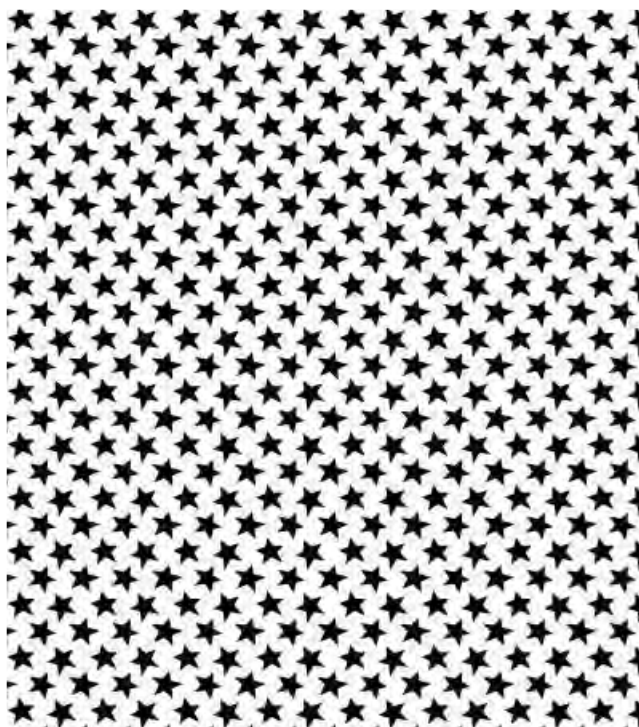
340 Mega Micro S ★



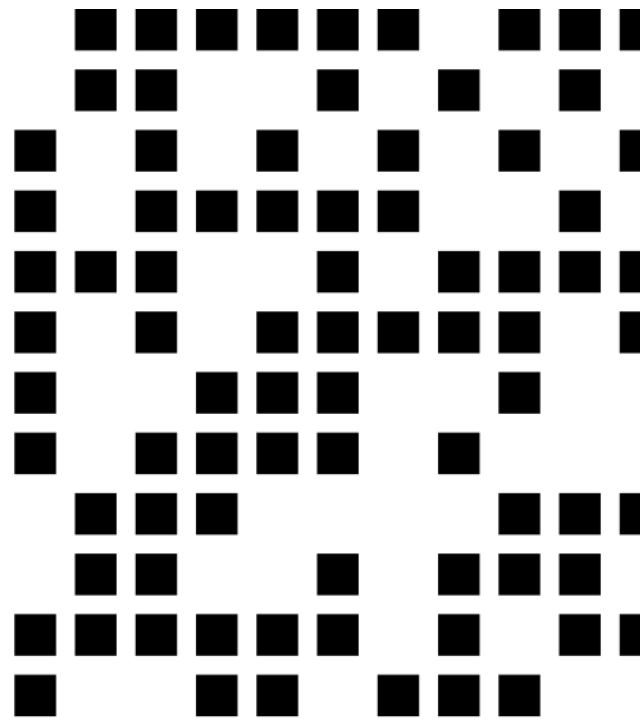
354 Tela S ★



355 Pitonazzo S ★

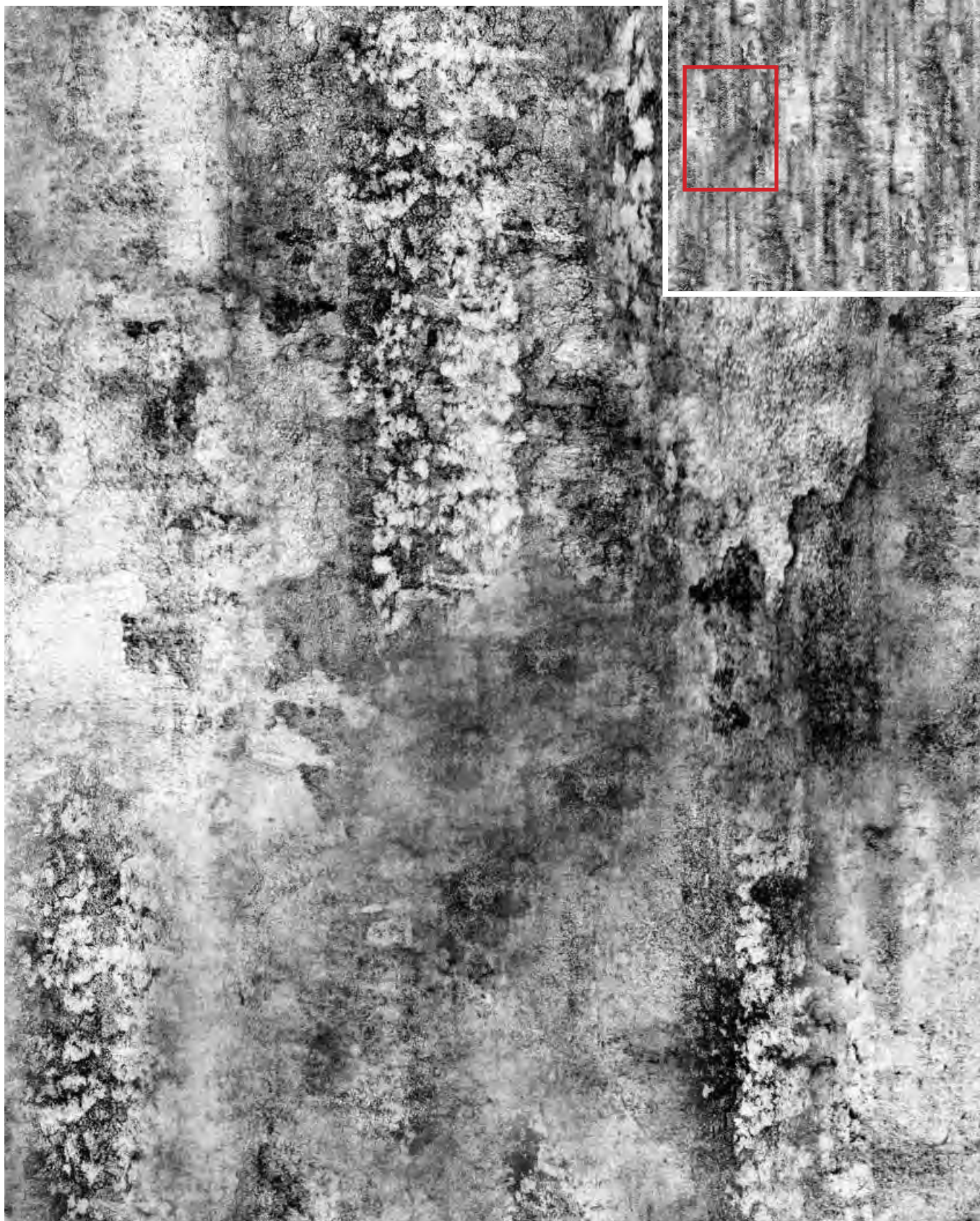


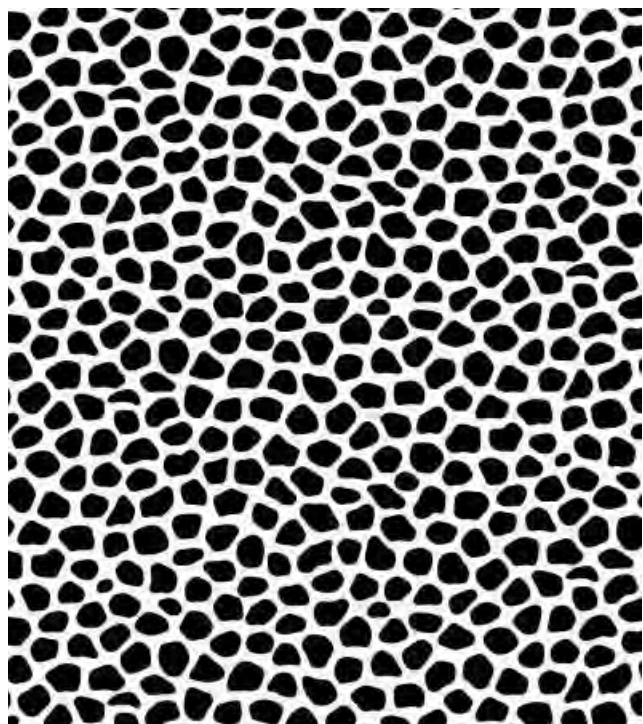
366 Stellato M ★



368 Cruciverba S ★

h 64 cm, w 60 cm

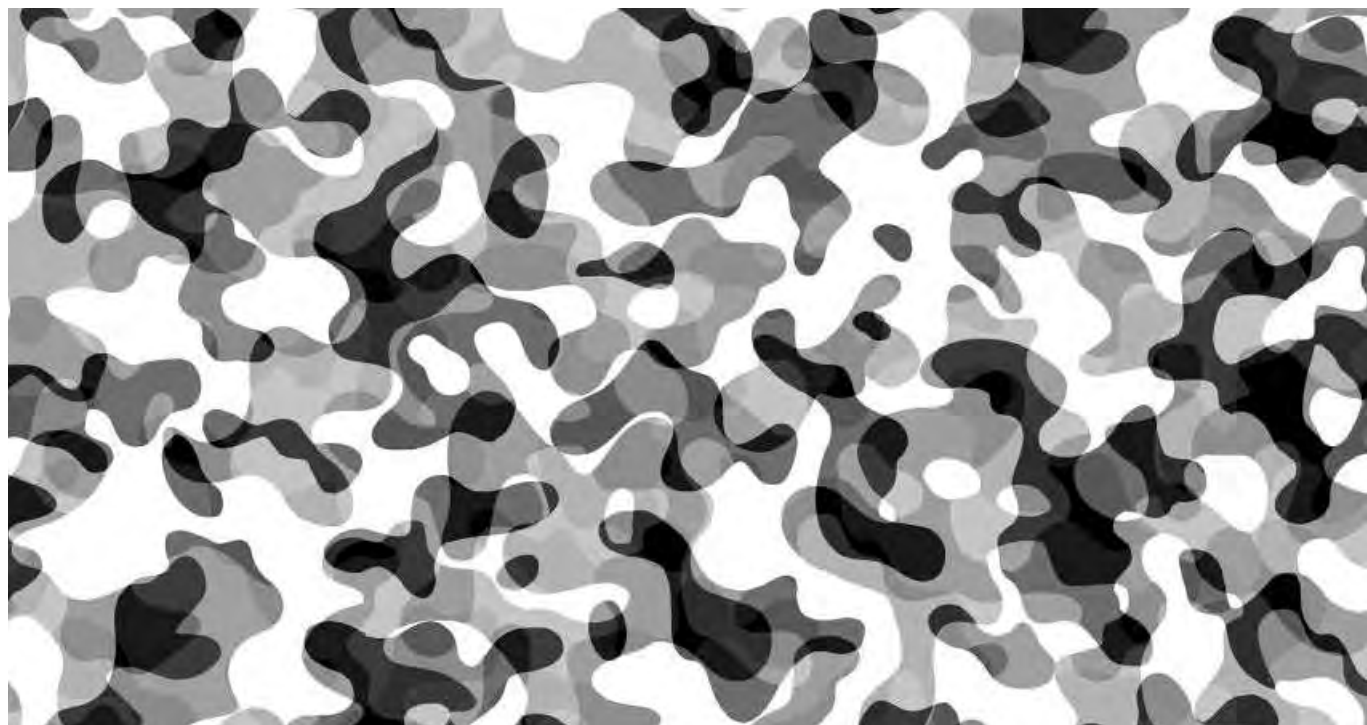




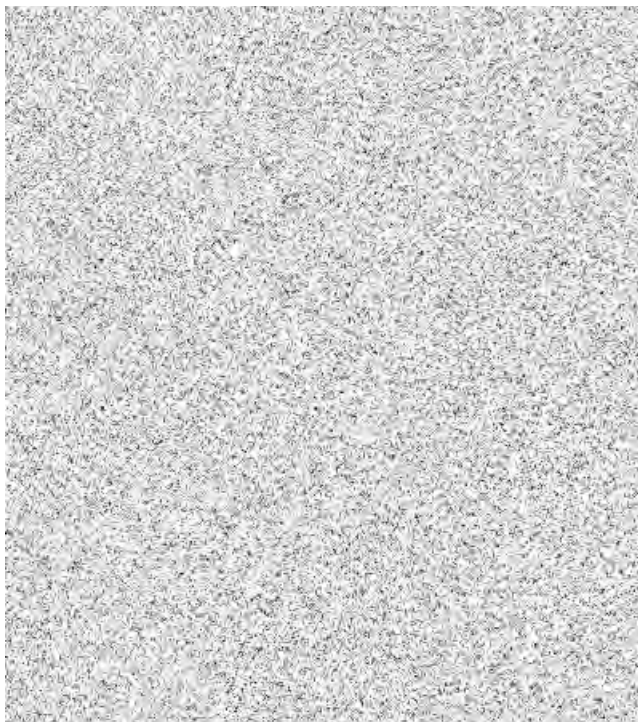
372 Giraffino L



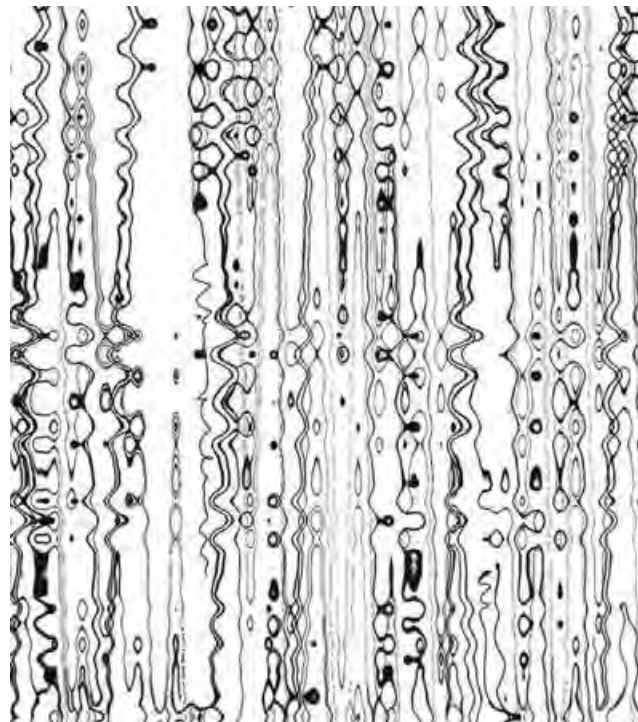
374 Zebra sil S ★



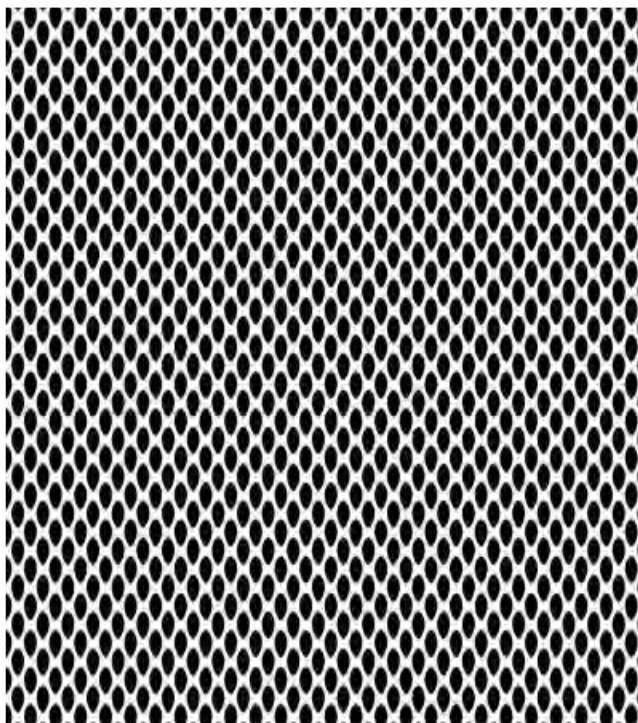
376 Camouflage S ★



377 Spritz S ★



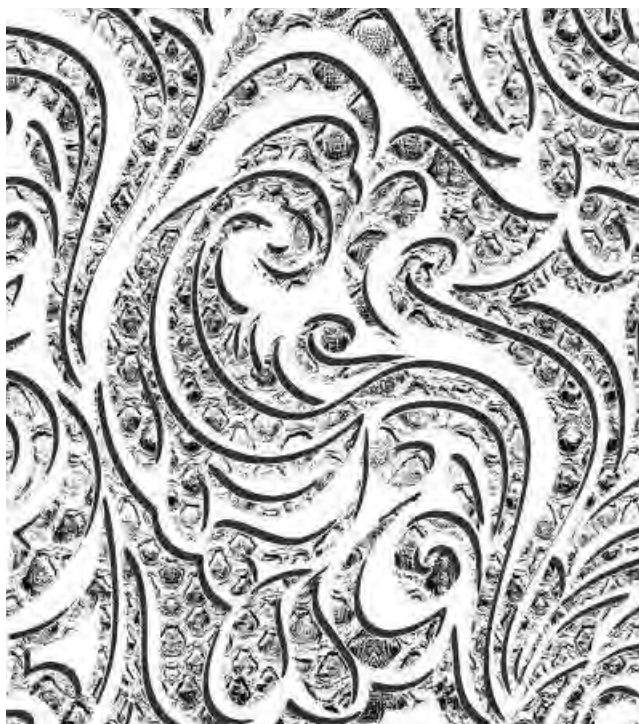
379 Righe S ★



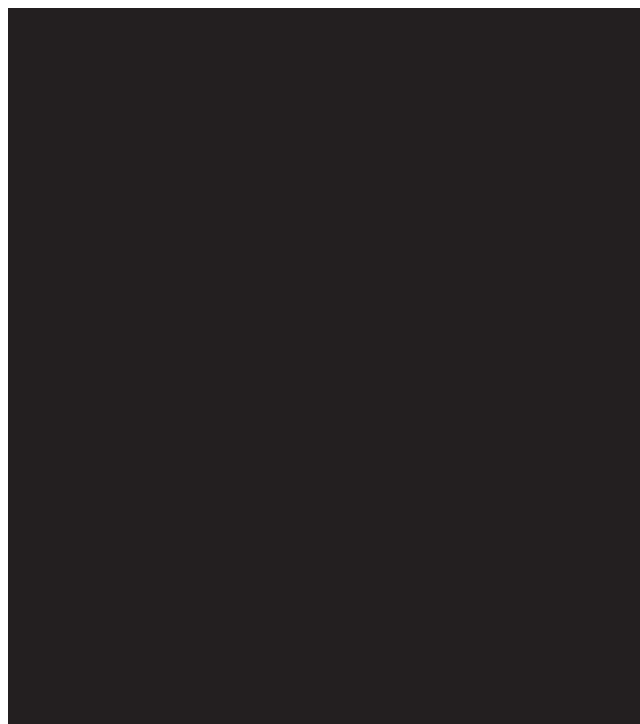
381 Kikko riso L



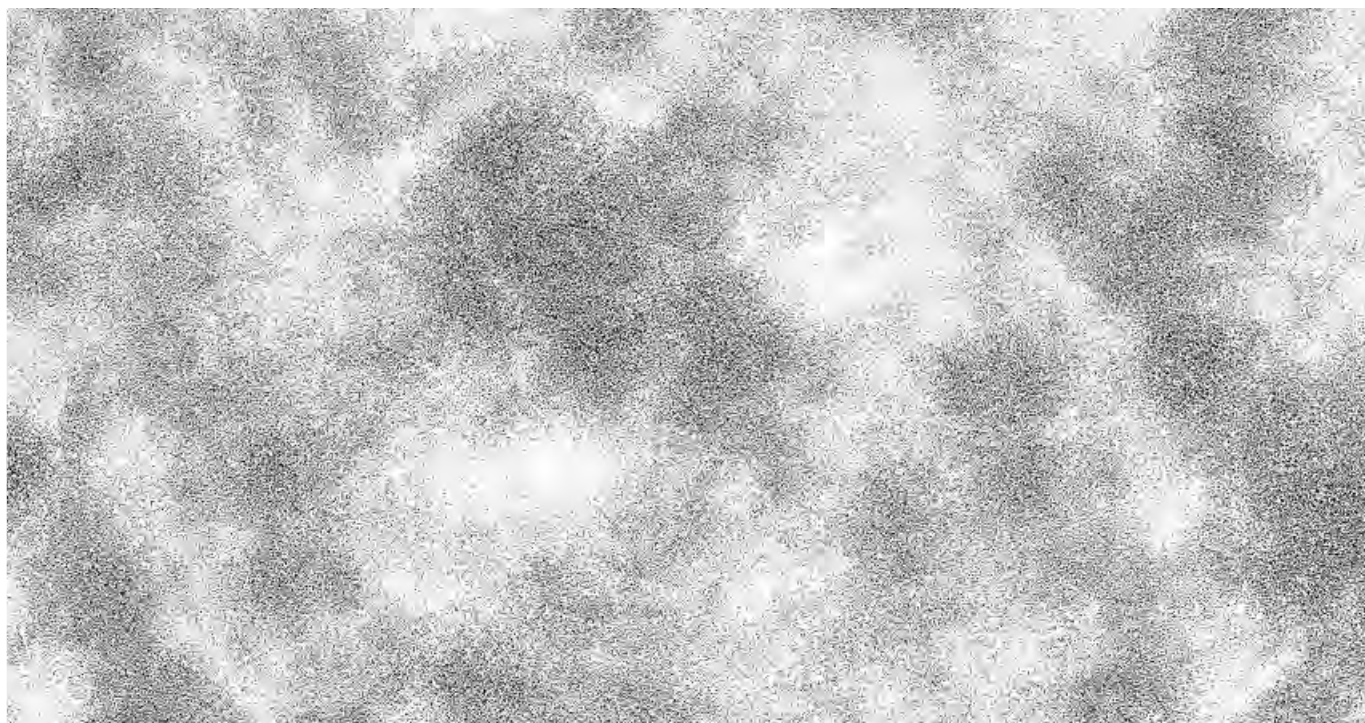
383 Lapilli S ★



384 Arabesque S ★

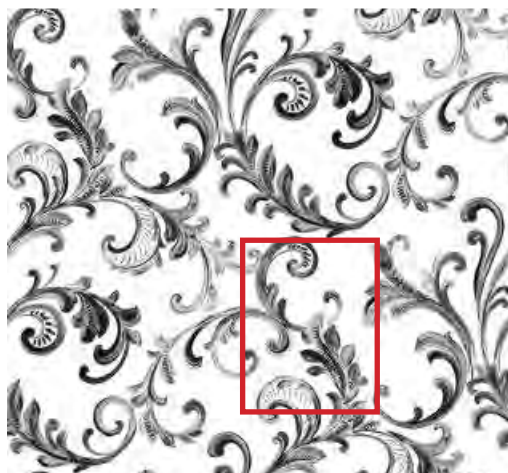


389 Full bis S ★



392 Spray S ★

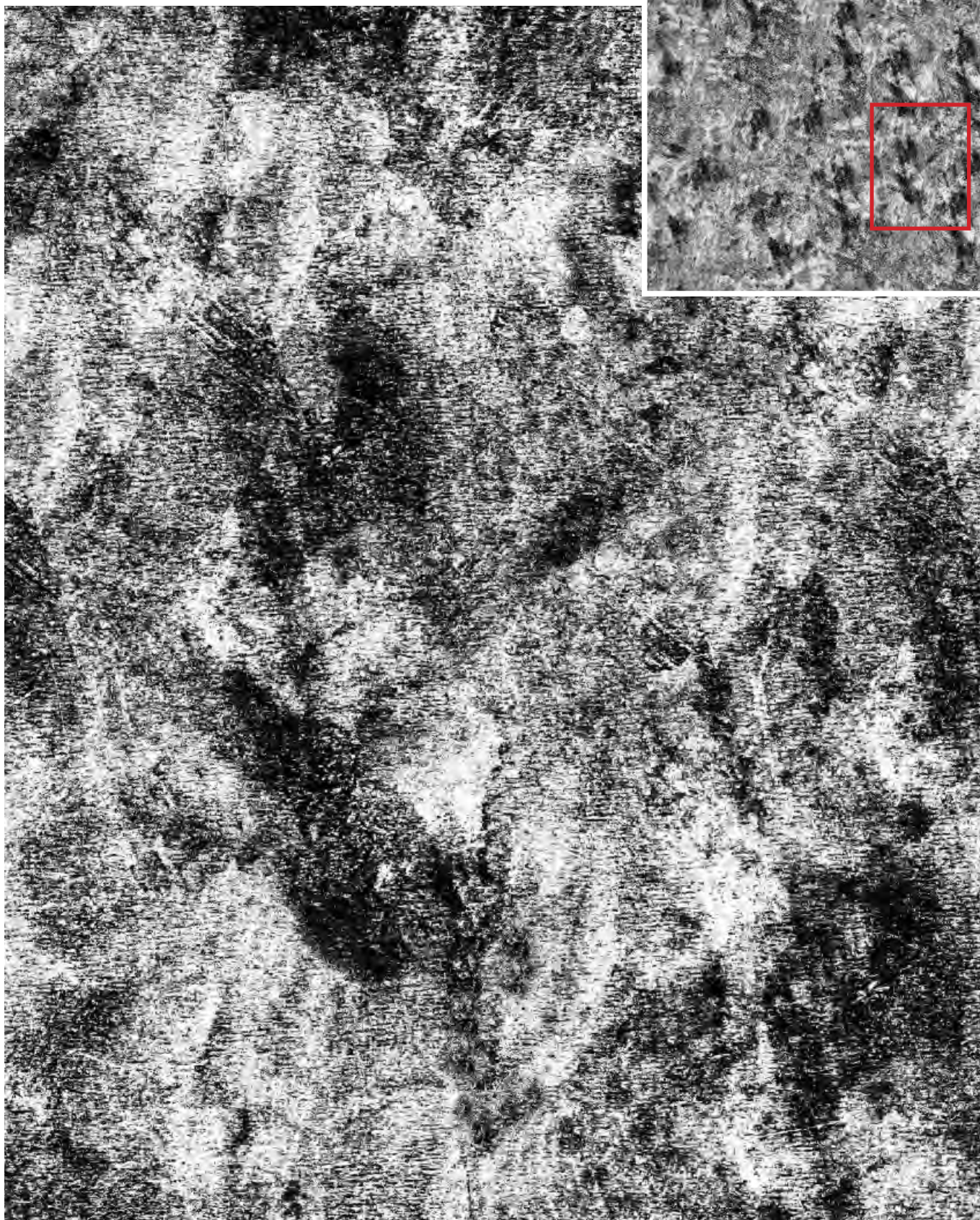
h 64 cm, w 69 cm



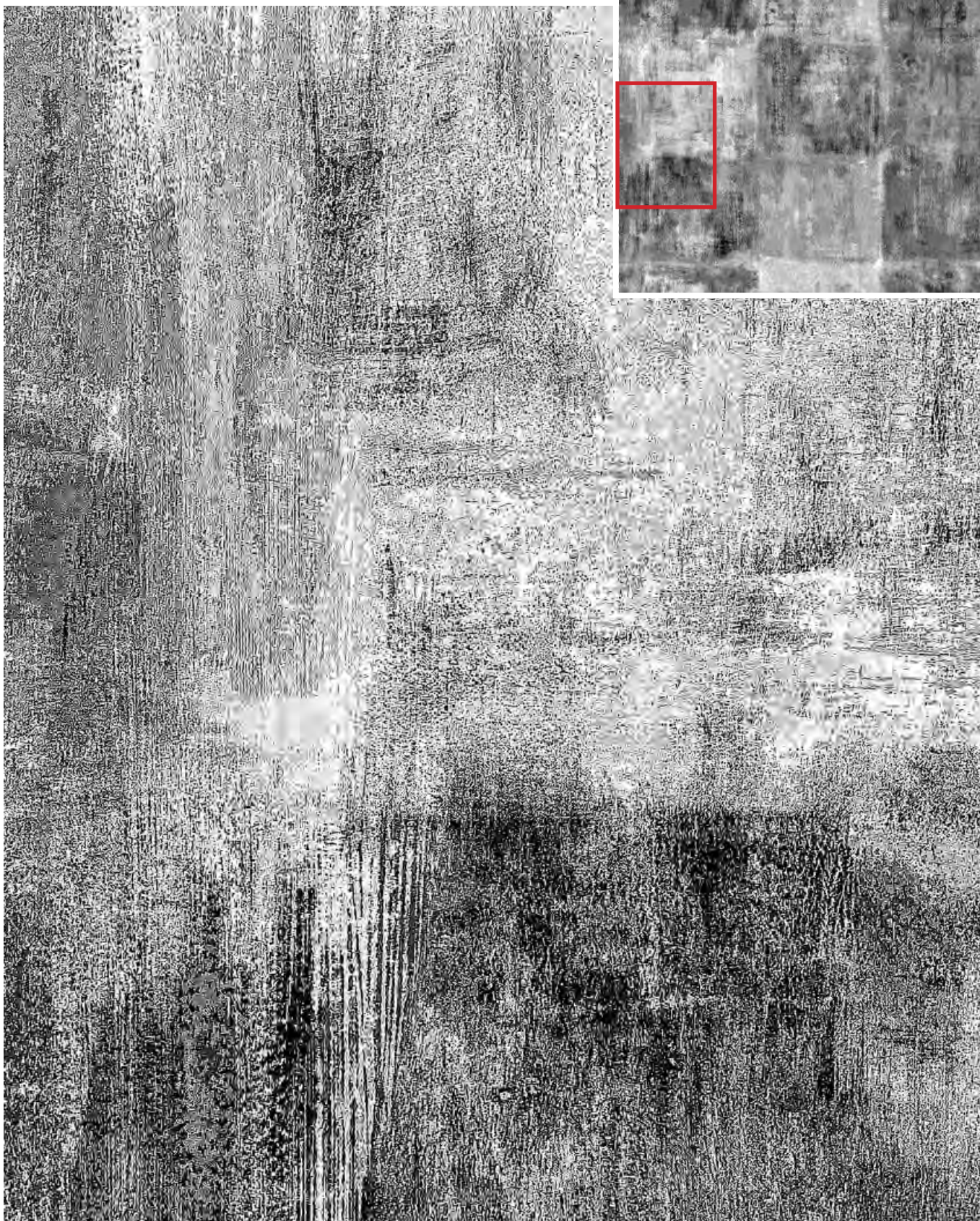
h 64cm, w 34,5 cm



h 64 cm, w 64 cm



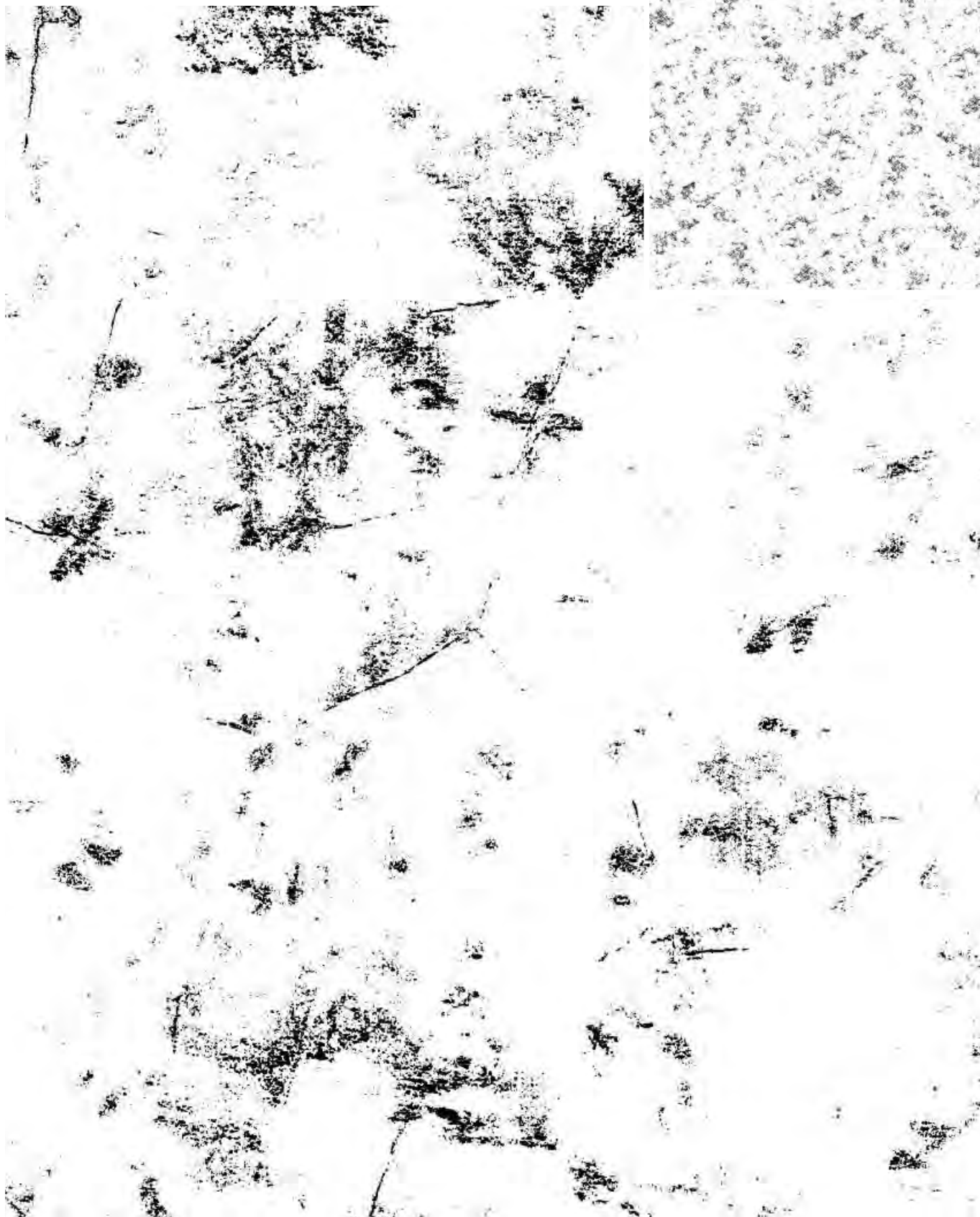
h 64cm, w 69 cm



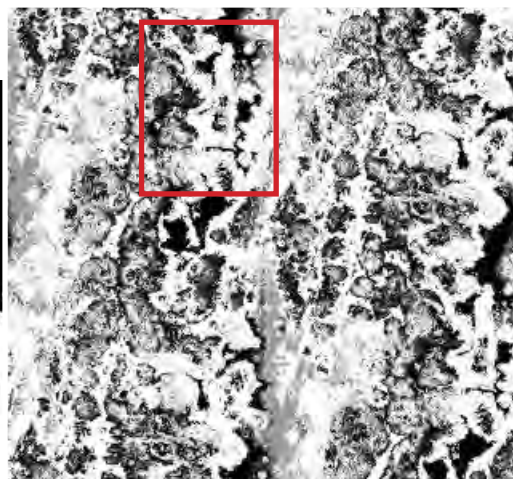
h 64 cm, w 64 cm



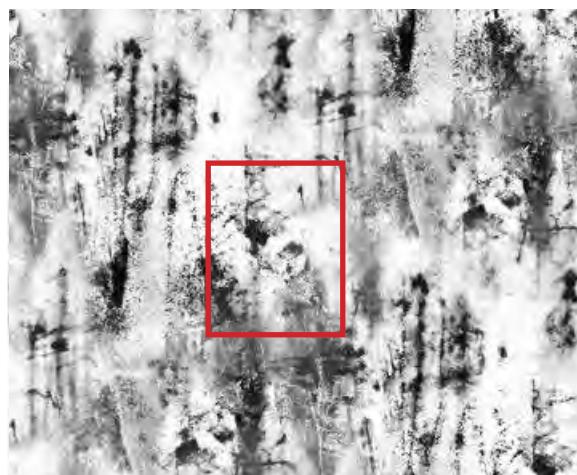
h 64 cm, w 64 cm

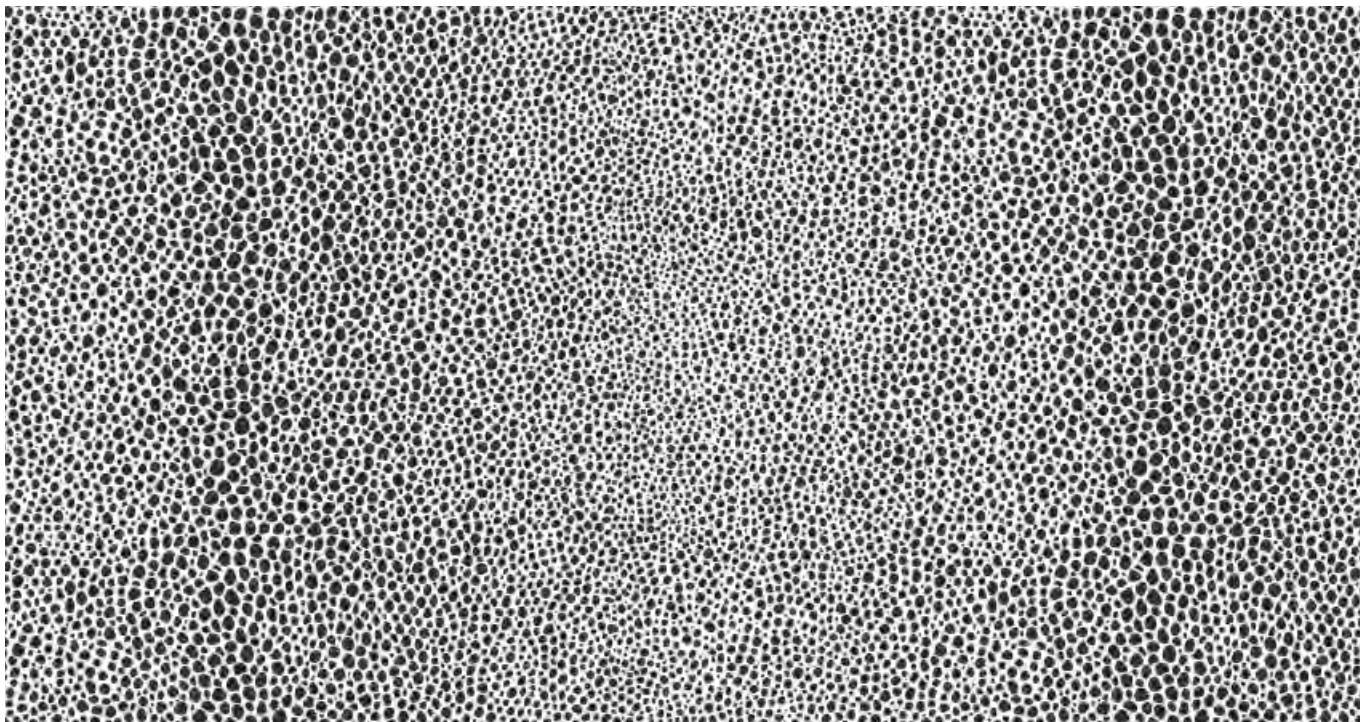


h 64 cm, w 69 cm

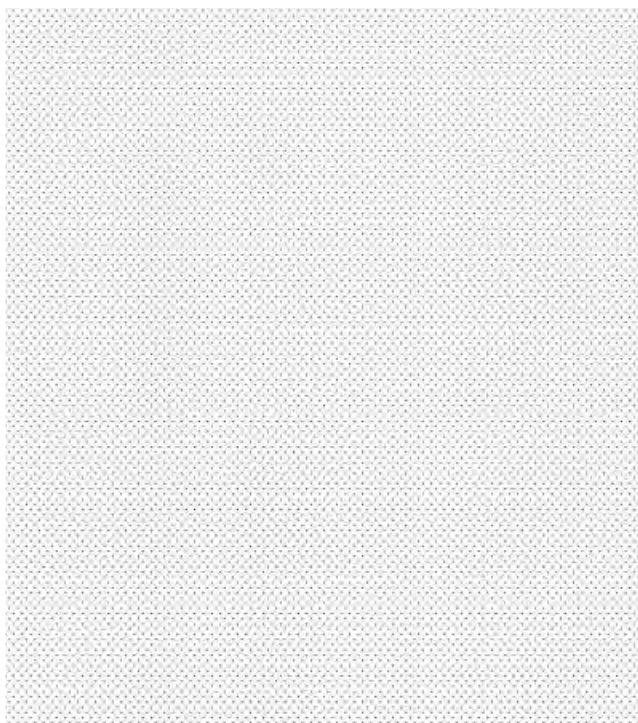


h 64 cm, w 78,4 cm

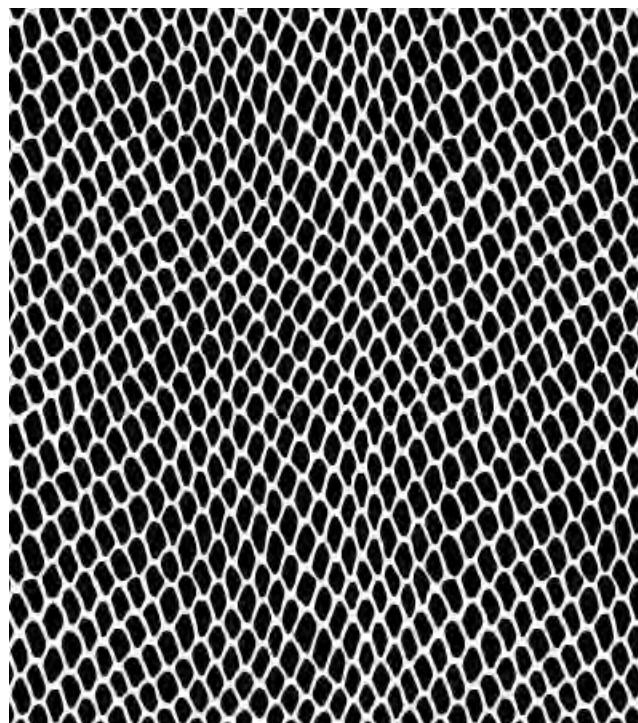




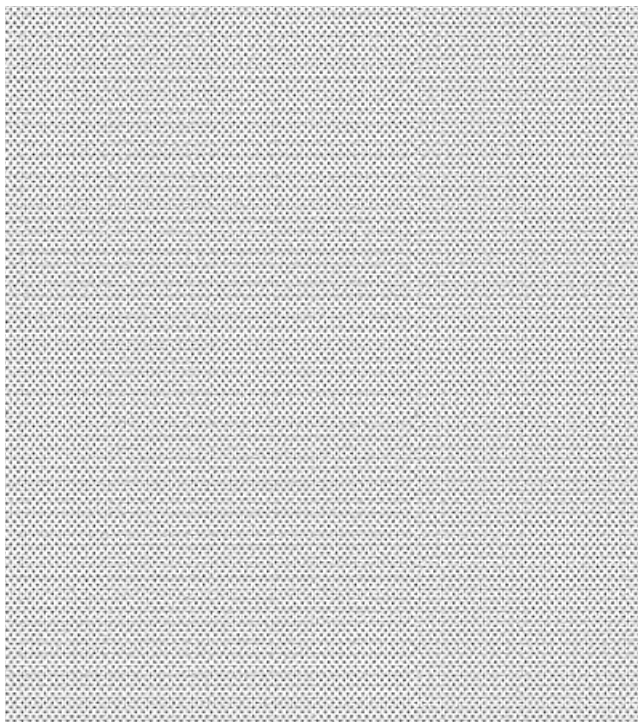
412 Ratz L



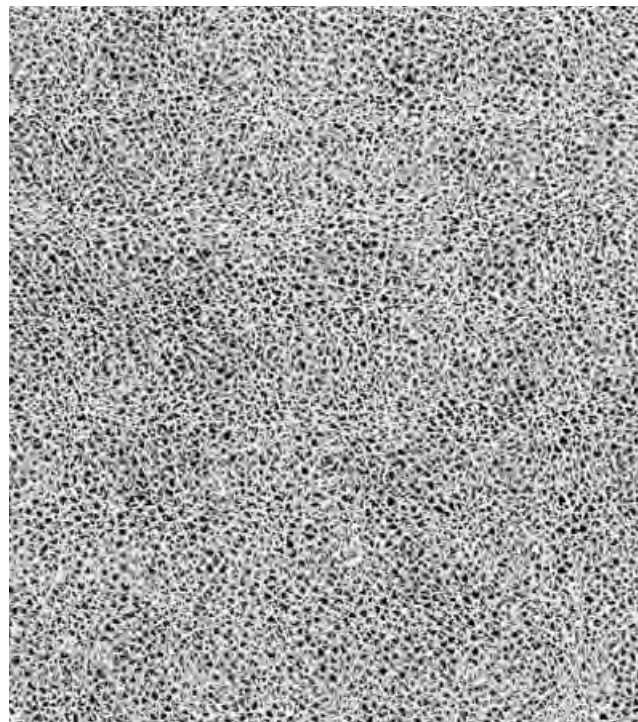
414 Microdont S ★ NO REAL SIZE
200%



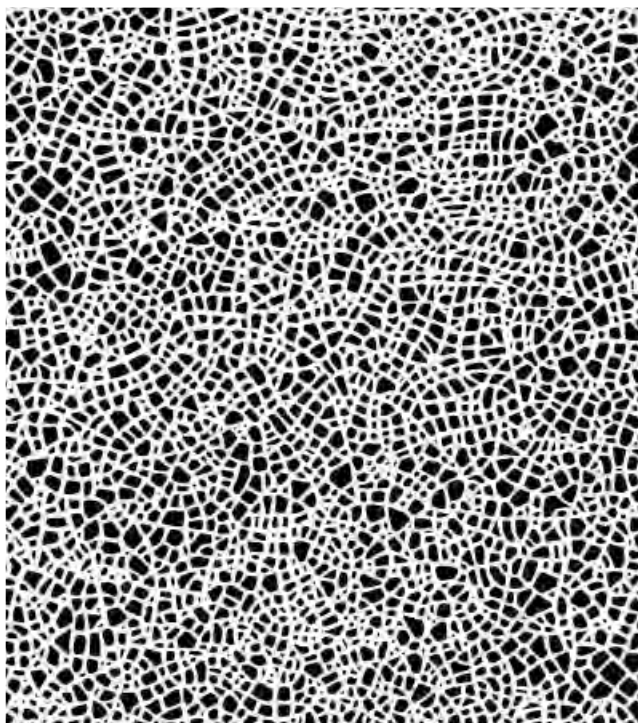
415 Slang L



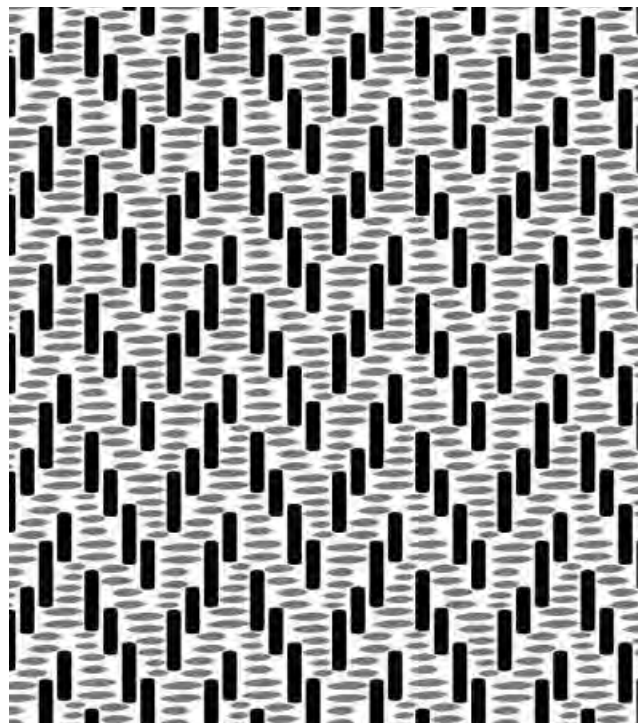
423 Micropunto Long S ★ Fascia 1800
NO REAL SIZE
200%



426 Ceramico L

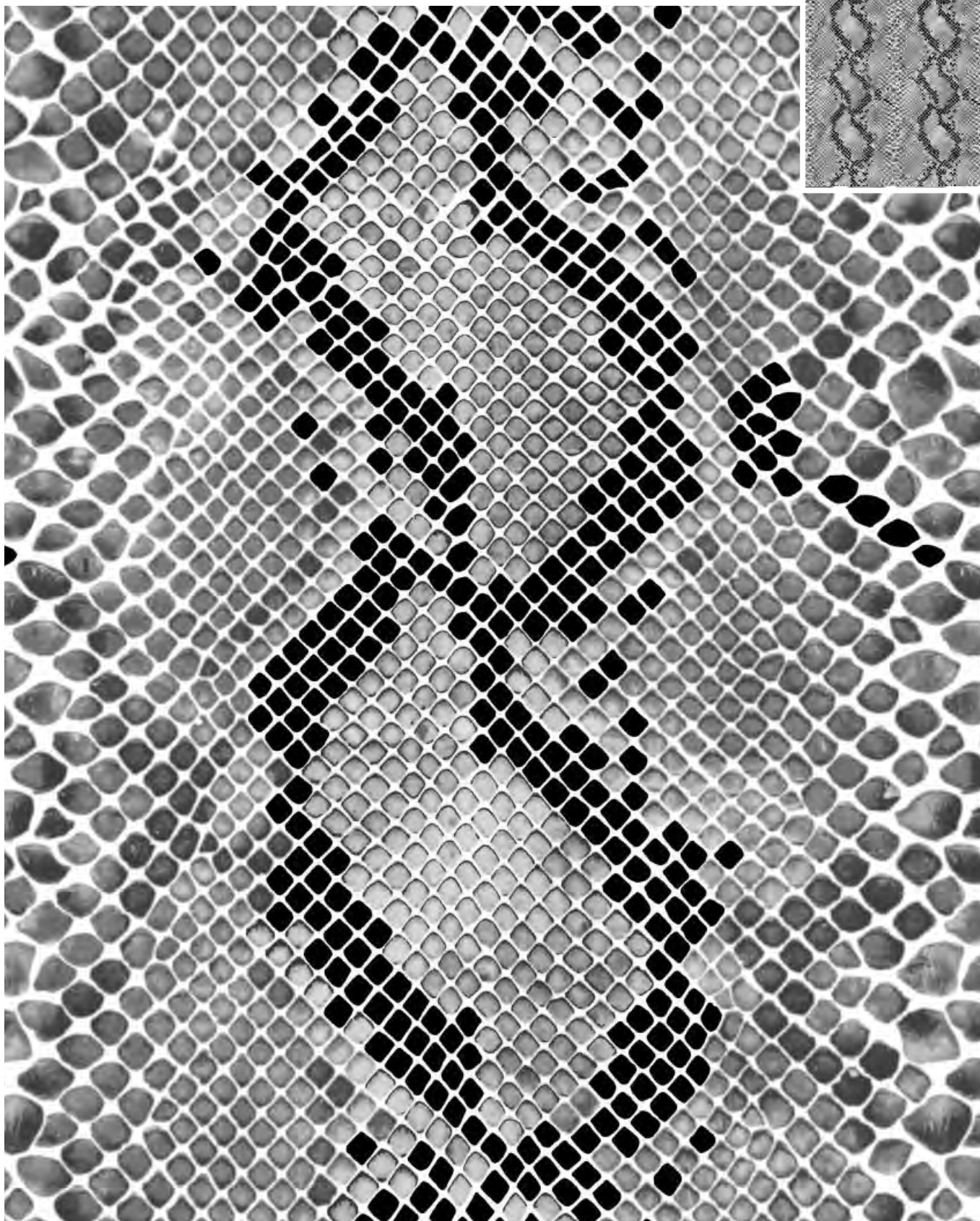


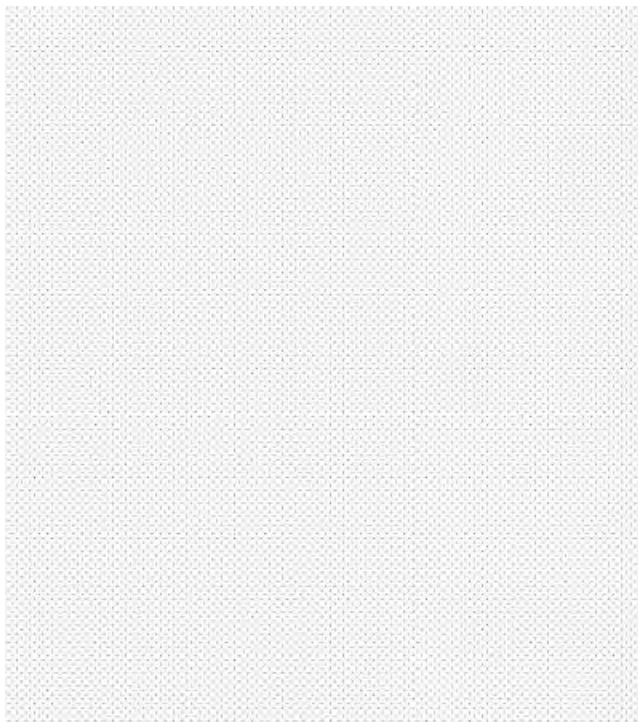
427 Crac M



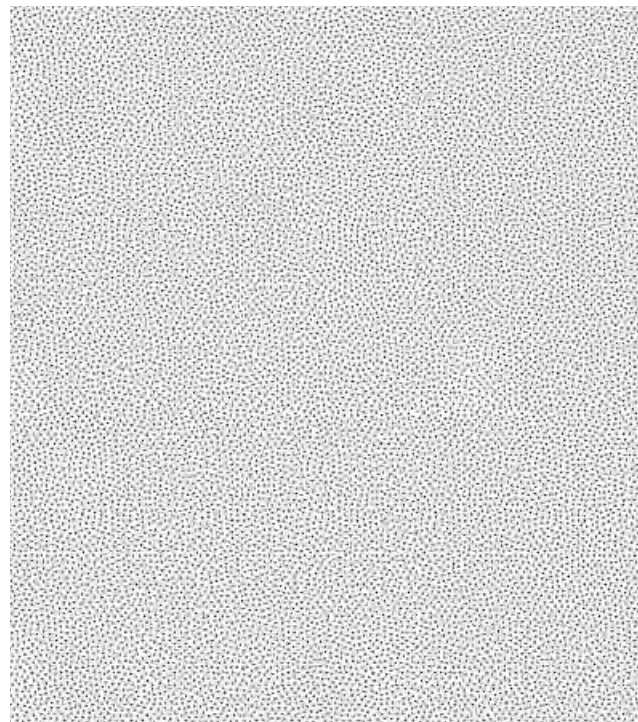
428 Twill M

h 21,33 cm, w 17 cm

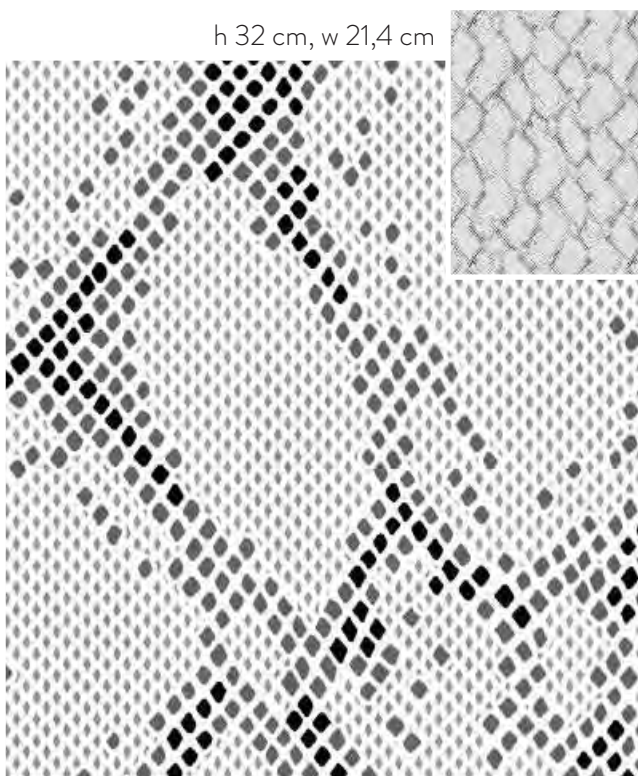




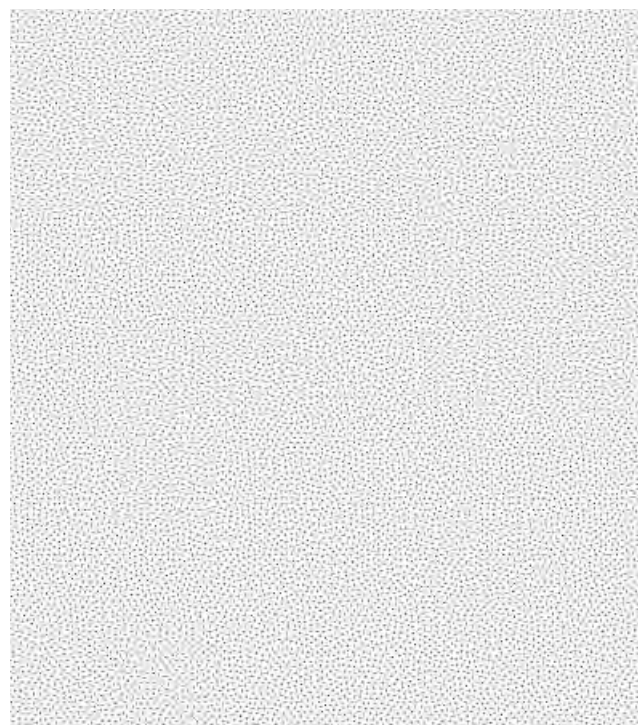
432 Rain S ★



433 Stardust S ★ NO REAL SIZE
300%



439 Biscione S

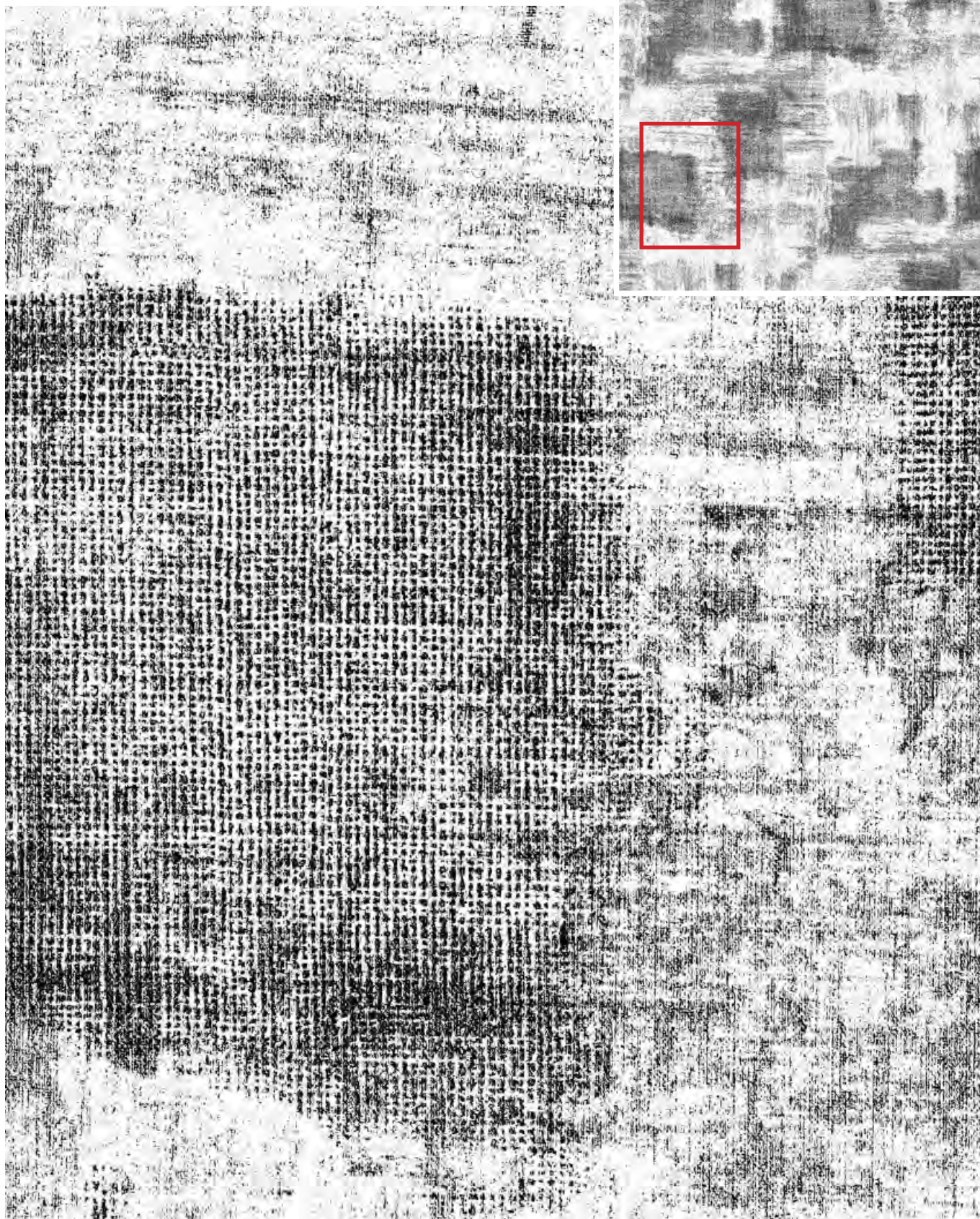


443 Brina S ★ NO REAL SIZE
300%

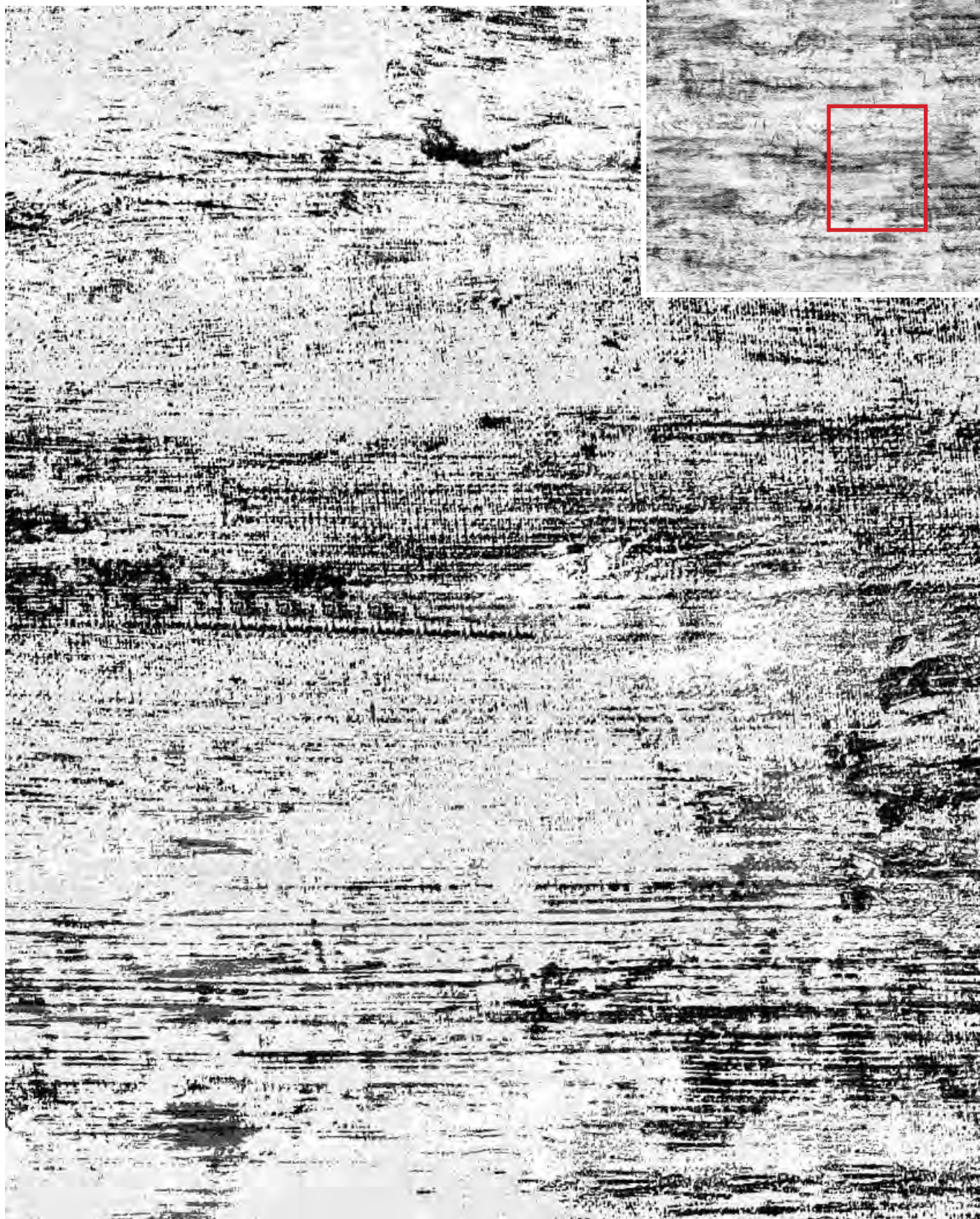
h 64 cm, w 70 cm

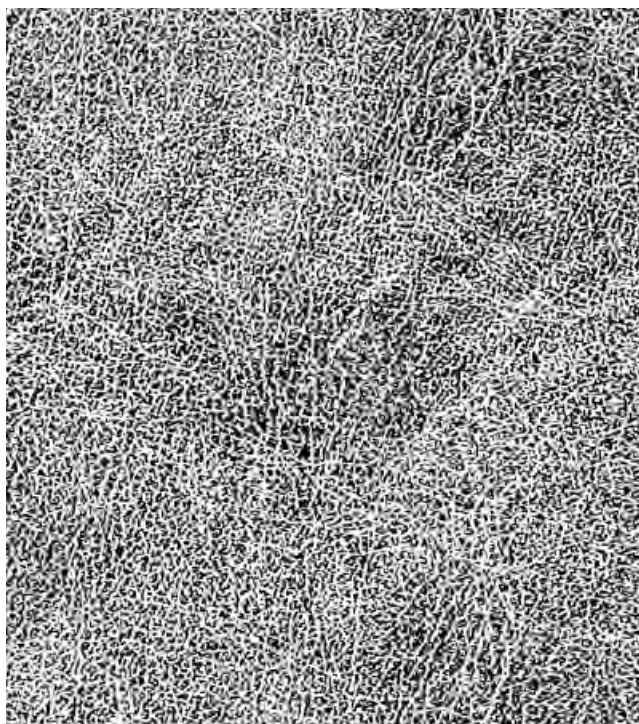


h 64 cm, w 69 cm



h 64 cm, w 64 cm

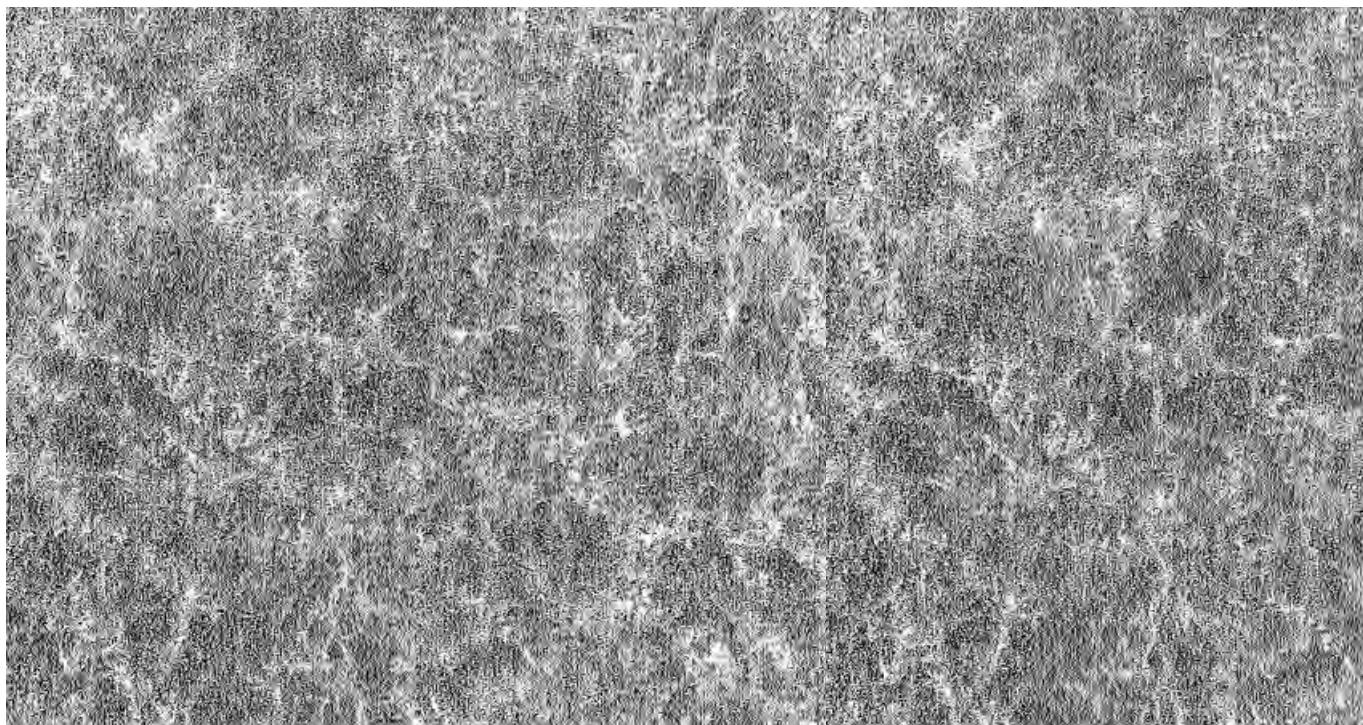




449 Azala S ★



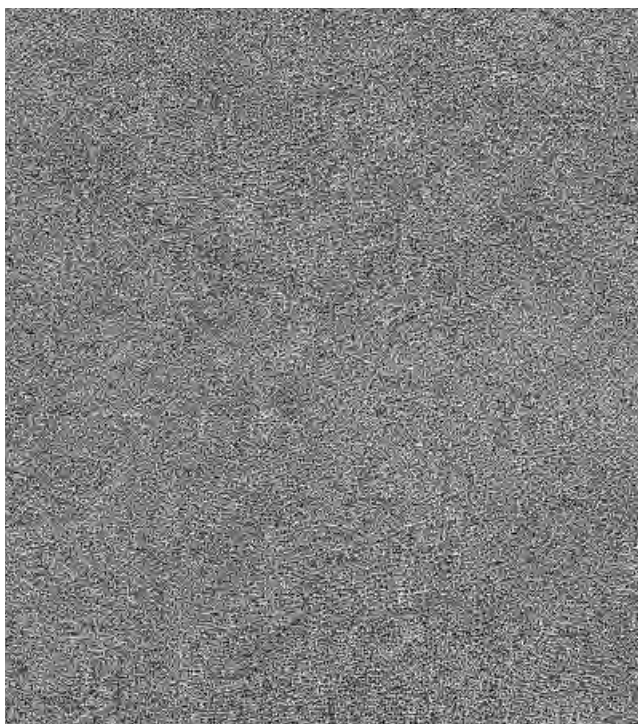
450 Cloudy S ★



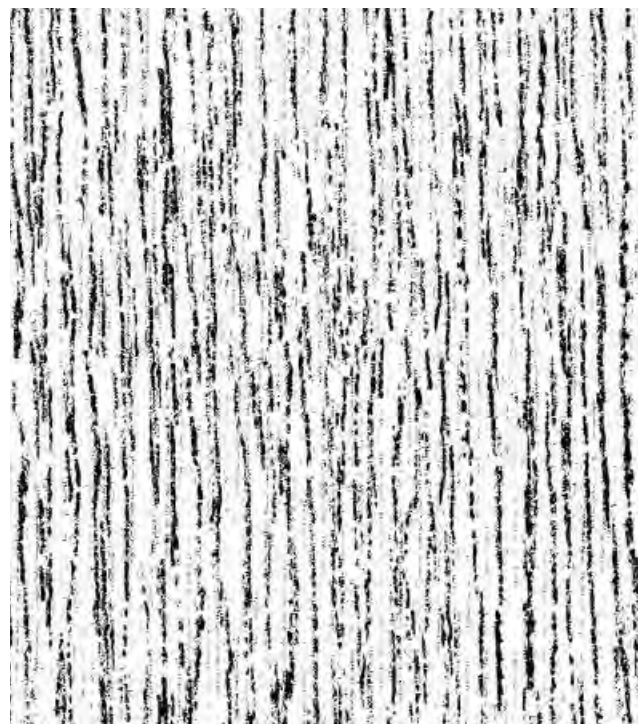
457 Capra Nova S ★

h 64 cm, w 35 cm

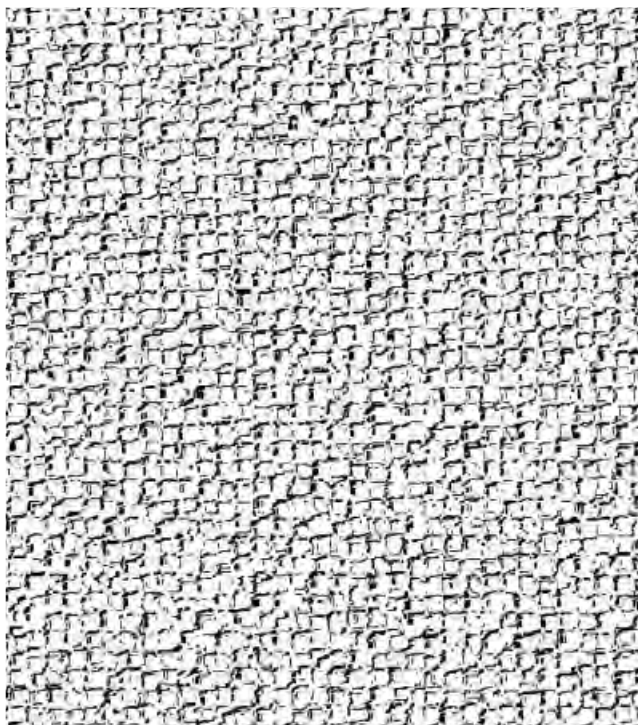




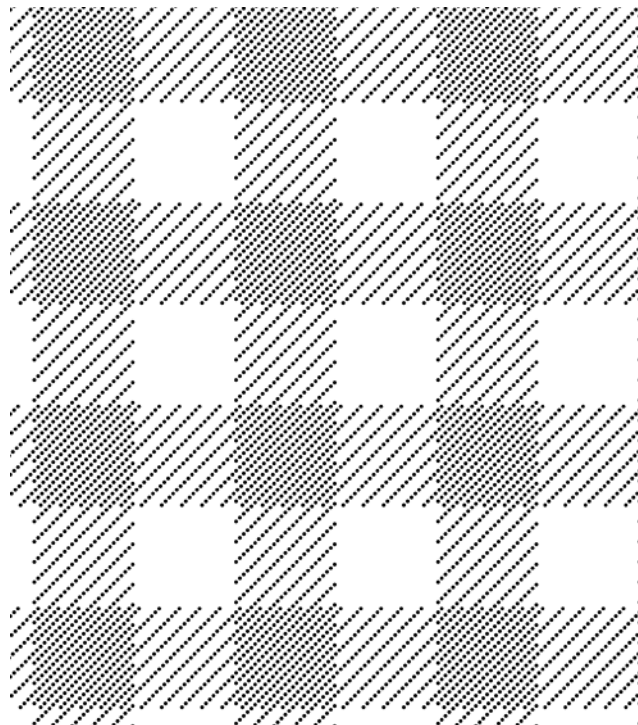
458 Nabuk S ★



469 Enrique S ★

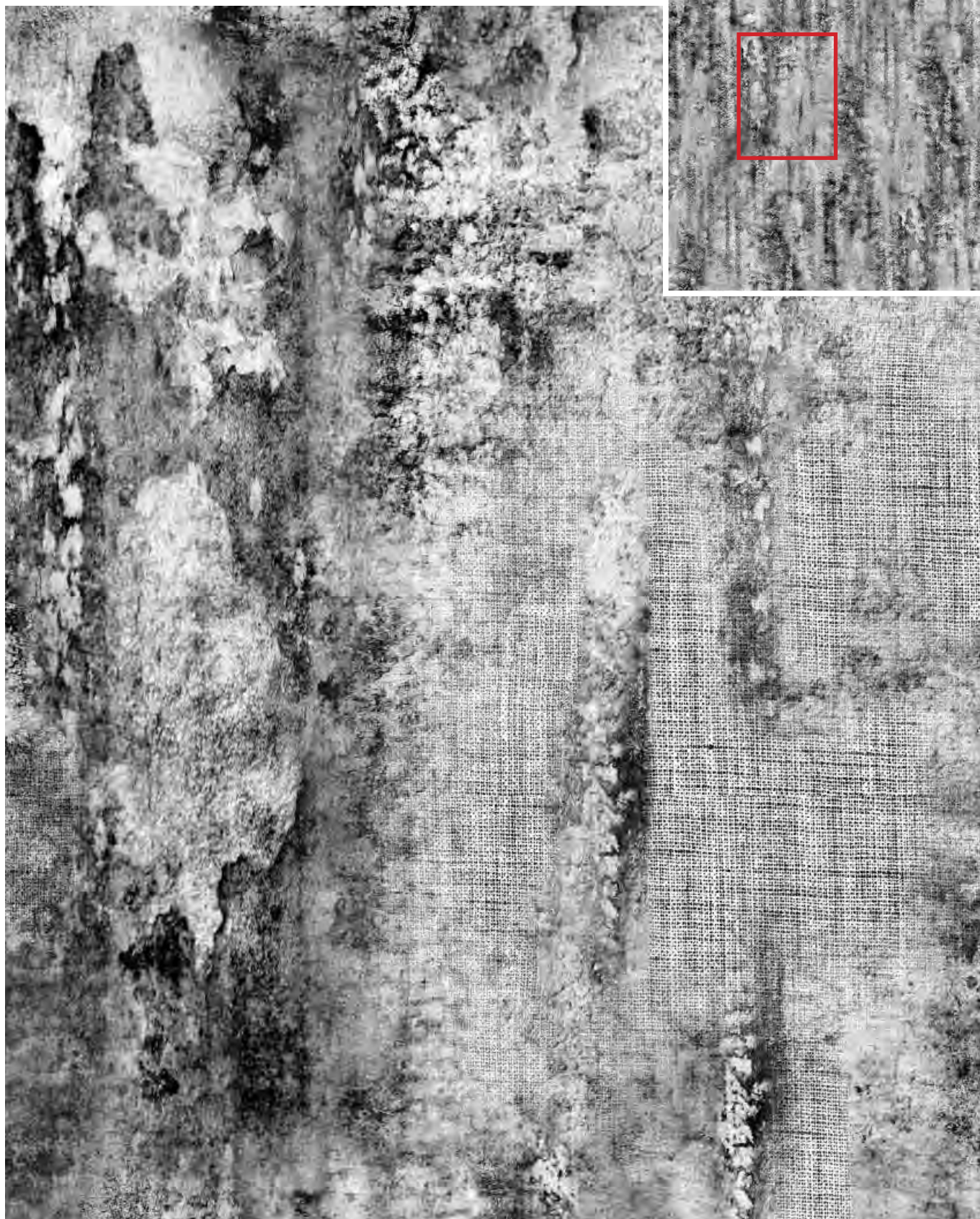


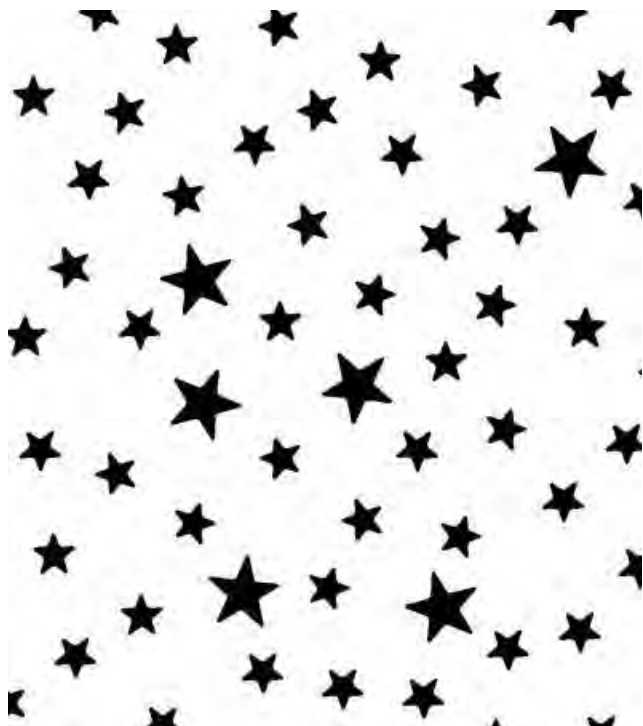
473 Piastrellato S ★



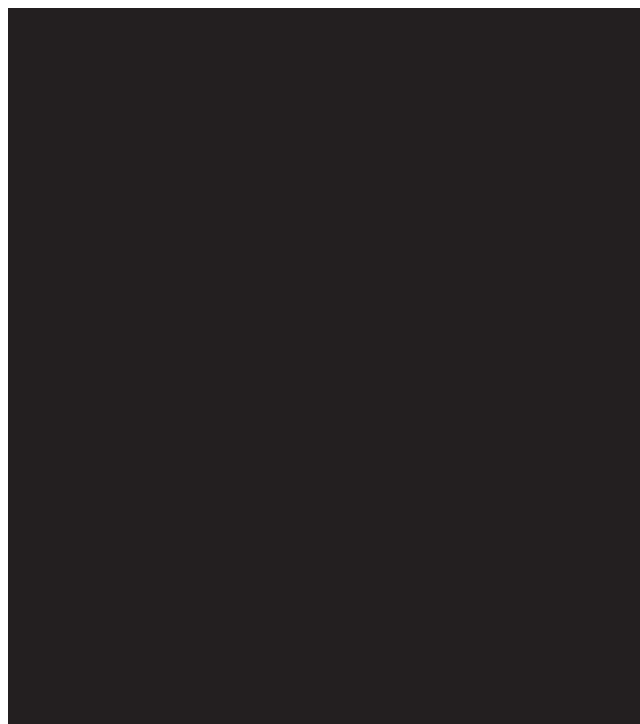
476 Scozia S ★

h 64 cm, w 60 cm

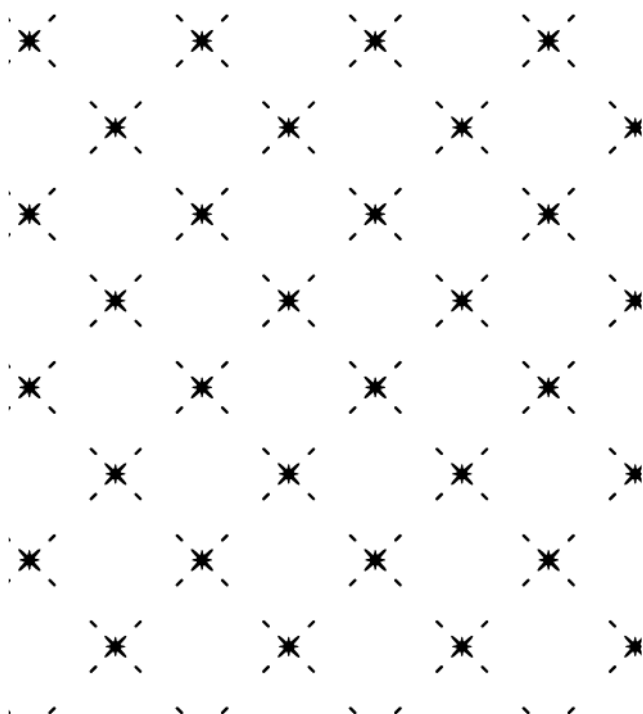




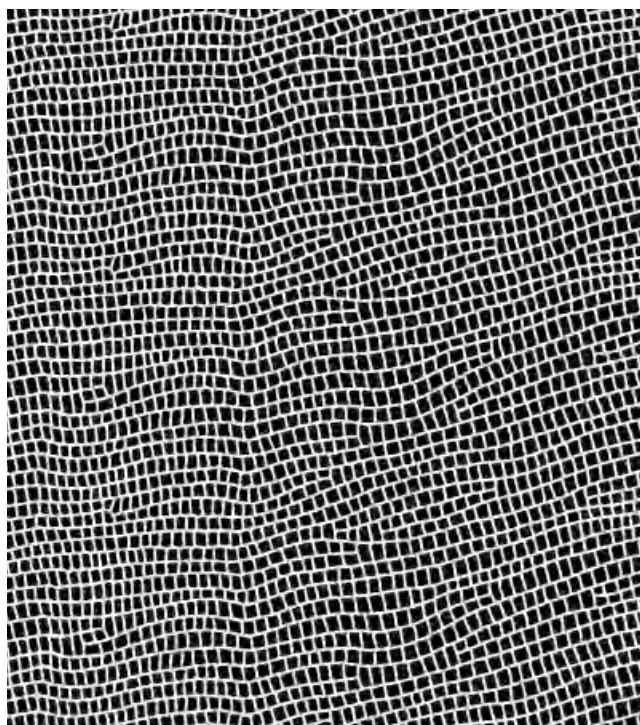
477 Stellato 2 S ★



478 Unito 30# L



489 Estrella S ★



493 Lizard L

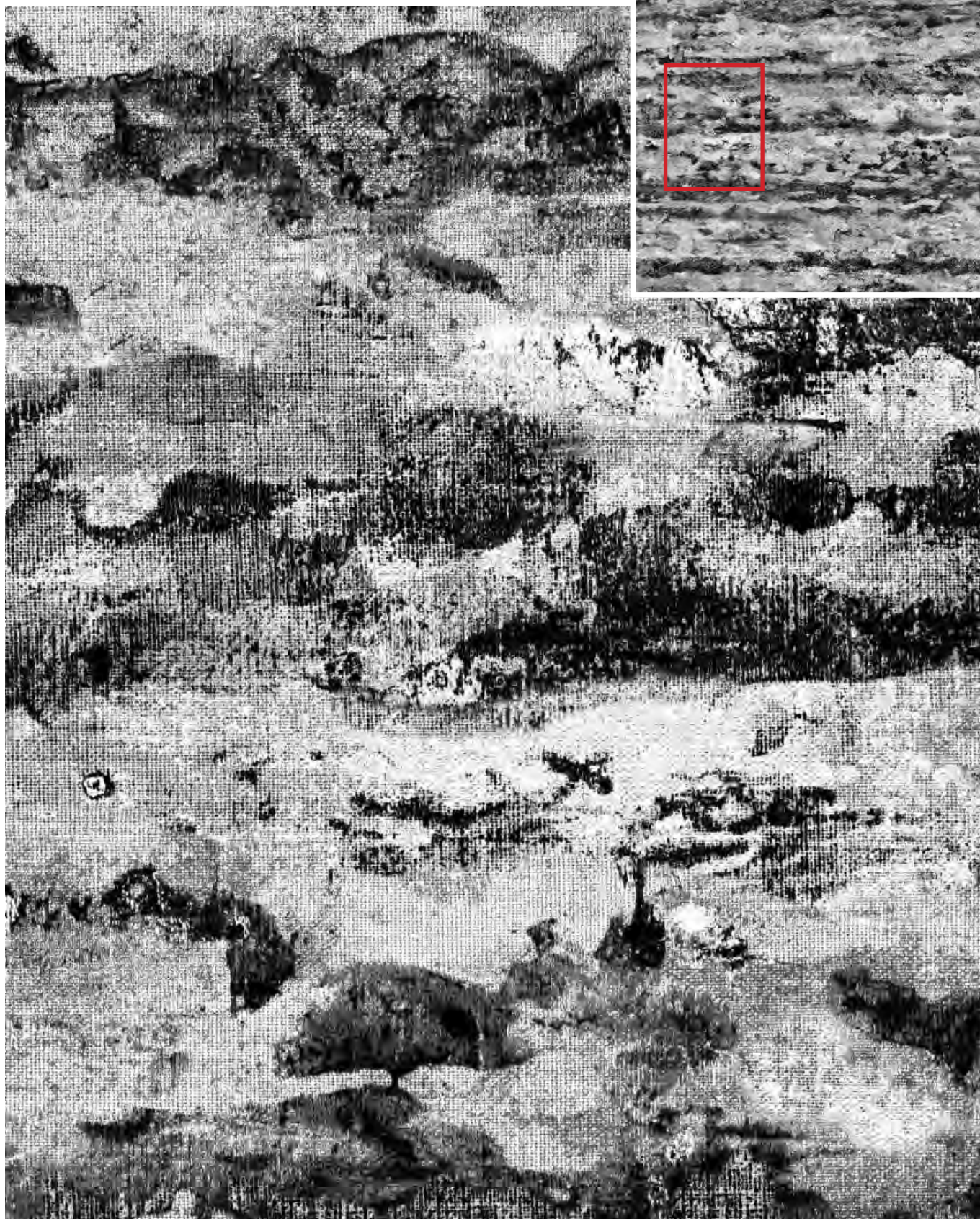
h 64 cm, w 35 cm

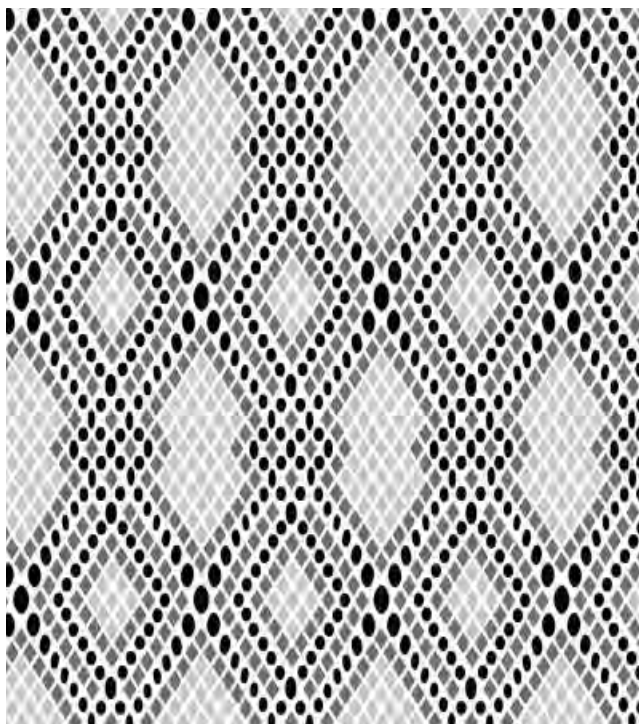


h 64 cm, w 61 cm

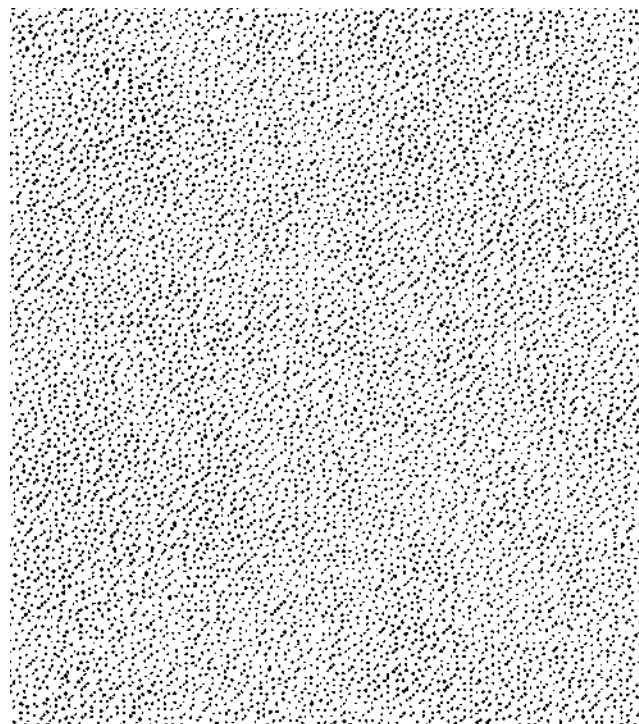


h 64 cm, w 66 cm



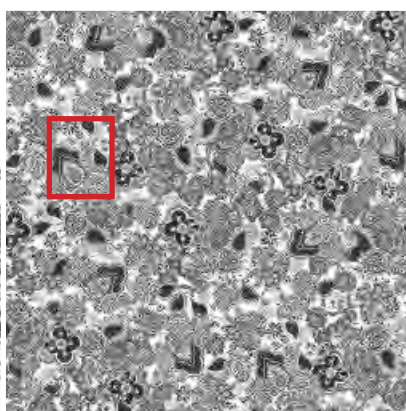


506 Roger M ★



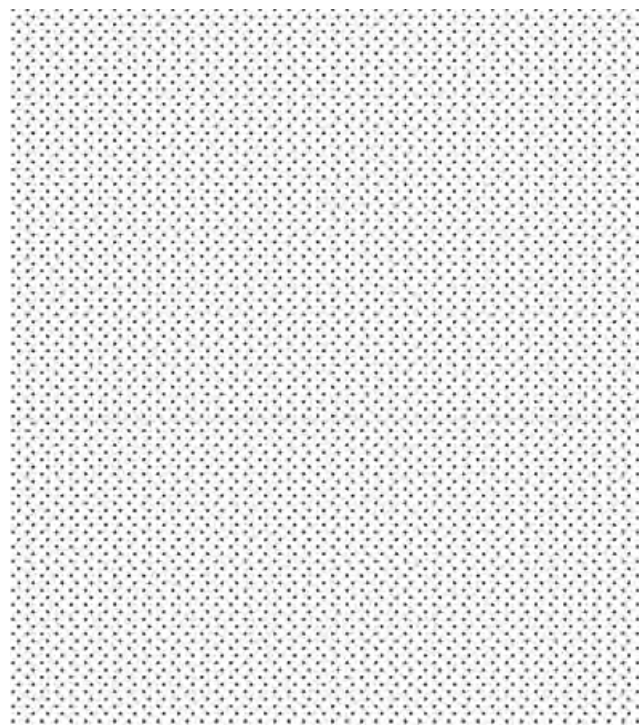
510 Random Kum S ★

h 54 cm, w 54 cm



514 Jasmine S

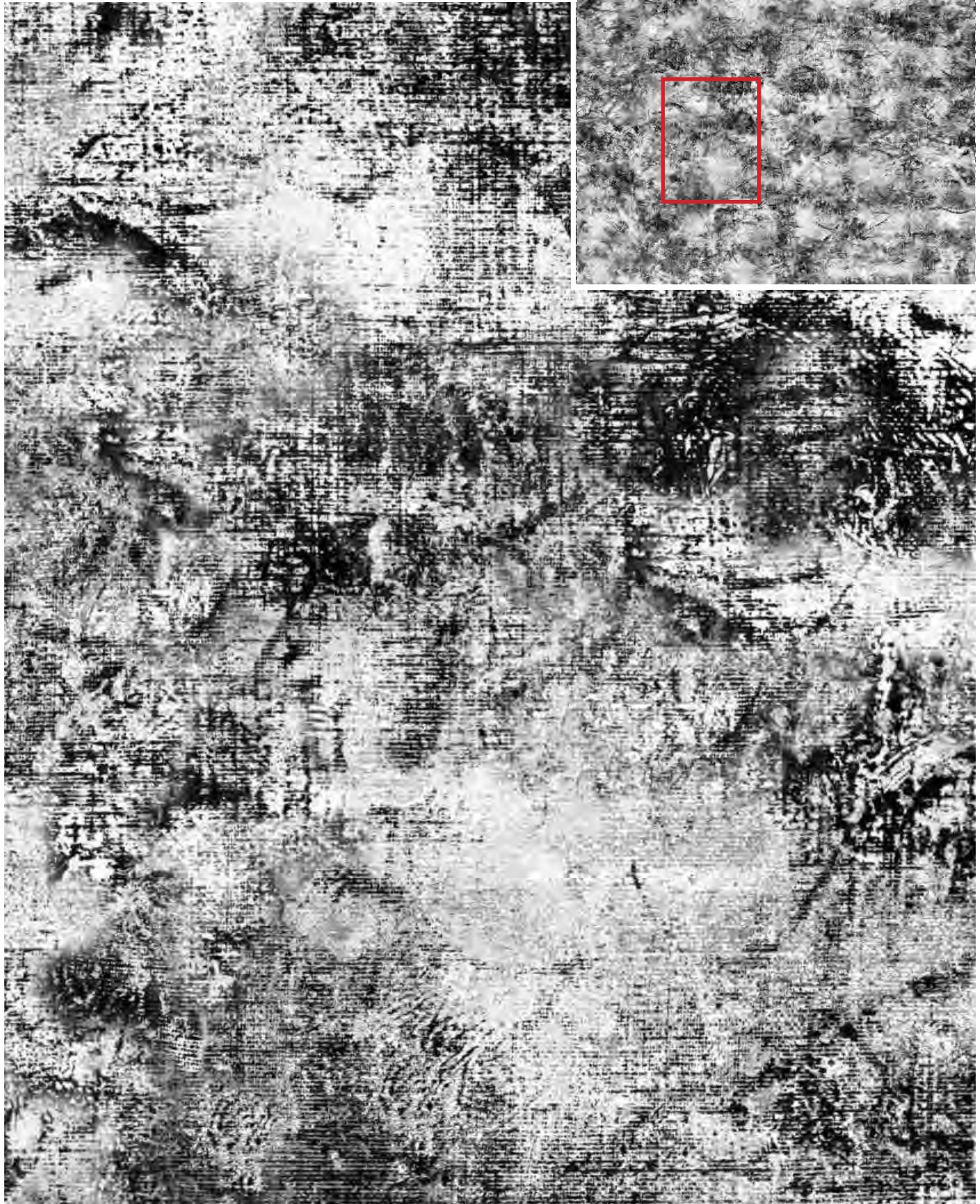
Exclusive
Italy

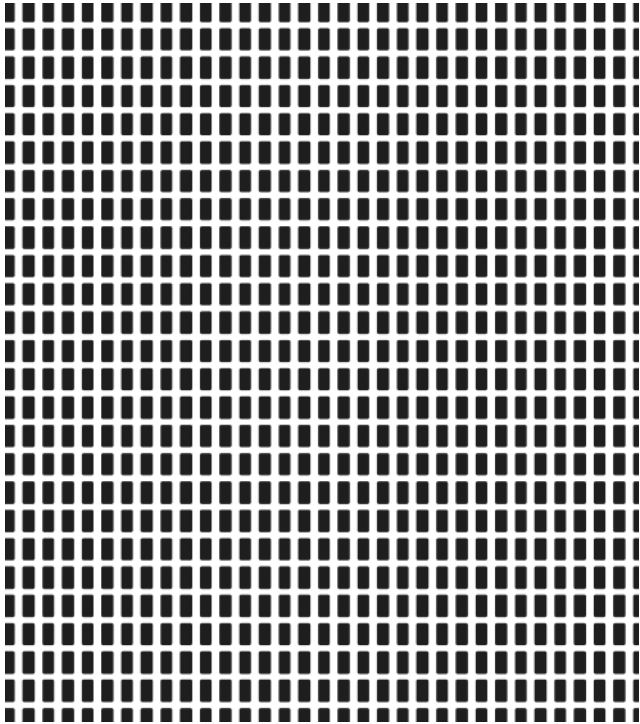


522 Pinco Pallino S ★

Fascia 1800
NO REAL SIZE
200%

h 64 cm, w 76 cm

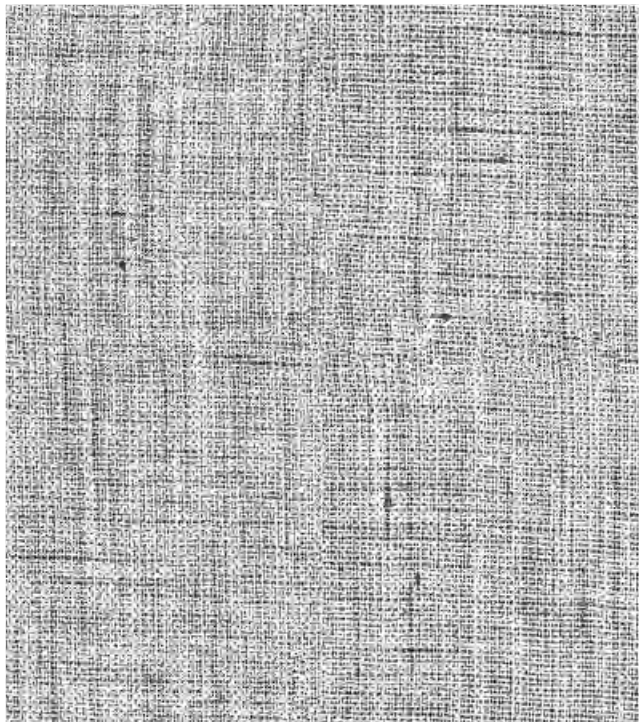




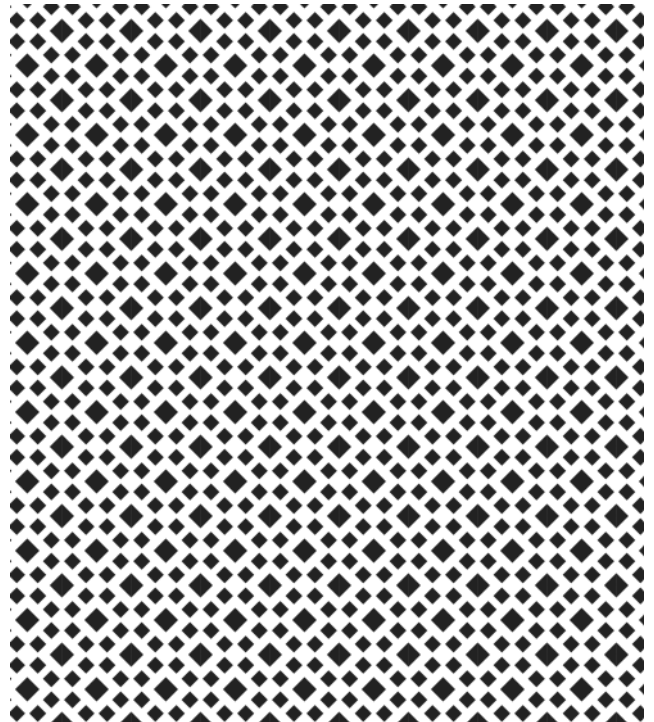
525 Greyjoy S



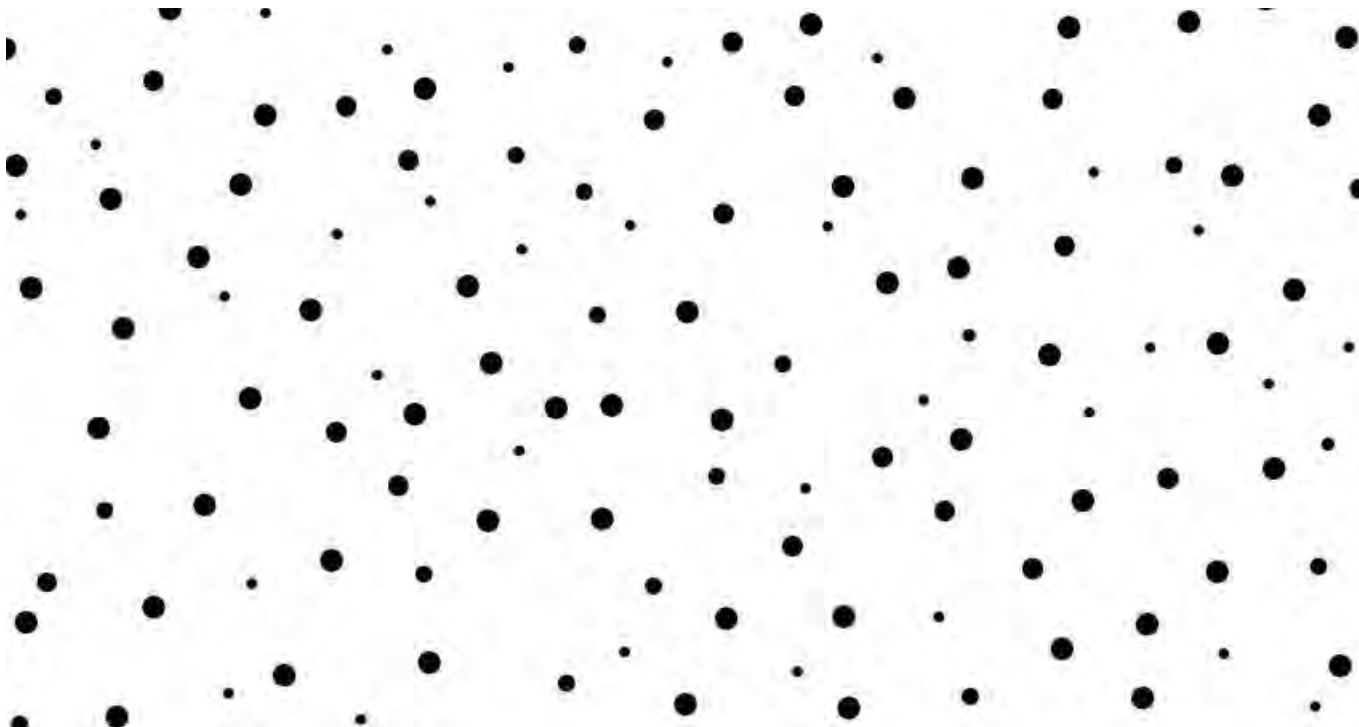
527 Flo S ★



541 Garza Fabrics S ★

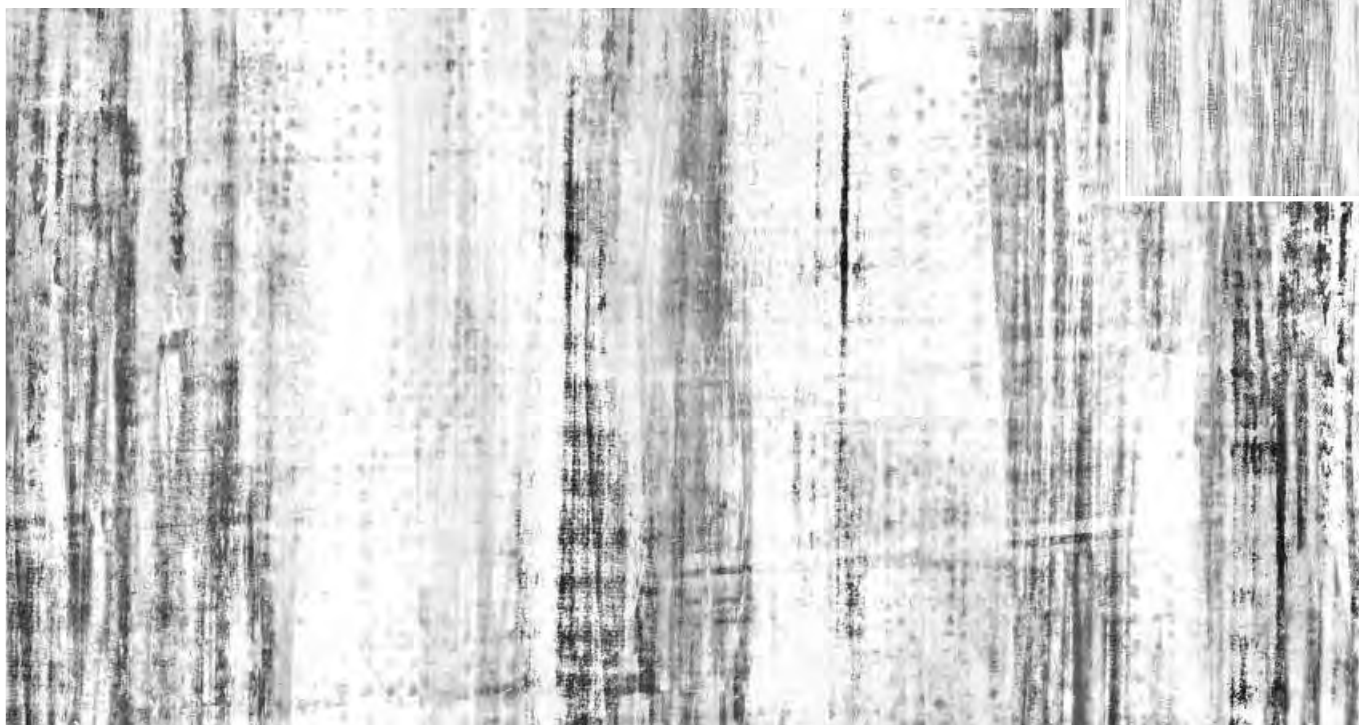


545 Daya L



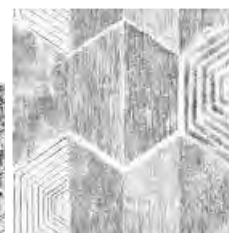
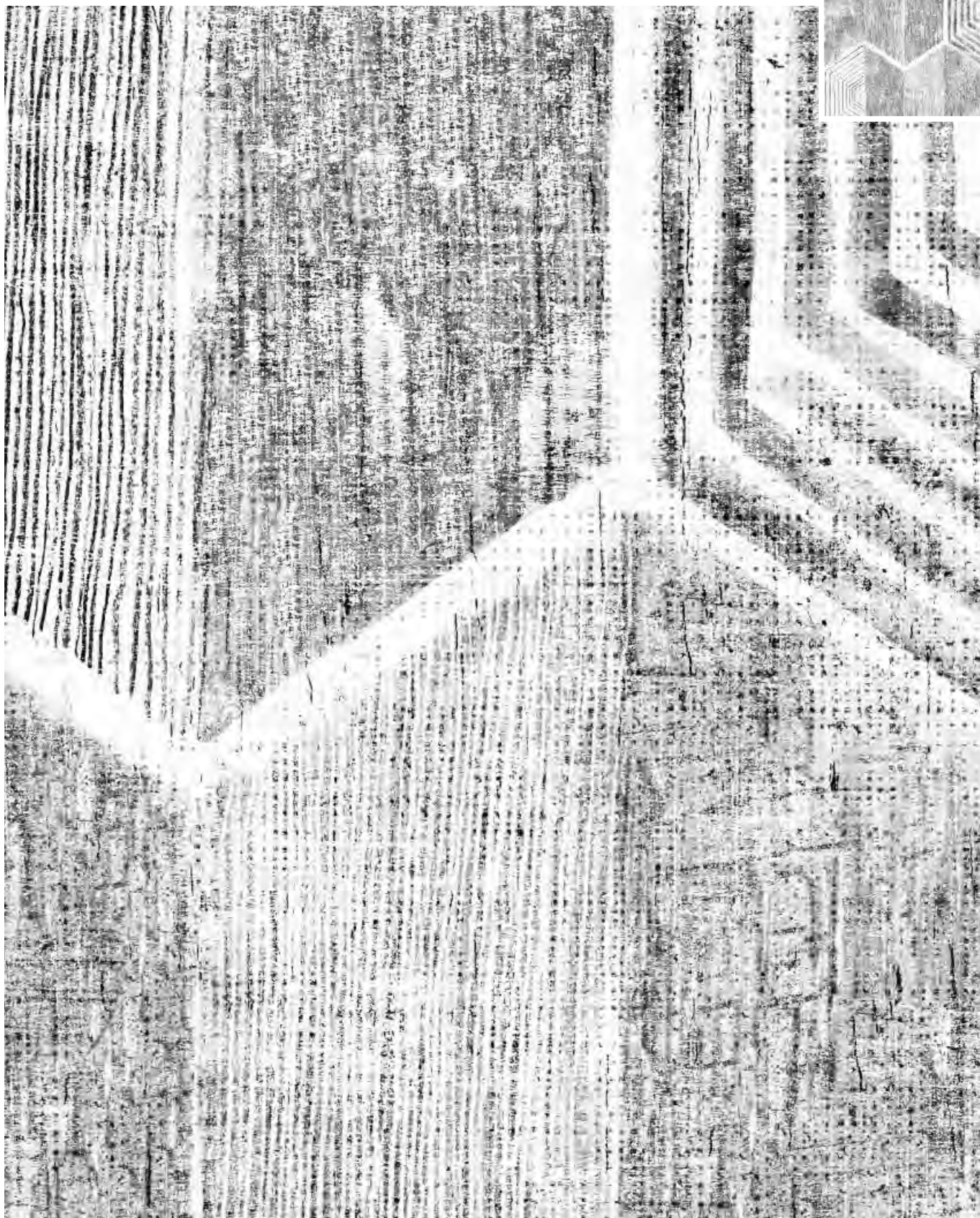
551 Linette S ★

h 32 cm, w 32 cm

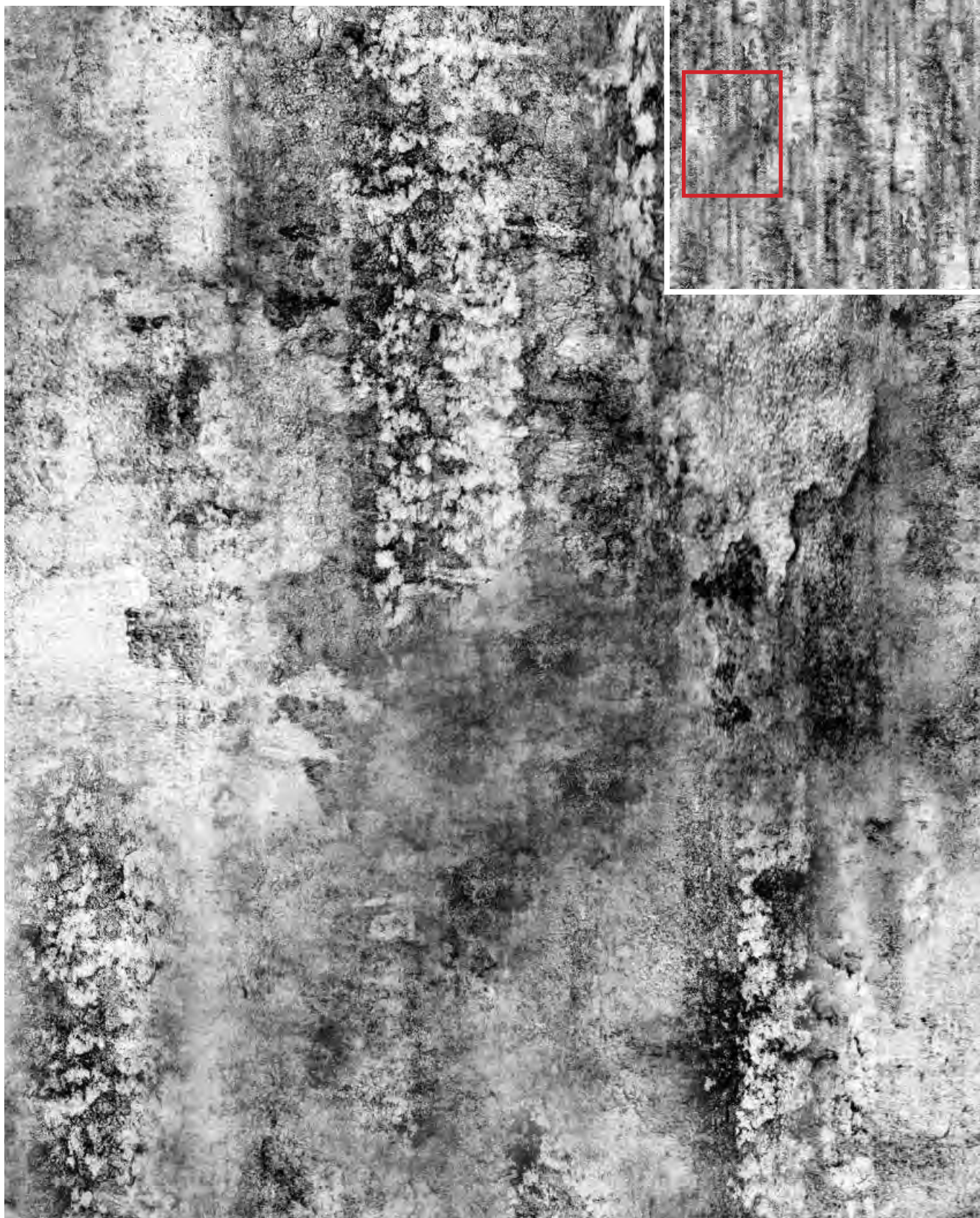


554 Olympia S ★

h 32cm, w 32 cm

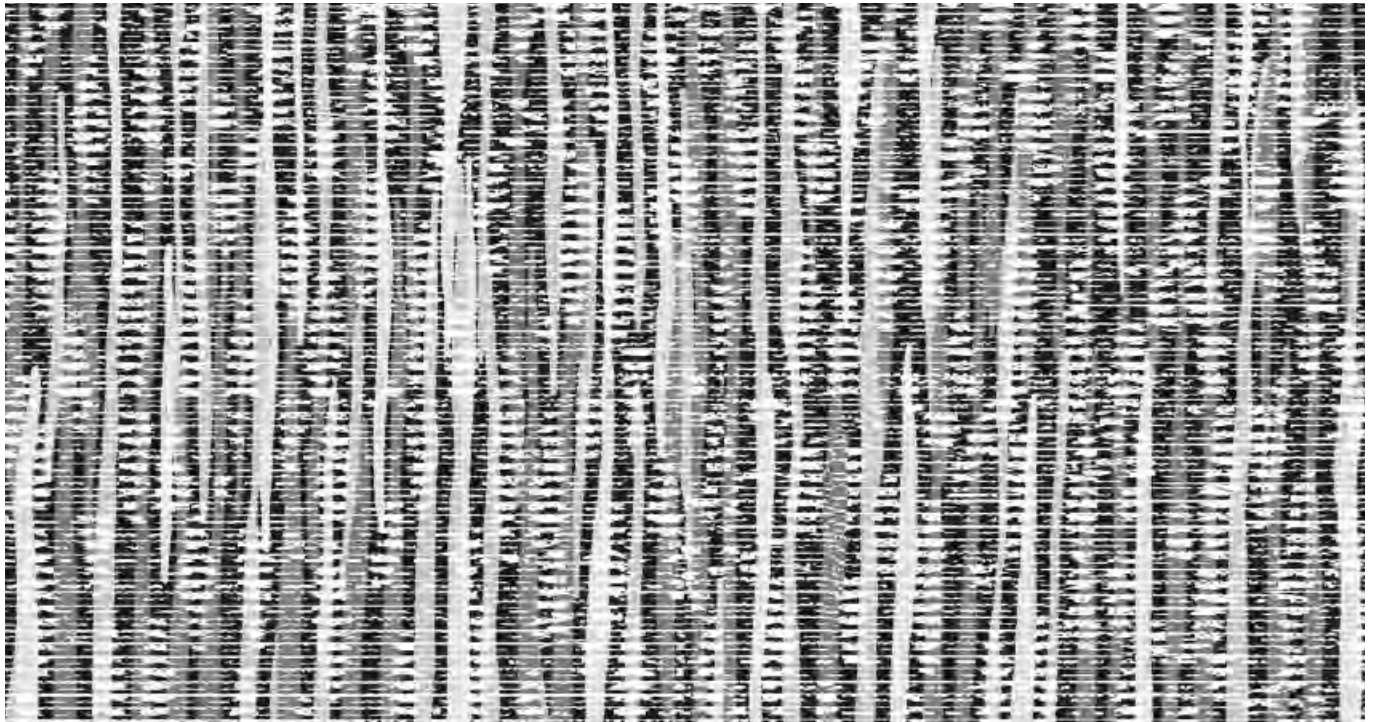


h 64 cm, w 60 cm



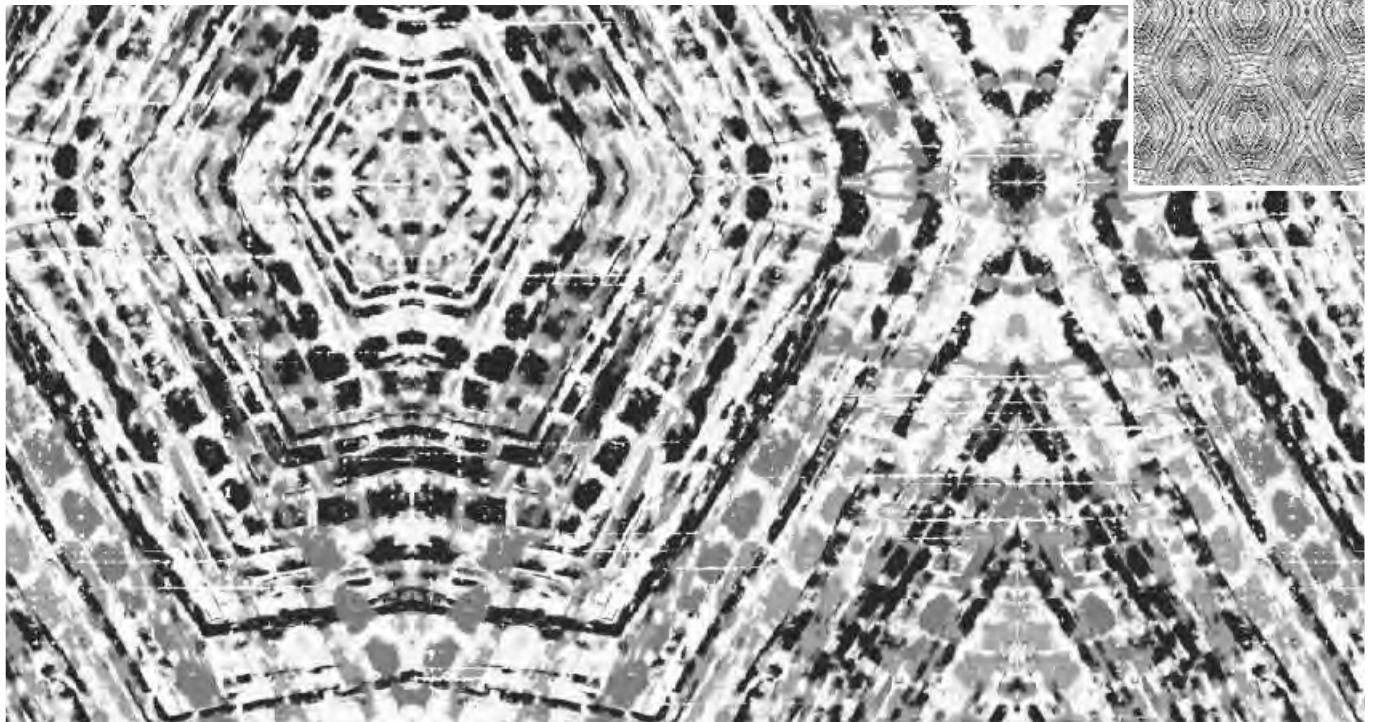
h 32 cm, w 32 cm





574 Vanilla S ★

h 32 cm, w 32 cm

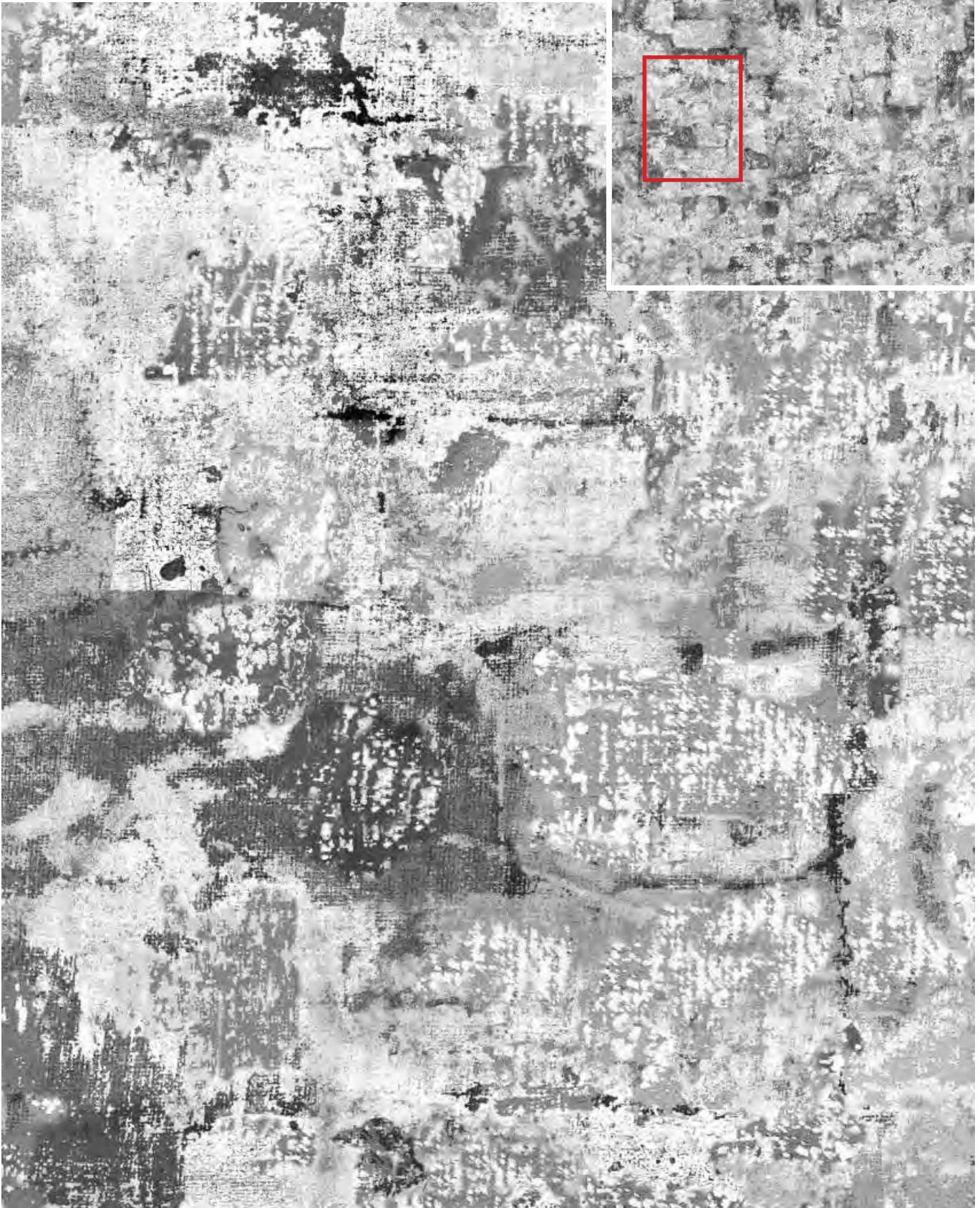


575 Cinnamon S ★

h 64 cm, w 35,5 cm

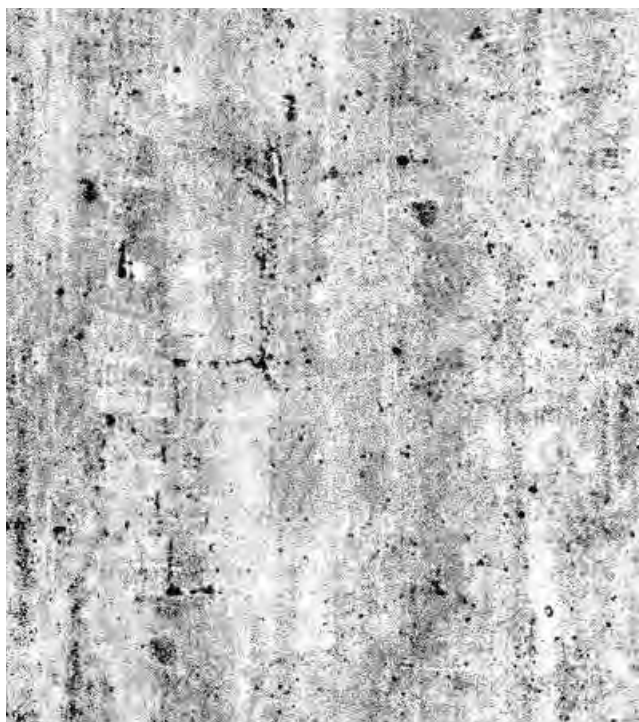


h 64 cm, w 69 cm

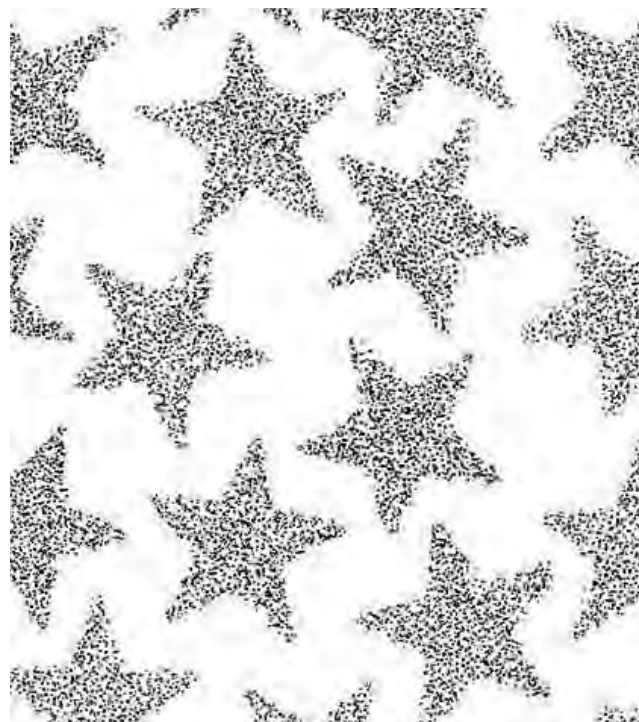


h 64 cm, w 63,33 cm

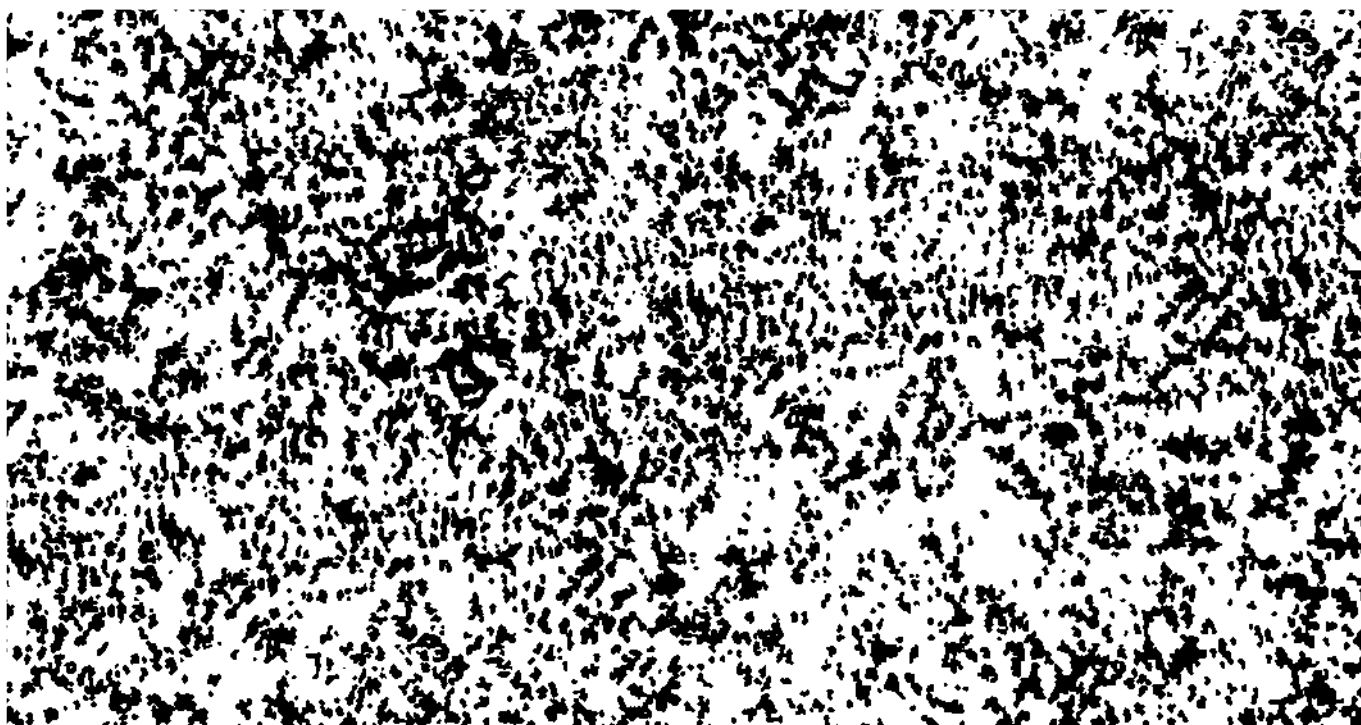




586 Roswell S ★

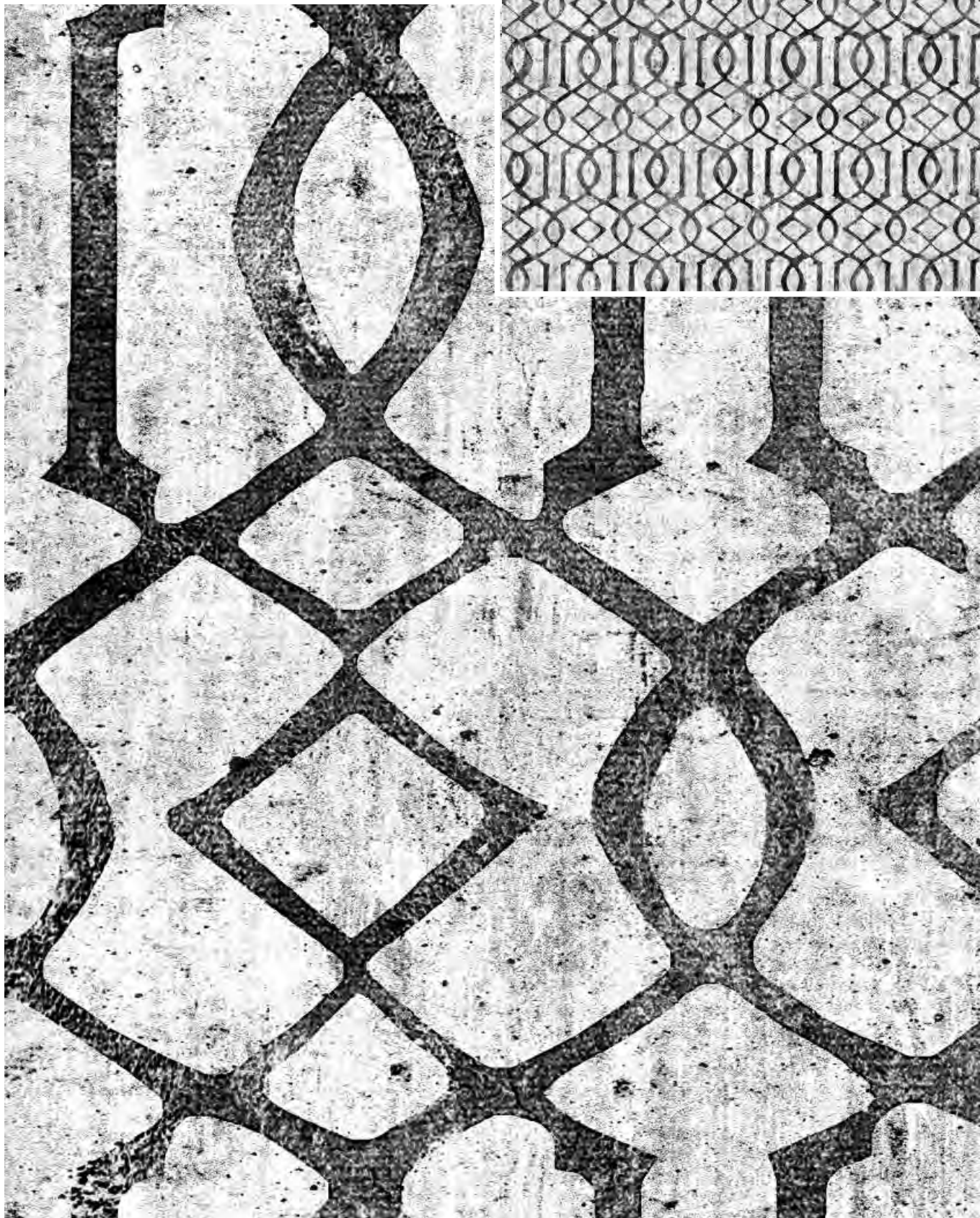


589 Madison S ★

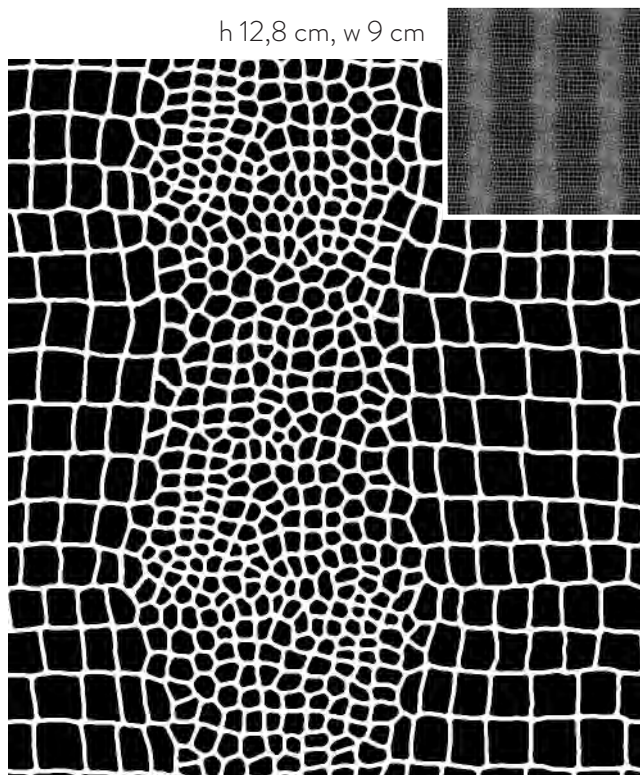


590 Tacoma S ★

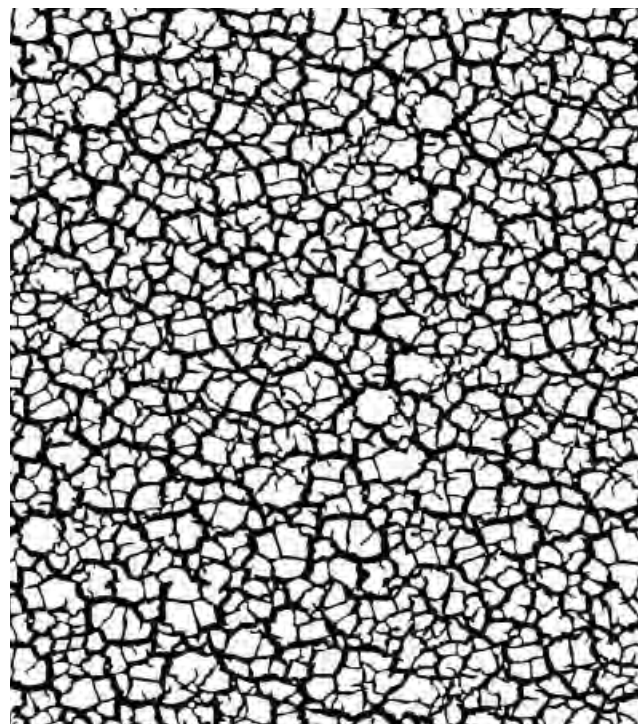
h 64 cm, w 91 cm



h 12,8 cm, w 9 cm



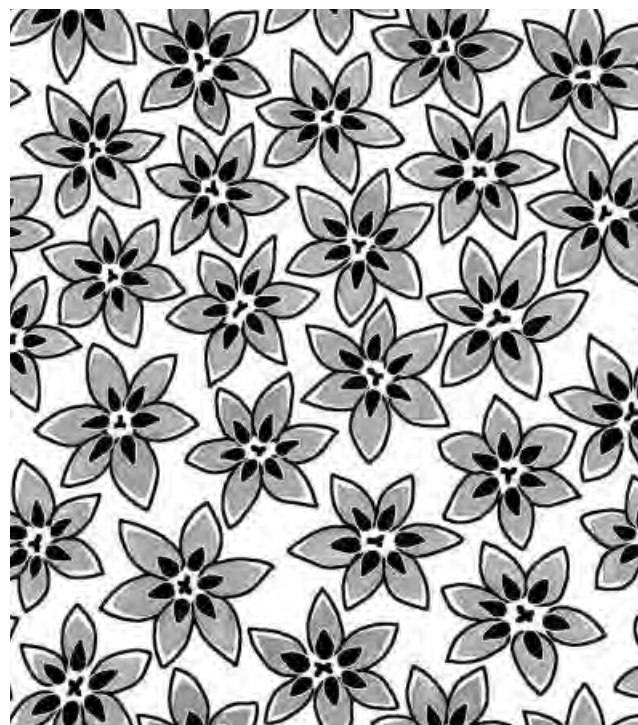
592 Dakota L



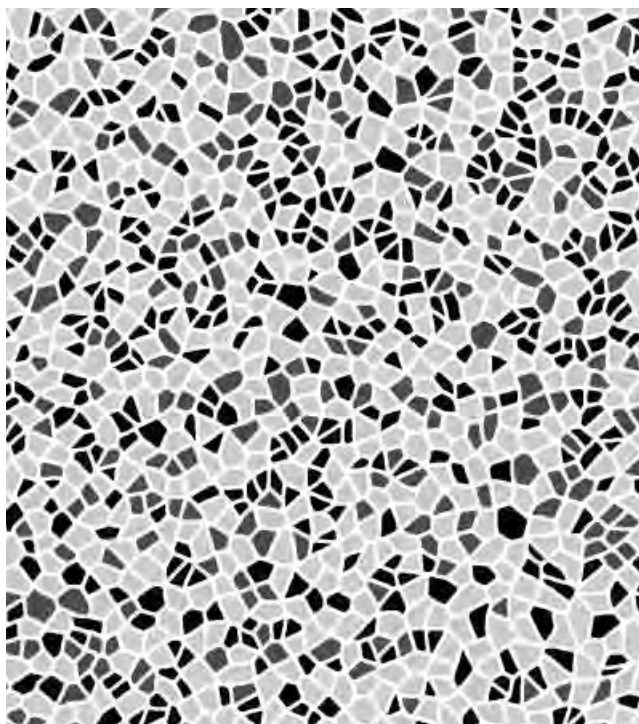
595 Texas S ★



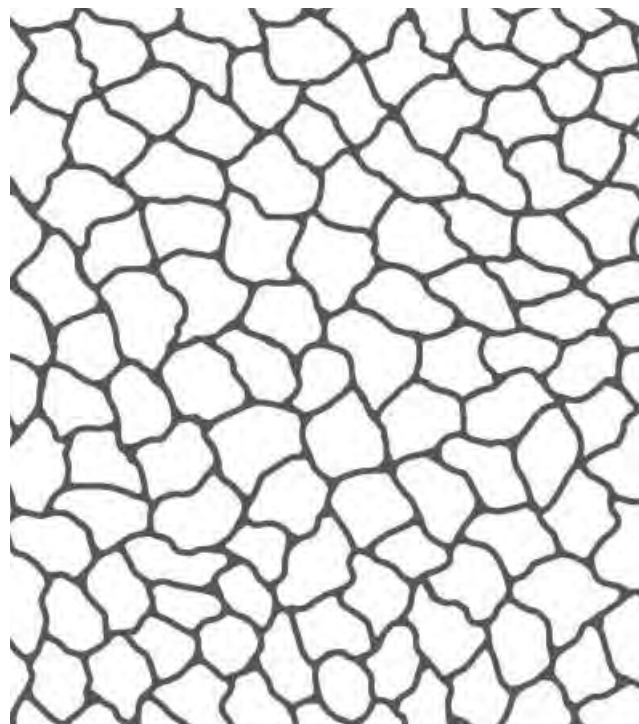
630 Dylan S ★



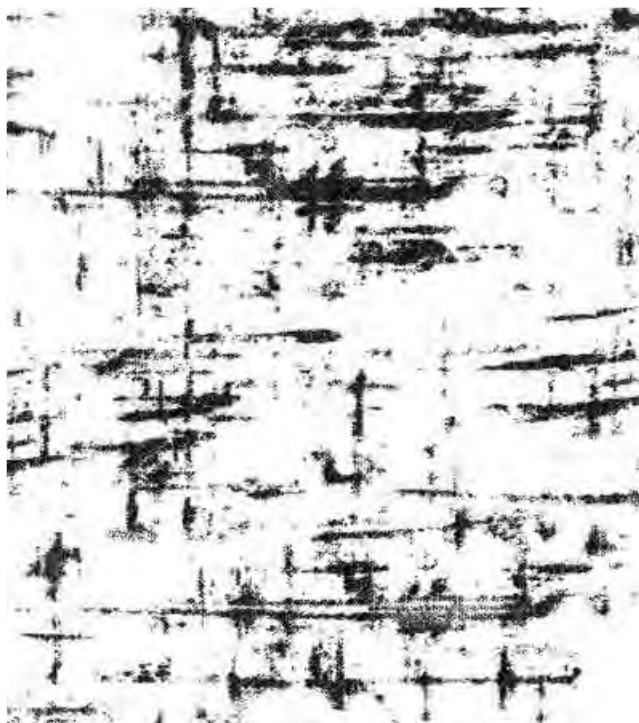
632 Andrea S ★



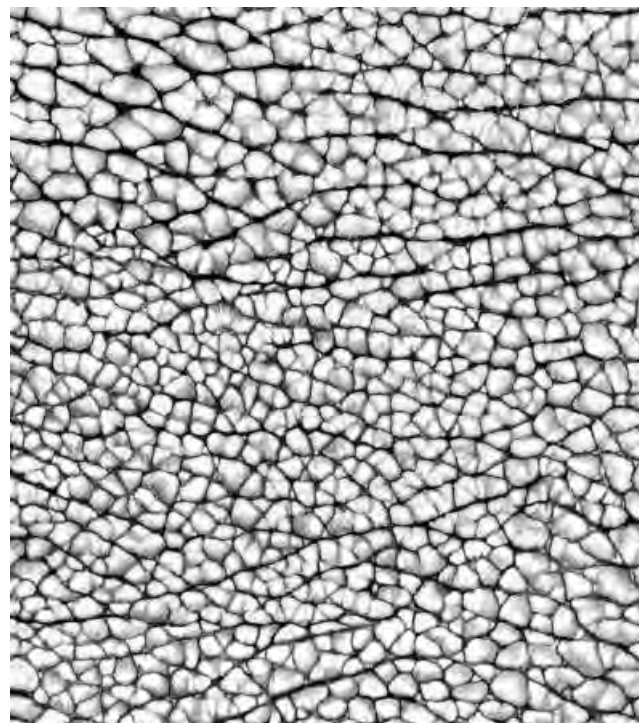
645 Valerie S ★



673 Acqua S ★

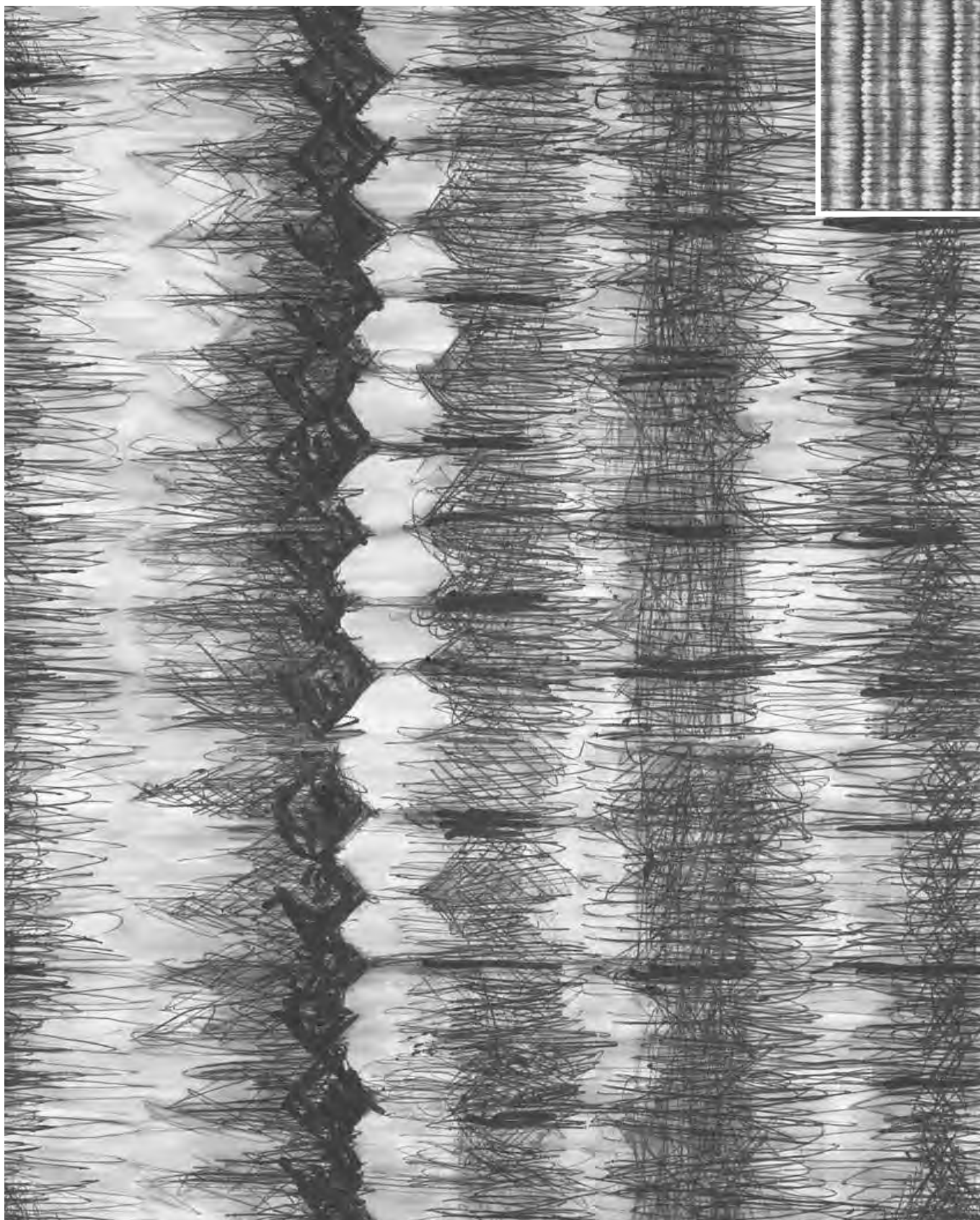


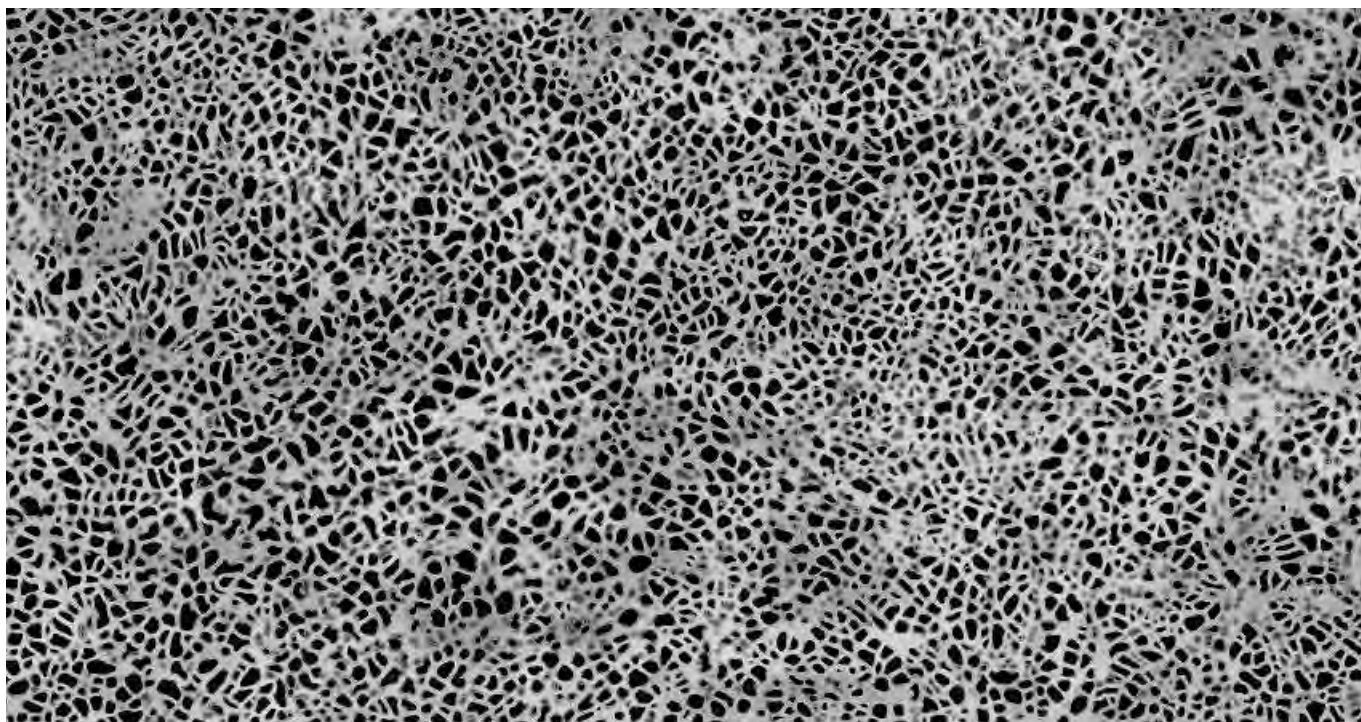
697 Croci S ★



699 Nubi S ★

h 21,33 cm, w 17,63 cm

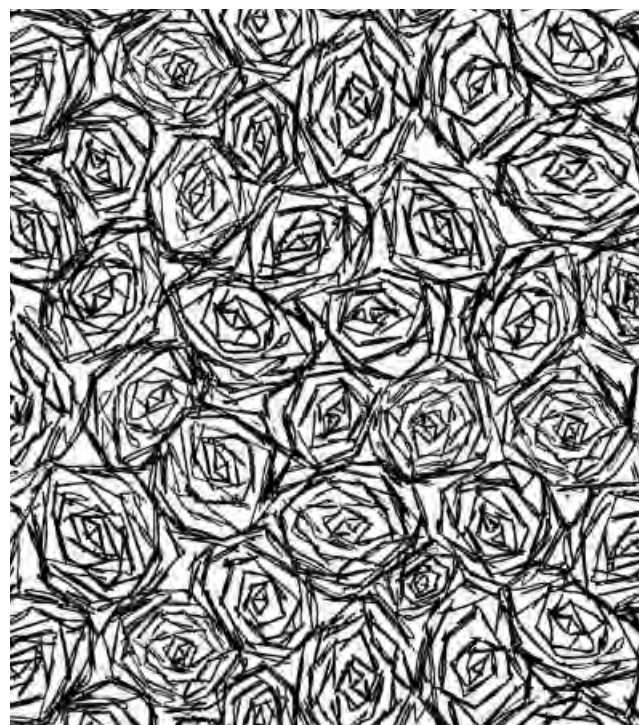




712 Crack 2 S ★

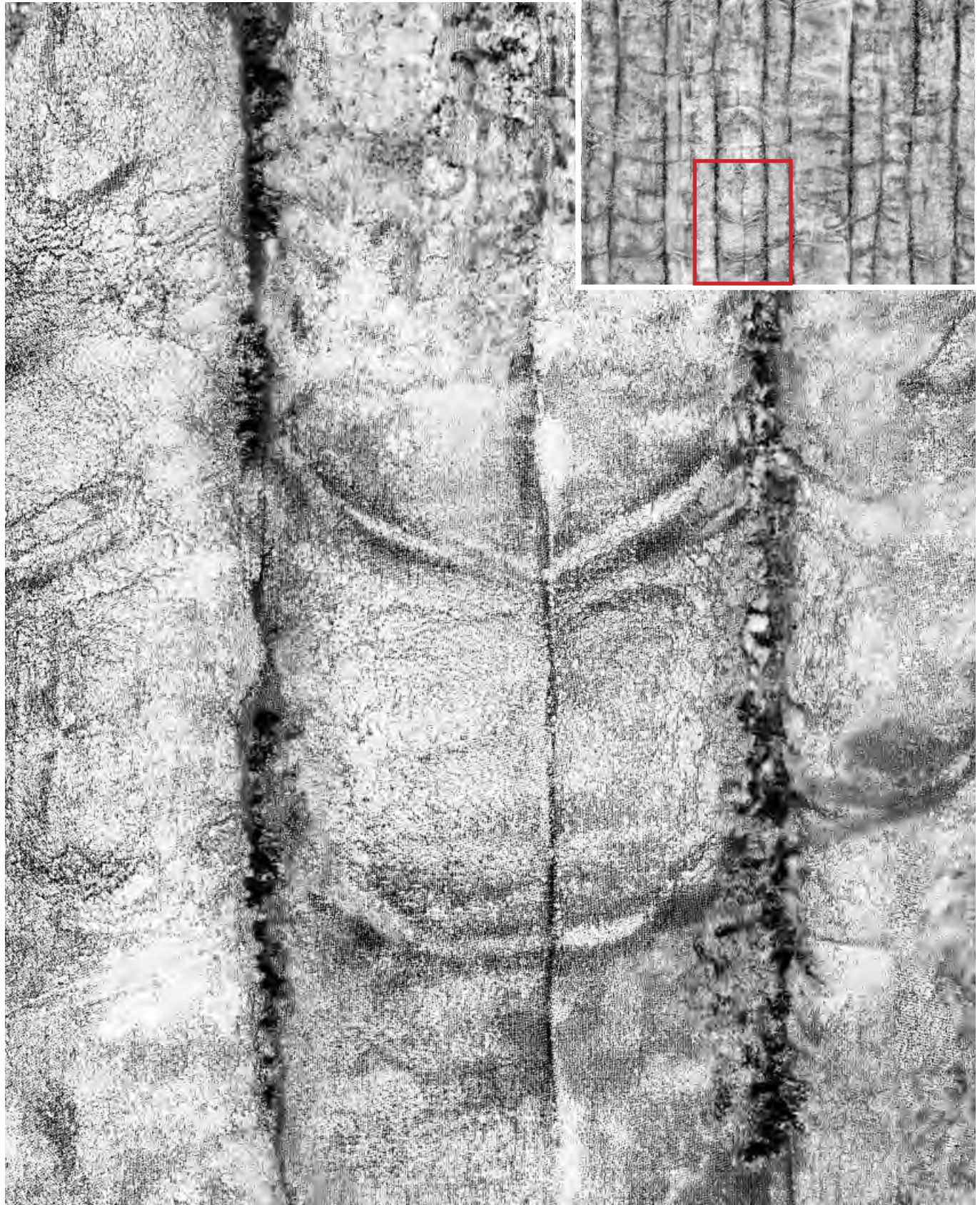


727 Spring S ★



729 Rose S ★

h 64 cm, w 75 cm



h 64 cm, w 59,84 cm



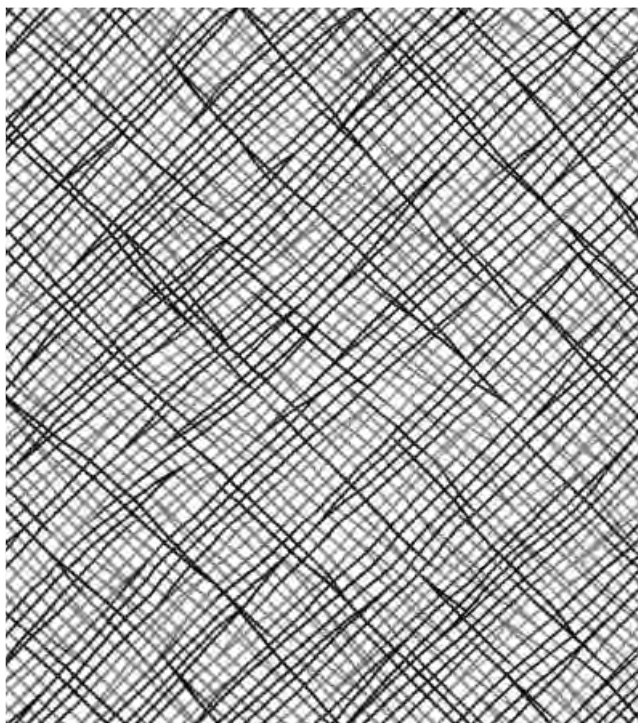


738 Carta S ★

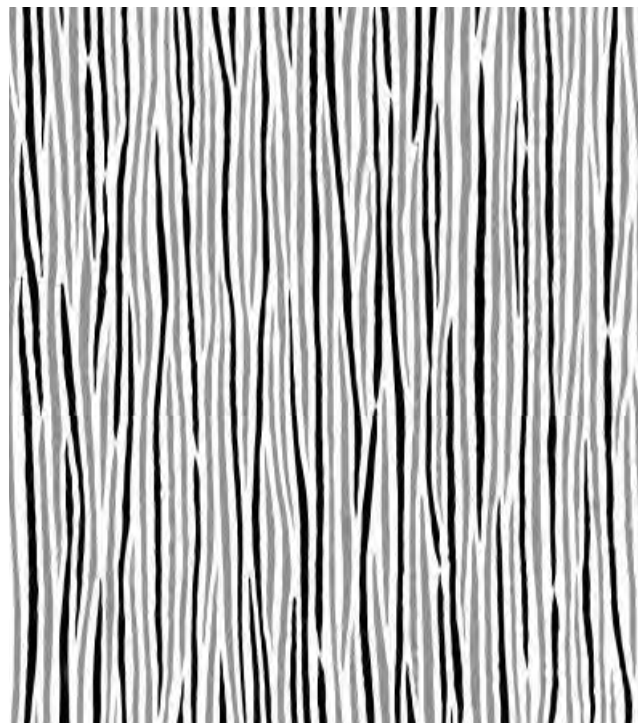
Exclusive
for Leather



739 Telauni S ★

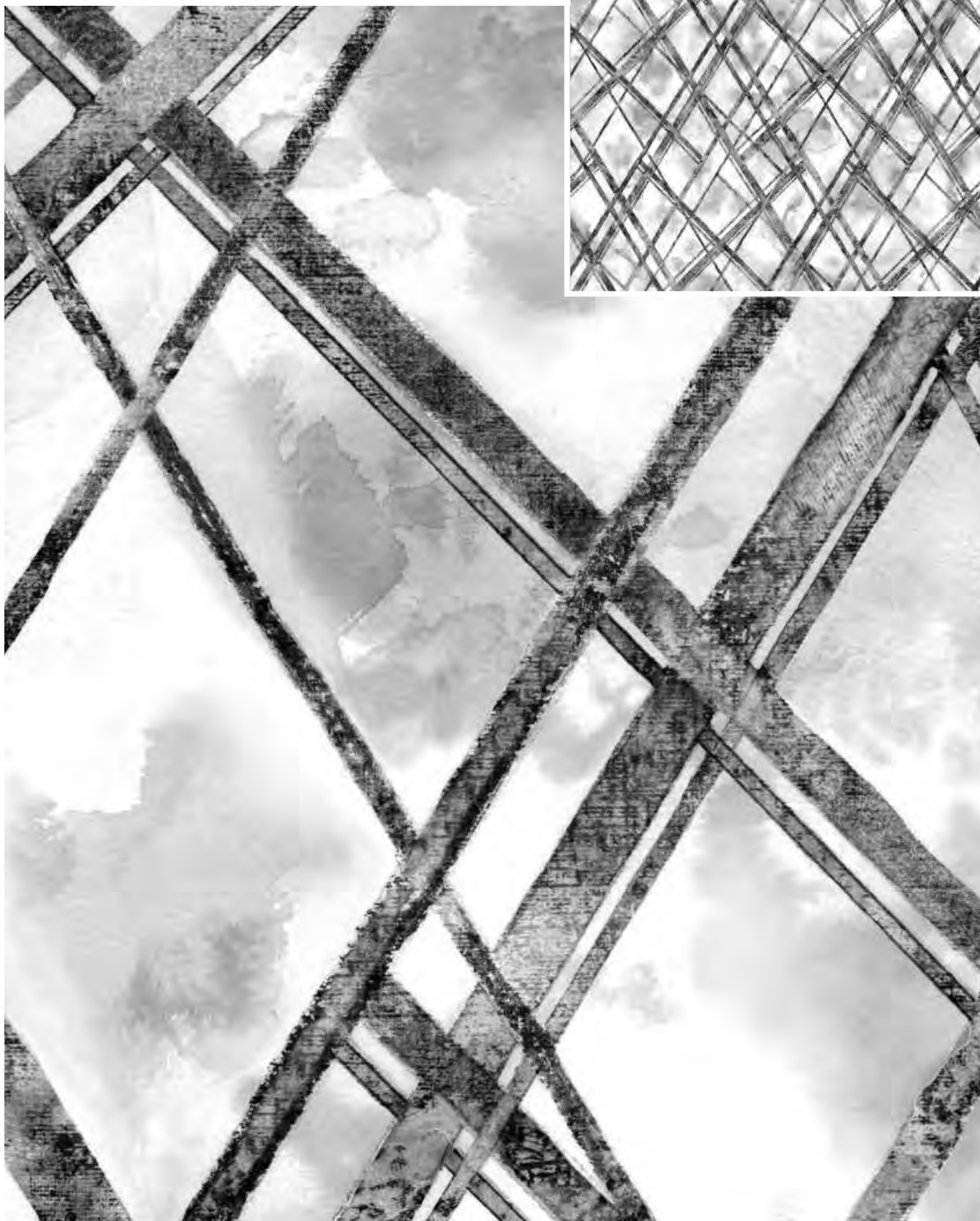


755 Saffiano B S ★

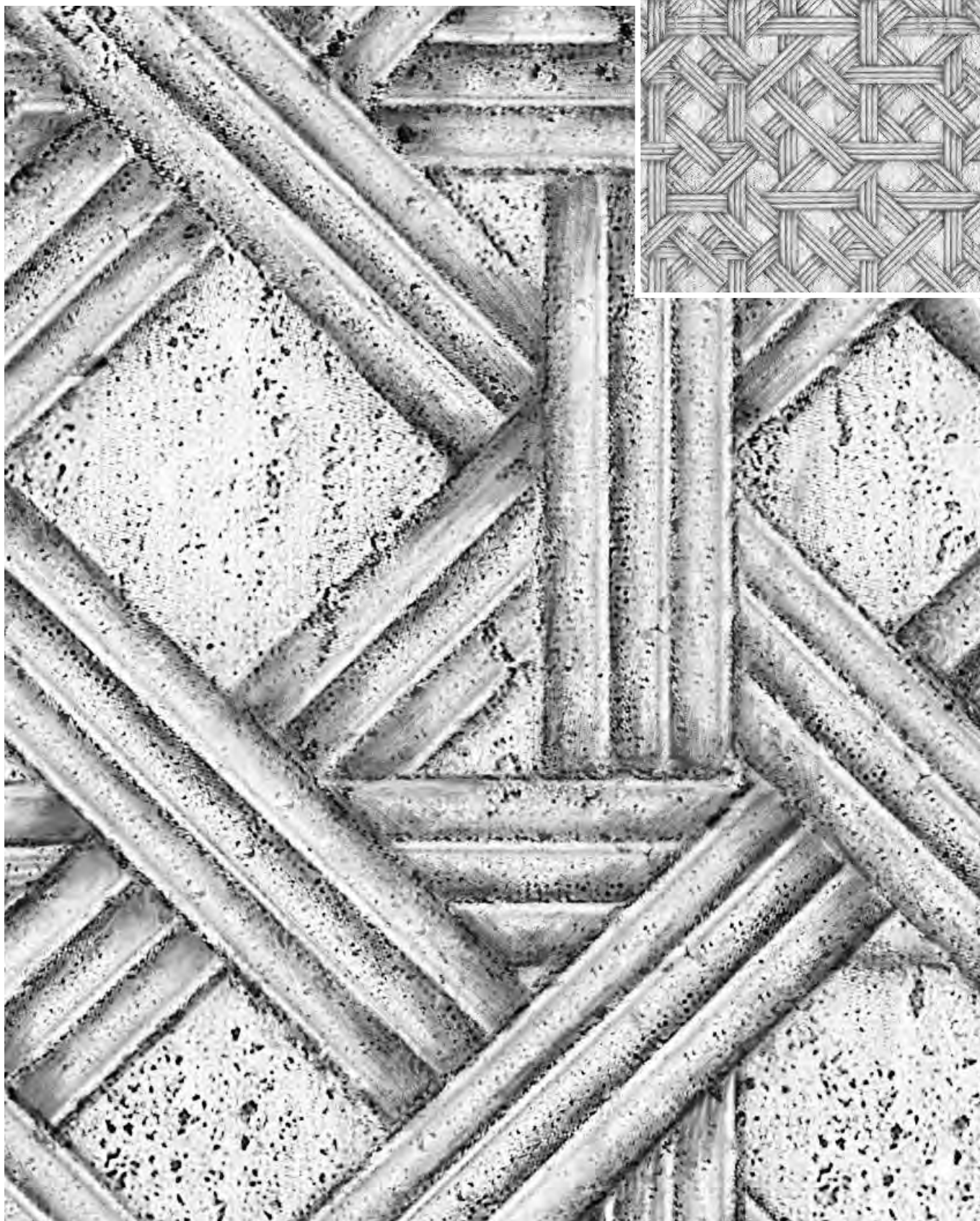


756 Graffi S ★

h 64 cm, w 78,32 cm

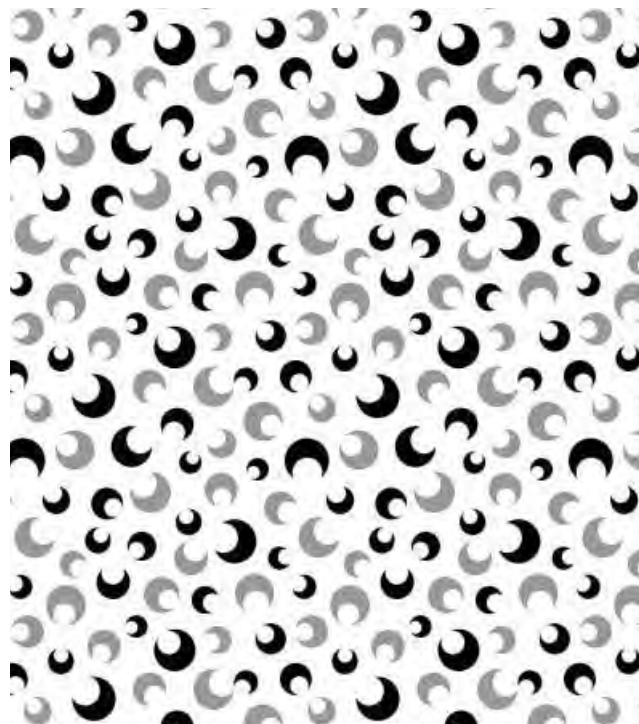


h 64 cm, w 65,27 cm

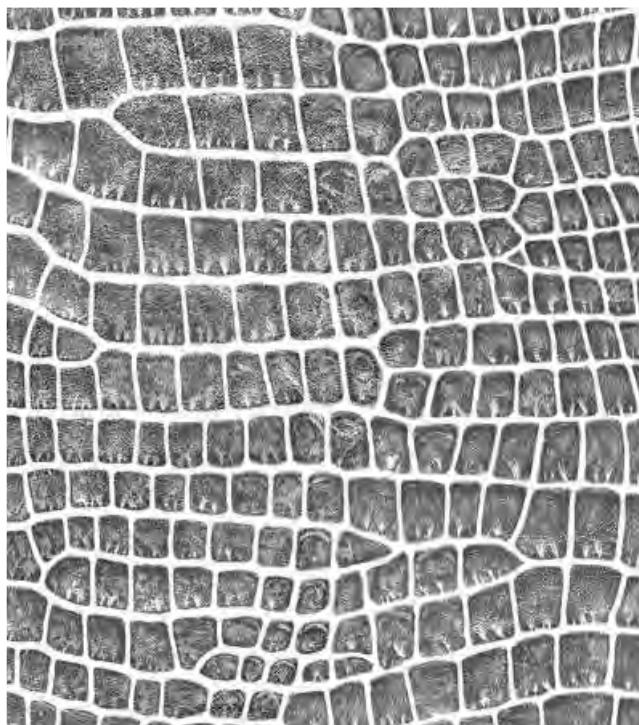




760 Ghepardo S ★

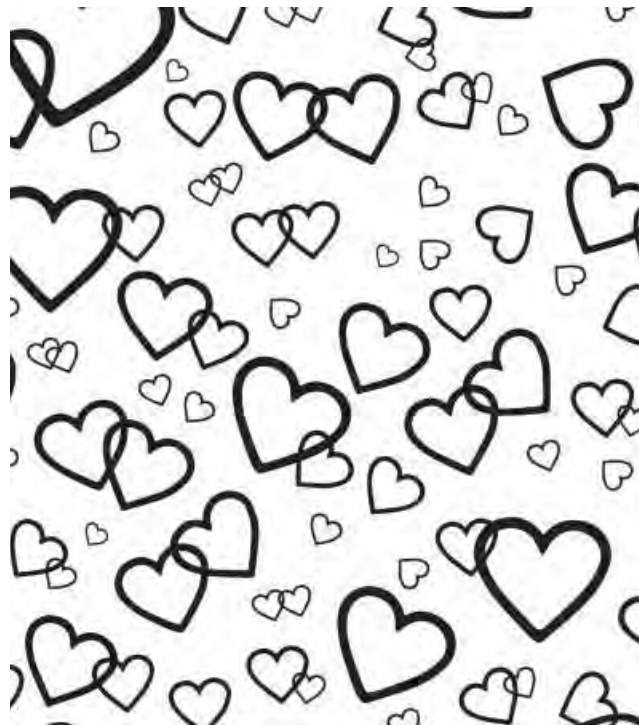


761 Lune S ★



780 Choco S ★

Exclusive
Italy



783 Sweet S ★

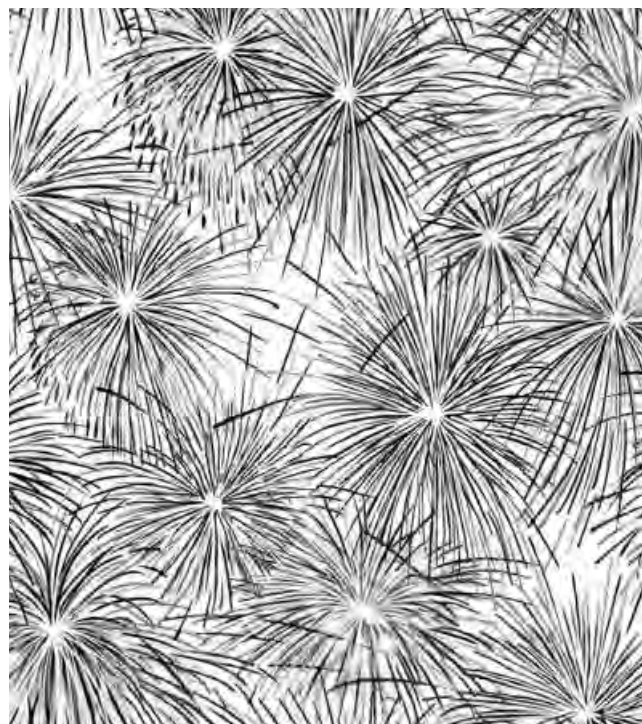
h 32 cm, w 24,35 cm



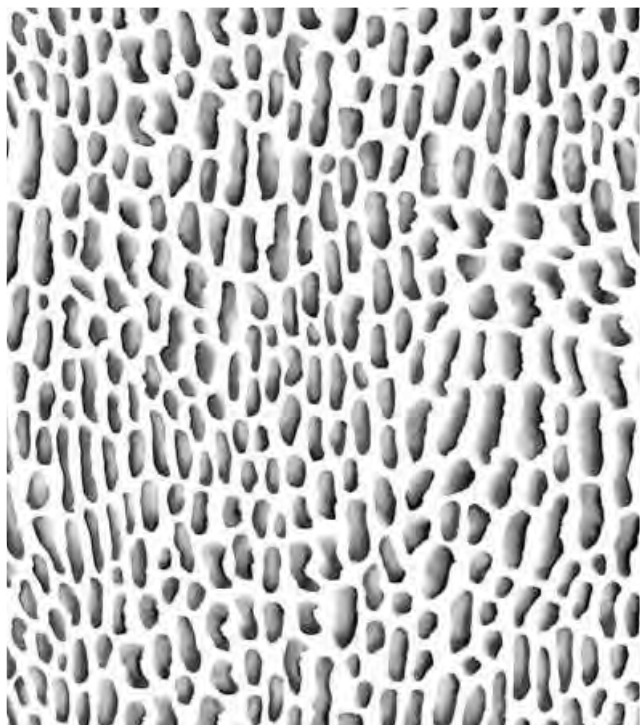


786 Coni S ★

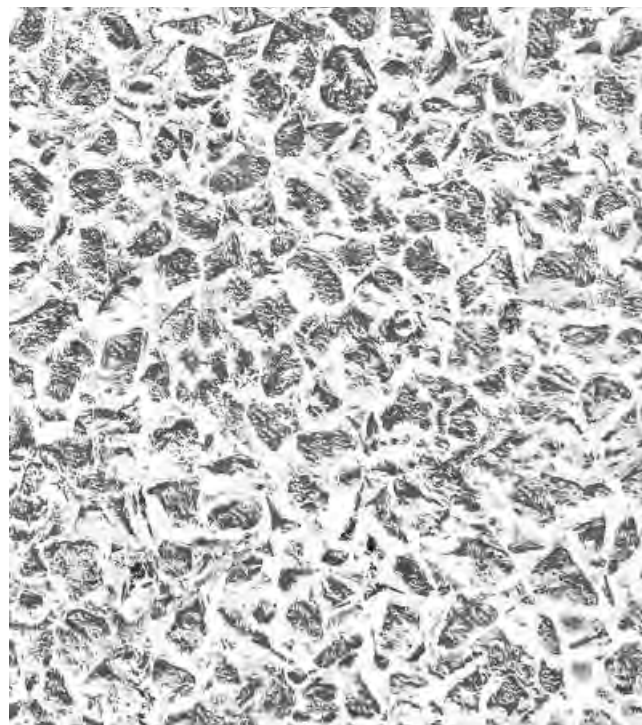
Exclusive
Spain



797 Fireworks S ★

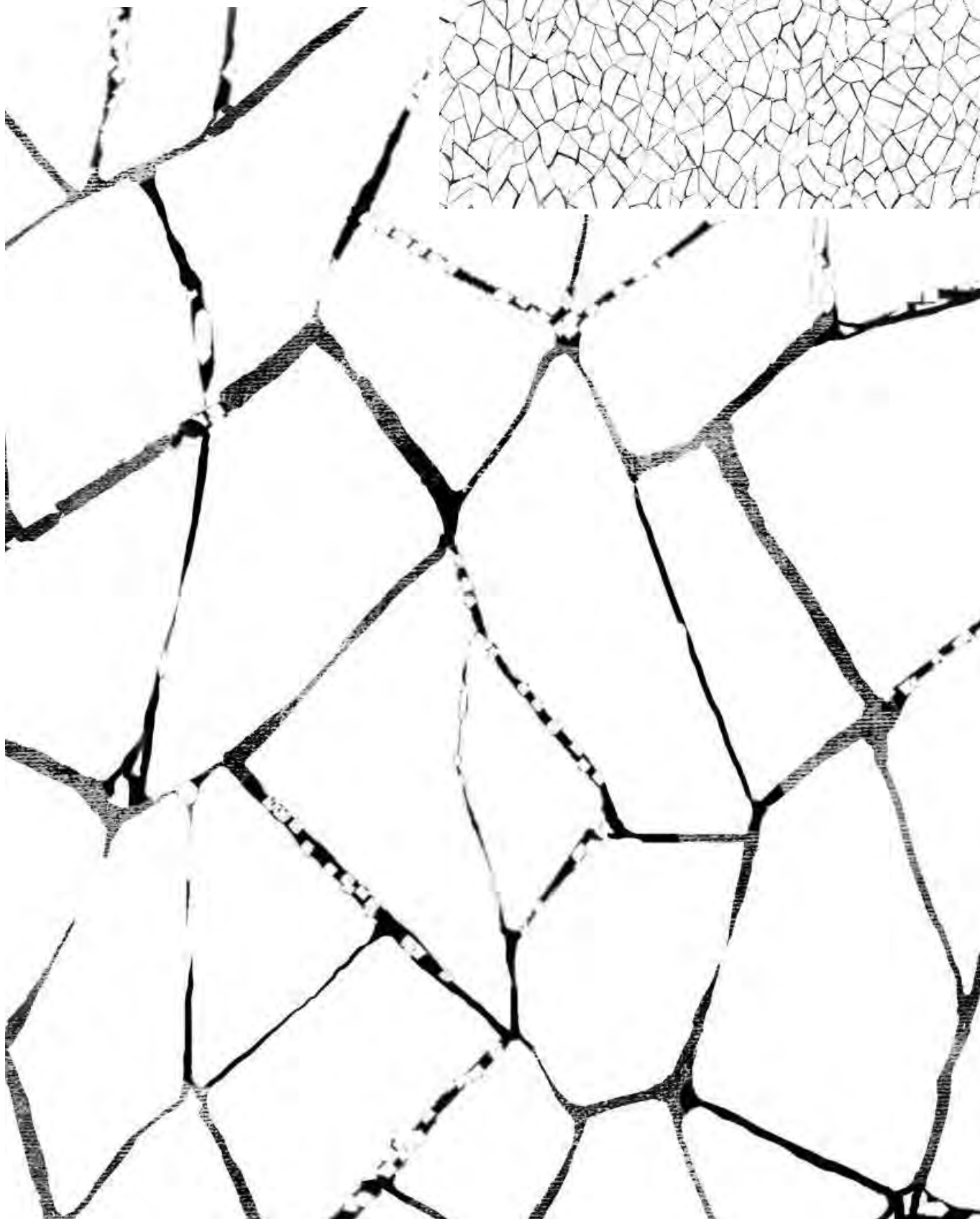
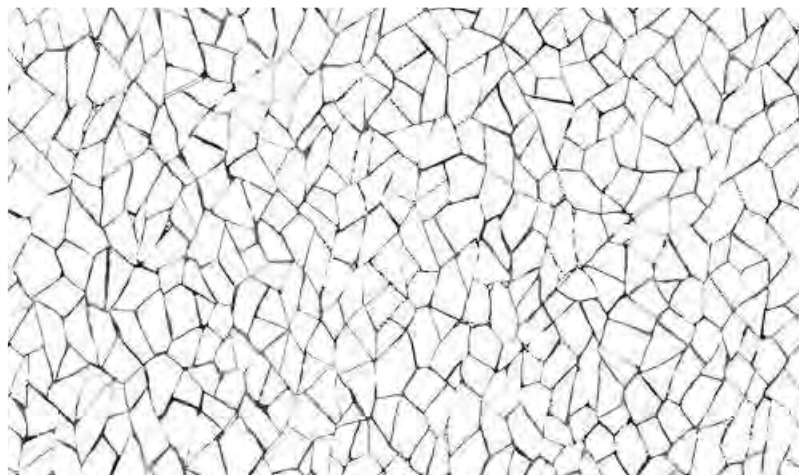


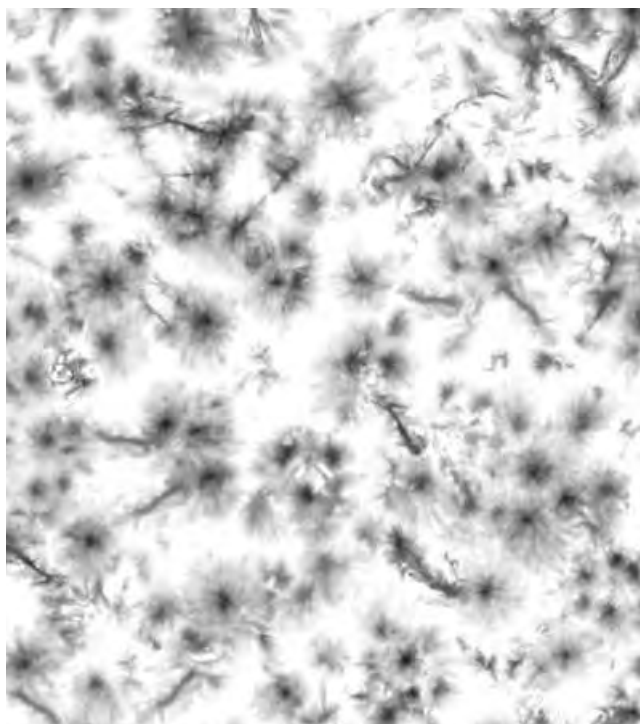
799 Coral S ★



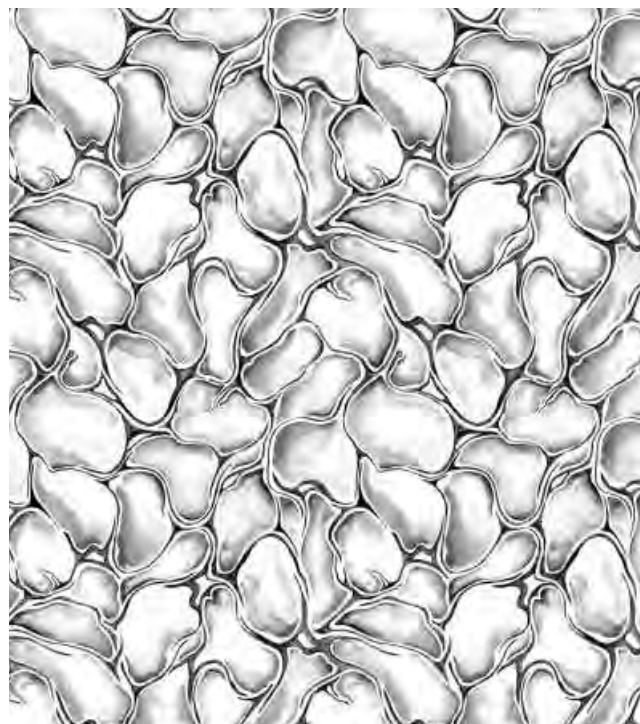
A01 Liqui S ★

h 64cm, w 108,42 cm

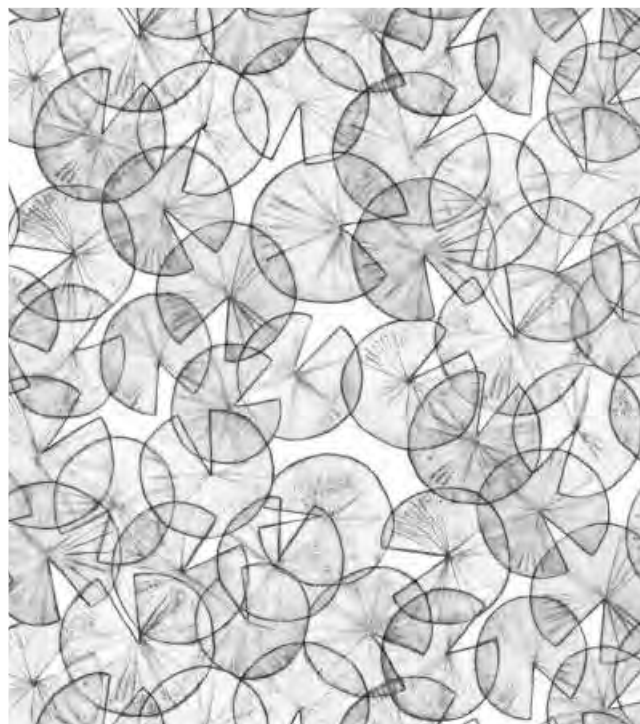




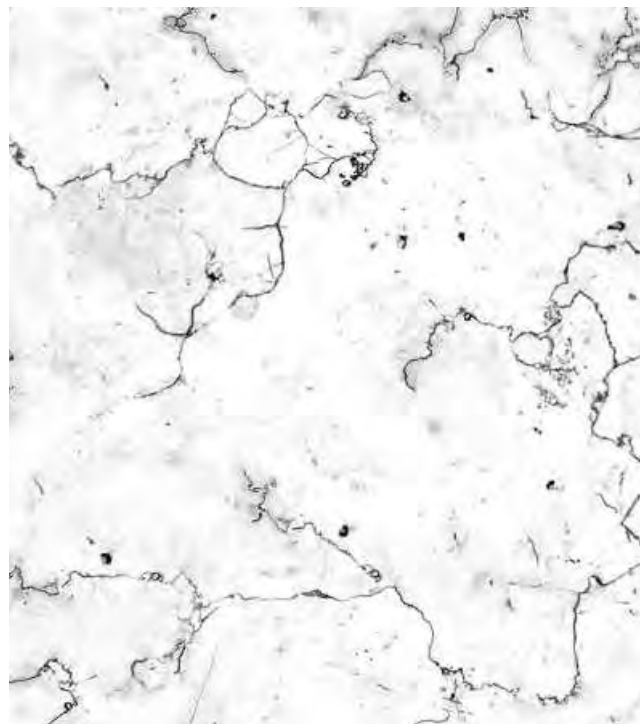
A13 Tie S ★



A15 Marmo S ★

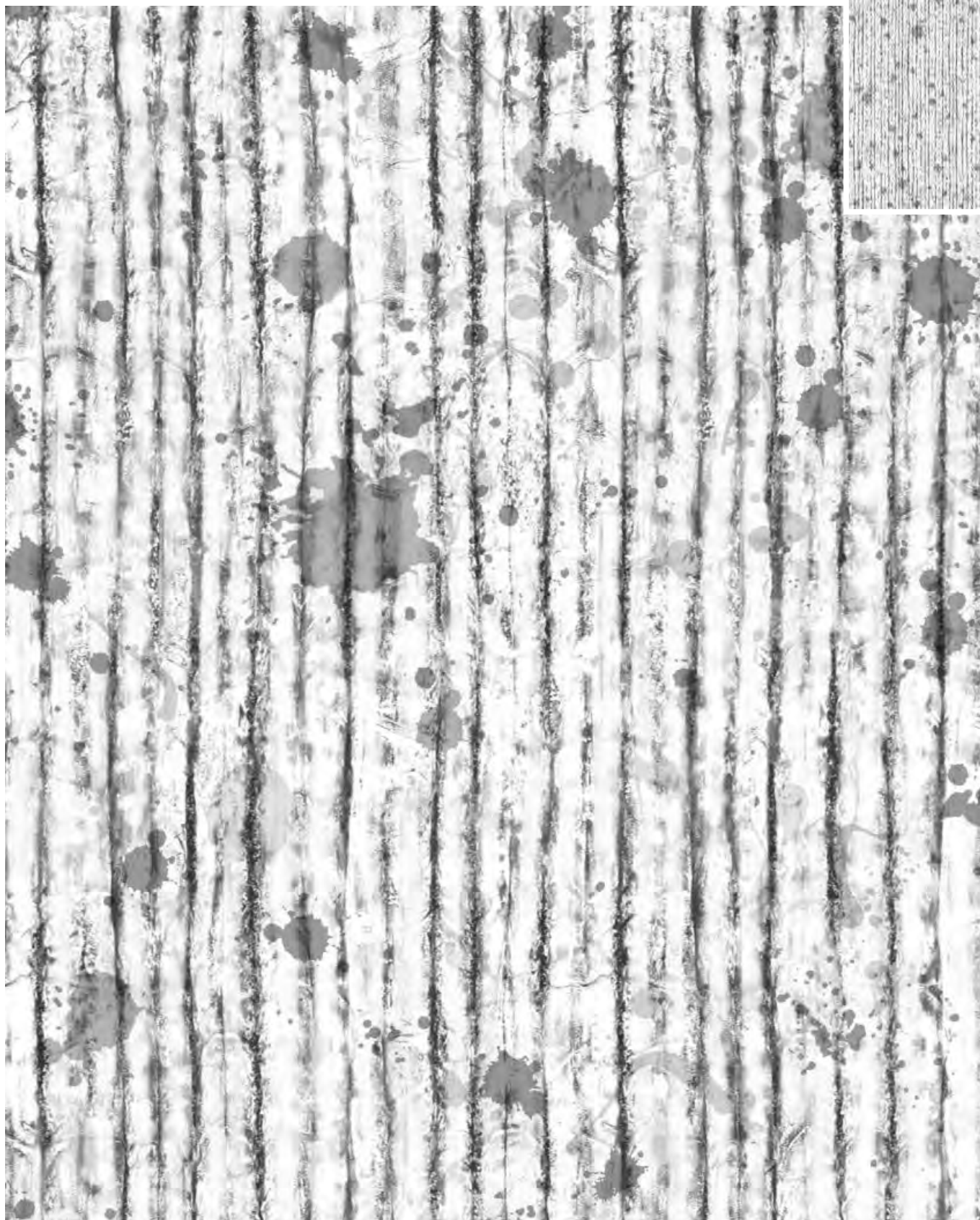


A16 Ninfee S ★

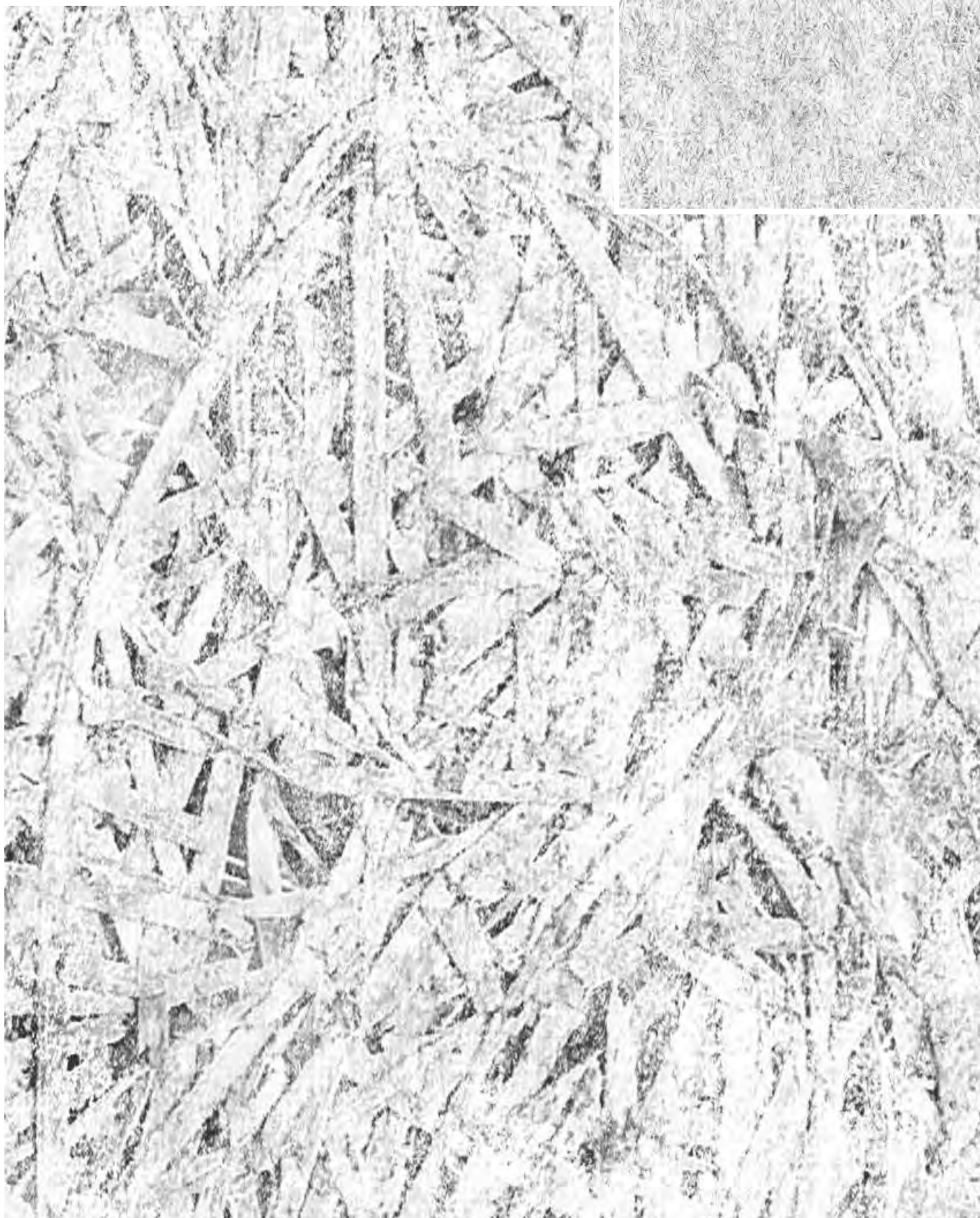
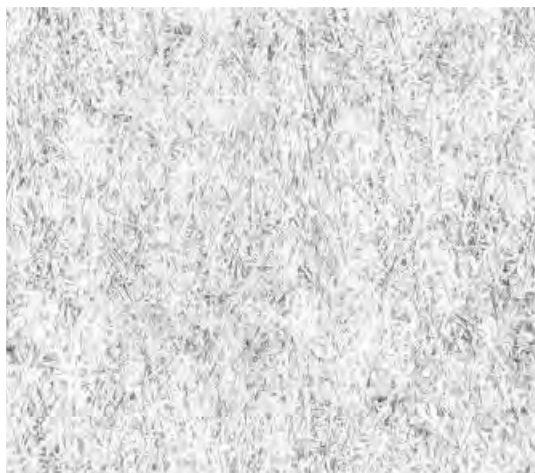


A36 Marmo Nuvola S ★

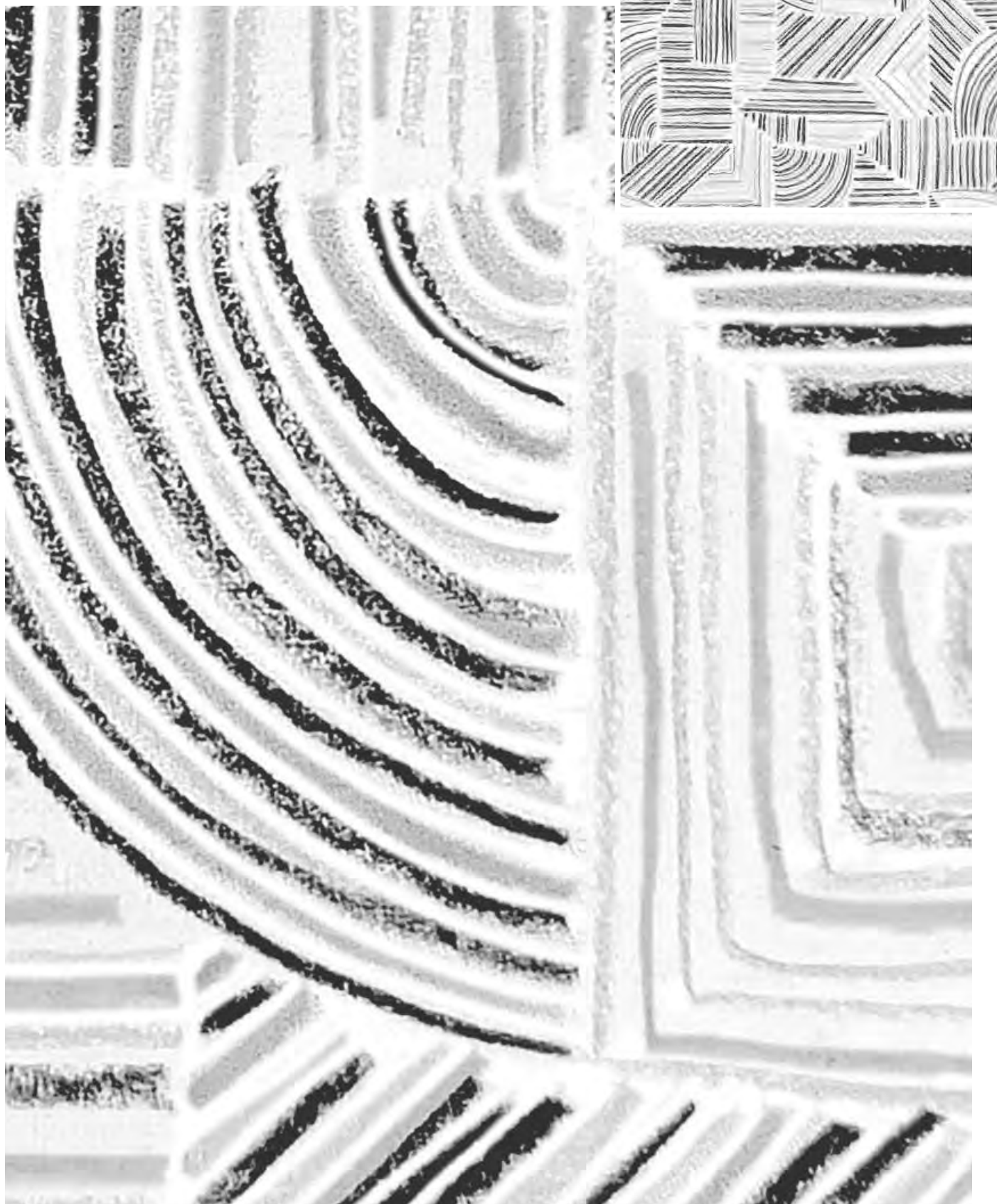
h 64cm, w 32,16 cm



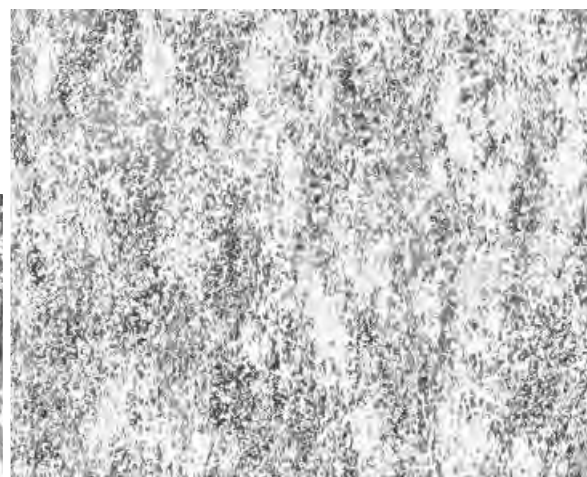
h 64cm, w 74 cm



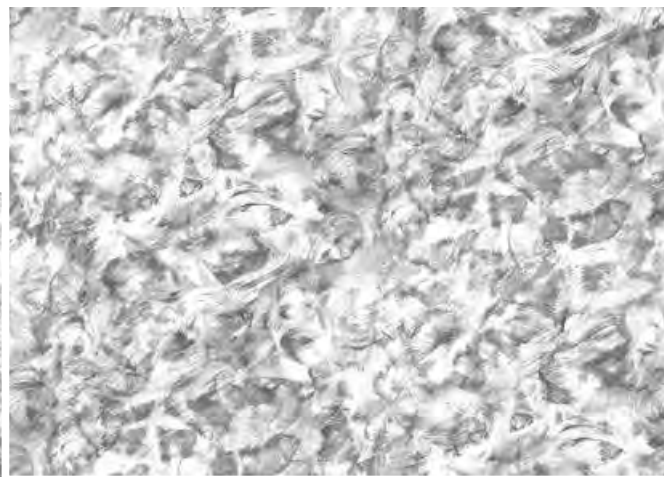
h 64cm, w 72,42 cm



h 64cm, w 79,97 cm



h 64cm, w 90 cm



Technical Sheet

FOILS _ GOCCE

Date 31.08.2022

DESCRIPTION

PET film coated with thermoplastic resin used for fabric and leather decoration with special relief effects.

Resin can be applied to the substrate and can be colored superficially using colored foils.

RESIN color	
	Transparent
	White
	Black

FILM type
Glossy
Matte

ROLL PROPERTIES

Print width: 1500 mm

Cardboard core diameter: 75 mm

Roll diameter: 150 mm in standard cardboard boxes

Roll length: 200 m in standard cardboard boxes

PRINTING

Coating of resins on polyester film (transparent or matt).

APPLICATION SYSTEM

Resins can be applied either with a flat press or with a calendar.

The basic standard parameters for the transfer used by Sublitex are:

FOILS gocce application on fabric:

	Temperature	Pressure	Speed/Time
Flat Press	140-160(°C)	≥15(Kg/cm²)	5/10 sec
Calendar	140-160(°C)	≥15(Kg/cm²)	3-7(m/minute)

FOILS gocce application on leather:

	Temperature	Pressure	Speed/Time
Flat Press	135-150(°C)	≥15(Kg/cm²)	5/10 sec
Calendar	125-140(°C)	≥15(Kg/cm²)	3-7(m/minute)

To optimize operating conditions, we recommend running tests with actual production parameters, verifying means of transfer and support to be decorated (fabric, leather, etc).

It is recommended to wait at least 24 hours before removing the film.

Different film-remove methods ("dry" or "soft") could change by excess or by default the final color. Before transferring the paper/film product, the support and the product paper/film must be checked so that the print transfer process works correctly. The responsibility of the supplier is limited to the first 25 meters of transformed fabric/support.

QUALITY AND R&D

Internal quality checks are carried out by comparing a sample application of the surface to decorate directly with the first standard production.

TYPE OF FABRIC/SUPPORT TO BE USED

The fabric to be decorated must not have a surface with "high hairs", in particular the maximum height of the hairs must not exceed 2 mm.
The fabric to be decorated must be free of any preparation and finishing products:
NO silicones
NO softeners
NO finishing.

WASHING RECOMMENDATIONS

The tests have been made by our laboratories, and the results of optimal washing conditions are the following:

- 30° "delicate" cycle (it is recommended not to use aggressive cleaning agents)
- NO dry clean
- NO bleaching
- NO ironing

PACKAGING

Bubblewrap and cardboard boxes. Rolls are suspended inside the cardboard boxes. To protect the roll from light and to avoid yellowing, in case of transparent resin, the roll will be wrapped in another film.

STORAGE

Keep in dry and ventilated place; protect from heat and sunlight.

PRODUCT EXPIRY

In the above condition, after the production date: Transparent Foil 6 months, Metallic Foil 3 months.

WARNINGS

Sublitex does not respond to applications that did not follow the given dates and the appropriate preservation of the product.

The high gloss effect required for some foils always entails the risk of so-called "color interference" that cannot be avoided during production.

Due to this interference, the color of the decorated surface may vary from green to red depending on the light source used and the viewing angle.

Sublitex ensures that all precautions during the production phase are considered to minimize this effect, but please note that it is not possible to completely eliminate the chance of its occurrence.

The product Foils Gocce and Metallic Foils have the Oekotex Certification 1000800.00.



STATE OF ART

The above information, currently reflecting our "State of Art" and are disclosed by us without any commitment. Future modifications and revisions are possible in accordance with technological and business evolution. It is intended for the buyer to verify the information given according to its technological and plant expertise.

SUBLITEX

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